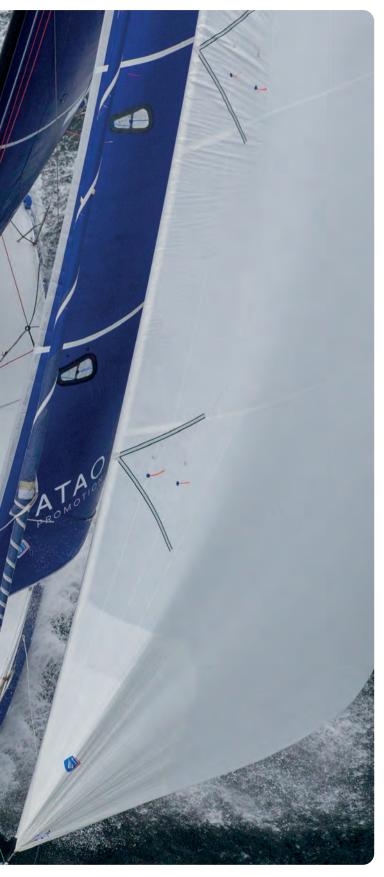




Newproducts



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antal

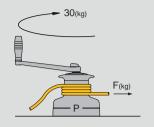


Winches



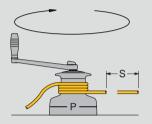
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Technical infos



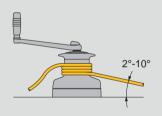
WINCH POWER AND MAXIMUM FORCE

To calculate the maximum force (F), first use the tables to find winch power (P). Assuming the efficiency is 70% and the maximum force exerted on the handle is 30 kg, the maximum force obtainable will be: $F = 20 \times P$ (kg) i.e. twenty times the winch power. For example, for a model with a winch power 50, the maximum force would be $F = 20 \times 50 = 1000$ Kg.



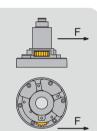
RECOVERY SPEED

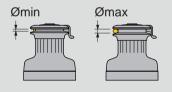
The recovery speed (S) is the length of line recovered with one turn of the handle. It is the converse of the winch power (P), and can be calculated using the formula: S = 1600/P (mm) For example, a model with winch power 50 would have a recovery speed of S = 1600/50 = 32 mm for each 360° turn of the handle.



WINCH MOUNTING

Line drum lead angle: it is correct to provide an angle of between 2 and 10 degrees. It is advisable for the output gear of 2 speed models to be positioned with respect to pull direction, as shown in the figure (90°).





SPRING-LOADED SELF-TAILING

The new Self-tailing winches with spring-loaded disks adapt automatically to even the thinnest lines. We recommend to put three or four wraps of line on the drum, otherwise excessive load on the Self-tailing disks could cause the line to slip.



MAINTENANCE

Clean the winch by removing any old grease with a solvent (e.g. using diesel fuel). Spread a thin layer of marine grease on all moving parts. Grease will protect aluminium from corrosion (where contact with dissimilar metal occurs). It is useful to use some grease especially on stainless steel screws, threads and stainless washers. For a complete documentation ask for the "Winch User's Guide".

LUBRICATION

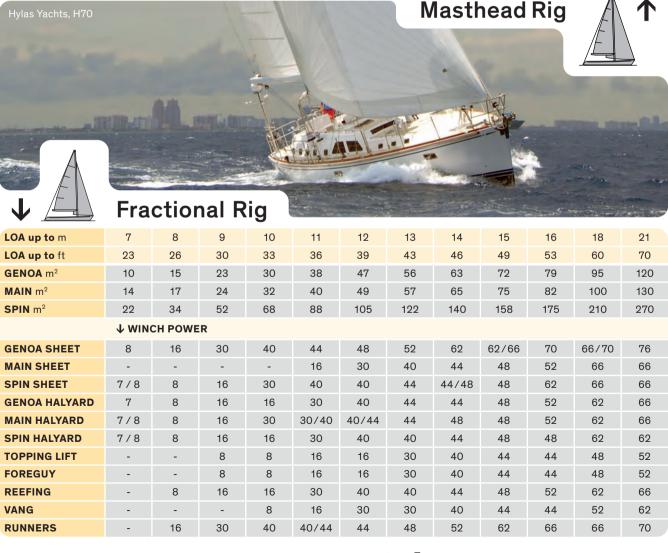
Antal uses HYDROLUB (MOD. **HDR**) for winch and gear lubrication. This grease can be supplied (in 150 gr tubes) on request.

SPARE PARTS

Antal can supply you with a universal repair kit (MOD. XTKIT) suitable for all winch types, including 4 pawls and 4 pawl springs.

Winch selection guide

LOA up to m	7	8	9	10	11	12	13	14	15	16	18	21
LOA up to ft	23	26	30	33	36	39	43	46	49	53	60	70
GENOA m ²	18	24	32	40	50	63	78	92	110	130	180	230
MAIN m ²	12	14	16	18	23	29	35	42	52	65	80	100
SPIN m ²	28	40	55	75	92	120	150	185	225	270	360	460
	↑ WIN	CH POWE	R									
GENOA SHEET	8 / 16	16 / 30	30 / 40	40 / 44	44 / 48	52	62	66	66 / 70	70 / 76	70 / 76	80
MAIN SHEET	-	-	-	-	16	30	30 / 40	40	44	52	62	66
SPIN SHEET	7/8	8 / 16	16 / 30	30	40	44	48	48	52	62 / 66	66	70
GENOA HALYARD	7/8	8	16	30	30 / 40	40 / 44	44	44	48	52	62	66
MAIN HALYARD	7/8	8	16	30	40	44	44	44 / 48	48	52	62	66
SPIN HALYARD	7/8	8	16	16	30	40	44	44	48	52	62	66
TOPPING LIFT	-	-	8	8	16	30	30 / 40	40	44	48	52	62
FOREGUY	-	-	8	8	16	30	30 / 40	40	44	48	52	62
REEFING	-	8	8	16	30	40	40 / 44	40 / 44	48	52	62	66
VANG	-	-	-	8	8	16	30	30	40	44	52	62
RUNNERS	-	-	-	-	8	16	16	30 / 40	40	44	52	62
				-						Б:	A	



Standard winches

STANDARD WINCHES

There are three series of standard winches: one direct speed winches, small and fast models for boats up to 6-7m. Two speed winches, direct and reduced: medium size models for boats up to 9-10m. Two reduced speed winches, mediumlarge size models for boats up to 12-13m.

SNUBBING WINCH → W5

Basic model, snubbing winch without handle, completely glass-fiber resin made.



MODEL	W5
BASE mm	80
HEIGHT mm	66
WEIGHT g	193
SCREWS NxØ mm	4 × Ø 6



ONE DIRECT SPEED WINCHES → W6, W7, W8

Turn the handle clockwise to engage the single direct gear; the handle turns freely counter-clockwise.

- MOD. W6 is the smallest and lightest in the range, with a glass-fibre resin base and drum and an aluminium central rod.
- MOD. W7 is similar but with a hard black anodized aluminium drum.
- MOD. W8 has an AISI 316 stainless steel central rod, an aluminium base and a black anodized aluminium (AL) or chrome-plated (CH) drum mounted on roller bearings.



MOD. W8AL + MOD. W8CH

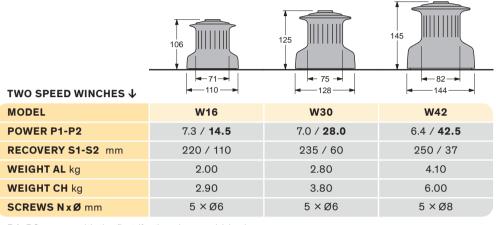
	87	95	105
ONE SPEED WINCHES ↓	94	4 60 →	
MODEL	W6	W7	W8
POWER P1	6.7	6.7	7.3
RECOVERY S1 mm	188	188	220
WEIGHT AL kg	0.43*	0.70	1.60
WEIGHT CH kg	-	-	2.10
SCREWS NxØ mm	5 × Ø6	5 × Ø6	5 × Ø6

^{*} Glass fibre resin drum. For mod. W6 and W7 winch power is calculated with short handle (L – 200 mm).

TWO SPEED WINCHES: DIRECT, REDUCED → W16, W30, W42

The first speed is direct (one turn of the drum for each turn of the handle); the second speed is reduced: slower but more powerful. Bronze base and gears, AISI 316 stainless steel central rod and roller bearings, and black anodized aluminium (AL) or chrome-plated (CH) drums.







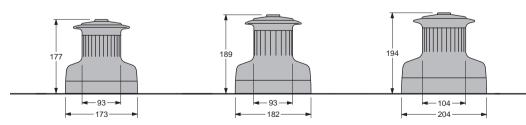
P1, P2: power with the first (fast) and second (slow) gear.

S1, S2: recovery speed, the length of line recovered with one turn of the handle in first gear and in second gear.

TWO REDUCED SPEED WINCH → W44, W48, W52

Quick and powerful operation is obtainable with the first reduced speed, then with increasing load, simply wind in the opposite direction the second gear and maximum power is automatically selected. Marine bronze is used for gears, AISI 316 stainless steel for central rod and roller bearings, CNC aluminium base, hard black anodized aluminium (AL) or chrome-plated (CH) drum.





TWO SPEED WINCHES ↓

MODEL	W44	W48	W52
POWER P1-P2	20.0 / 43.0	19.0 / 47.4	14.9 / 51.1
RECOVERY S1-S2 mm	81 / 38	84 / 34	107 / 31
WEIGHT AL kg	5.50	6.30	7.80
WEIGHT CH kg	8.50	9.50	11.50
SCREWS NxØ mm	6 × Ø8	6 × Ø8	6 × Ø8

XT winches



15 new Self-tailing winches available in the following versions:

HARD BLACK ALUMINIUM (AL): the aluminium drum is hard black anodized and teflon coated, scratch-proof and very hard-wearing (page 12-13).

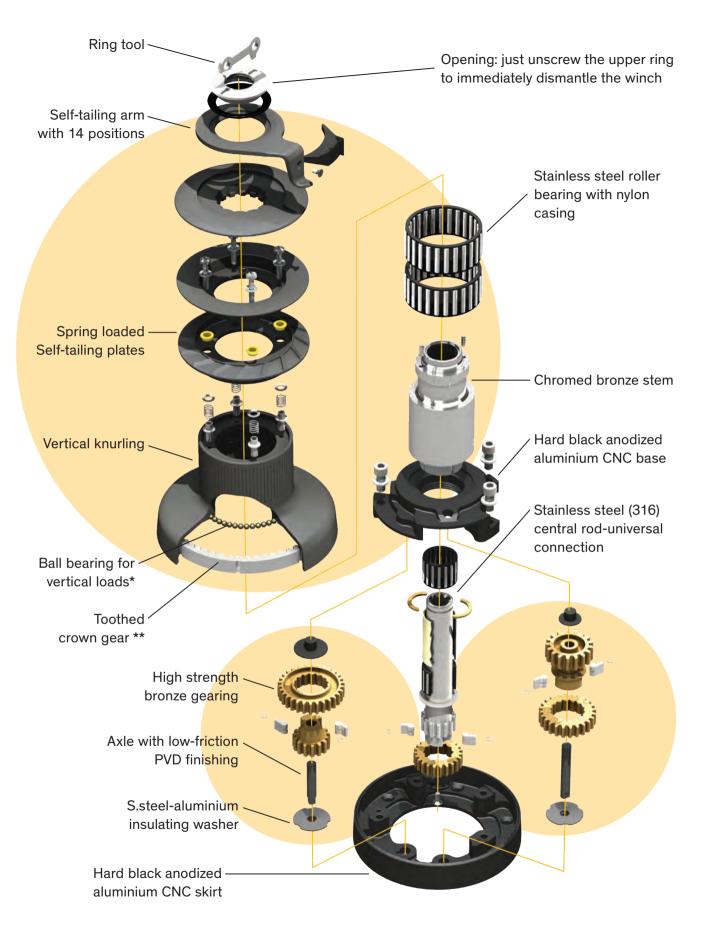
CHROME (CH): the drum, ST disks and ST arm are entirely chrome-plated. All chromed parts are highly polished, thickly nickel-plated and finally finished in chrome (pages 12-13). **RACE (R)**: racing series obtained by lightening the previous series AL (page 26).

classic (chc and BNc): fully chromed or with natural bronze finish (page 30). Moreover an electric and hydraulic powered series are also available. (page 16-23) Antal winches have a three-year warranty. SIMPLE OPENING: just unscrew the upper ring to immediately dismantle the winch for

an easy of cleaning and maintenance.

NEW SELF-TAILING XT SYSTEM: fixed upper disk with built in ST arm and self-regulating lower disk on springs. The new Self-tailing adapts automatically to a wide range of rope diameters and, if overloading occurs, releases the line to avoid excess force on the ST arm. KNURLING: the drum vertical knurling offers maximum horizontal friction allowing the rope "slide" upwards. Differentiated grip (aluminium drums only): minimum friction on the lower part where loads are higher and maximum at the top where loads are minimal: the result is an even grip along the entire drum.

CNC BASE: machined by CNC (computer numeric control machines) is lighter and stronger than normal castings; aluminium made, hard black anodized and teflon coated. Easy removal from the winch makes maintenance a simple affair.



DRAWING REFERS TO WINCH MODELS FROM XT44 to XT62

^{**} The aluminium drum fitted with a high strength alloy crown gear is provided on the following XT models: sizes 62, 66, 70 and 76, all racing winches from size 40 to size 76, all electrical and hydraulic versions up to size 62. The electric and hydraulic versions of models XT66, XT70, XT76 and XT80 are fitted with AISI 316 s.steel crown gear.



^{*} Ball bearing for vertical load: from model XT48, on smaller models it is replaced by a plastic washer.

Self-tailing XT winches

ONE REDUCED SPEED WINCH → XT16, XT30

The two smallest models (**XT16** and **XT30**) have a single reduced speed, giving a slow but powerful gear. The handle turns freely the other way. Both available in chrome (**CH**) or hard black alloy (**AL**).



TWO SPEED WINCHES \$\psi\$ MODEL

The addition of a direct speed to the above described models gives a faster recovery gear, which, combined with reduced weight and an automatic Self-tailing for very thin lines, makes these models the best choice for racing.

TWO SPEED WINCHES: DIRECT, REDUCED

TWO REDUCED SPEED WINCHES → XT40, XT44, XT48, XT52, XT62

→ XT16.2, XT30.2

Quick and powerful operation is obtainable with the first reduced speed, then with increasing load, simply wind in the opposite direction the second gear and maximum power is automatically selected.

	119	135
ONE SPEED WINCHES ↓	 	→ 73 → → 128 →
MODEL	XT16	ХТ30
POWER P1	14	28
RECOVERY S1 mm	115	58
Ø LINE mm	6 / 10	6 / 10
WEIGHT AL kg	2.4	2.7
WEIGHT CH kg	3.1	3.8
SCREWS N x Ø mm	5 × Ø6	5 × Ø6

XT16.2

7.0 / 14

229 / 115

6 / 10

2.6

3.0

XT30.2

7.0 / 28

229 / 58

6 / 10

2.9

37

SCREWS NxØ mm	5 × Ø6	5 × Ø6
MOD. XT52AL		MOD. XT52CH

_	157	185	197	217	219
TWO SPEED WINCHES \downarrow	153	93 - 173 — -	93 →	204	120
MODEL	XT40	XT44	XT48	XT52	XT62
POWER P1-P2	12.8 / 40.0	20.0 / 43.0	19.0 / 47.4	15.9 / 52.8	17.8 / 62.1
RECOVERY S1-S2 mm	125 / 40	80 / 38	84 / 34	100 / 30	89 / 26
Ø LINE mm	6 / 12	8 / 14	8 / 14	8 / 14	8 / 16
WEIGHT AL kg	4.4	6.2	6.9	9.2	10.9
WEIGHT CH kg	5.9	8.7	9.9	13.0	15.7
SCREWS N x Ø mm	5 × Ø8	6 × Ø8	6 × Ø8	6 × Ø8	6 × Ø8

POWER P1-P2

Ø LINE mm

WEIGHT AL kg

WEIGHT CH kg

RECOVERY S1-S2 mm

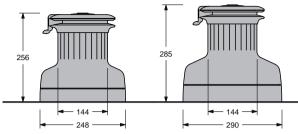
All these models (from size 40) can be powered with electric or hydraulic motors (page 16-23).

MOD. XT70CH MOD. XT70AL

TWO REDUCED SPEED WINCHES → XT66, XT70

Large drum winches for 15-18m boats.

All the gears are fitted with roller bearings and the drum works on a very wide diameter roller-ball bearings.



TWO SPEED WINCHES ↓

MODEL	XT66	XT70
POWER P1-P2	18.0 / 65.6	27.1 / 69.8
RECOVERY S1-S2 mm	89 / 24	59 / 23
Ø LINE mm	10 / 18	10 / 18
WEIGHT AL kg	14.8	18.5
WEIGHT CH kg	24.6	30.0
SCREWS NxØ mm	6 × Ø10	6 × Ø10



THREE REDUCED SPEED WINCHES → XT62.3, XT66.3, XT70.3, XT80.3

The push-button on the base starts the first gear (the fastest); second and third gear are automatically selected simply by reversing the rotation of the handle.



THREE SPEED WINCHES \downarrow	224	248	290 ─	339
MODEL	XT62.3	XT66.3	XT70.3	XT80.3
POWER P1-P2-P3	6.7 / 17.6 / 61.1	10.7 / 20.8 / 65.3	10.7 / 27.1 / 69.8	11.0 / 30.0 / 81.4
RECOVERY S1-S2-S3 mm	239 / 91 / 26	151 / 77 / 24	151 / 59 / 23	147 / 53 / 20
Ø LINE mm	8 / 16	10 / 18	10 / 18	12 / 20
WEIGHT AL kg	12.8	18.6	22.8	41.6
WEIGHT CH kg	17.6	28.4	34.4	56.3
SCREWS N x Ø mm	6 × Ø8	6 × Ø10	6 × Ø10	8 × Ø10

P1-P2-P3: power with the first (fast), second (medium) and third (slow) gear. S1-S2-S3: recovery speed, the length of line recovered with one turn of the handle in first, second and third gear.

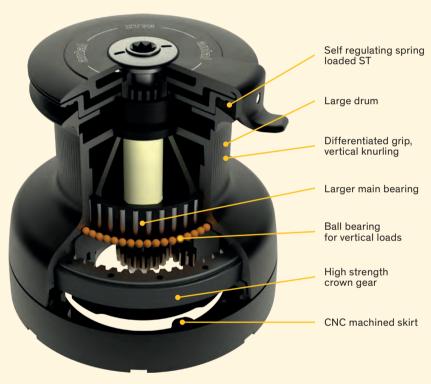


XT76 LARGE DRUM

The new XT76 large drum winch fits perfectly between the XT66 and XT80 models. The large drum on larger bearings means power and efficiency with extremely high loads.

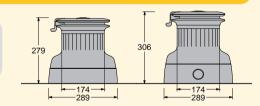
Antal offers a manual, vertical or horizontal drive electric version and an hydraulic version. A particularly light race model is also available, all these models can be supplied with 2 and even 3 speeds.





Manual

The values of weights and speeds are provisionals and will be confirmed in the technical data sheets of each model.



	TWO SPEED ↓	THREE SPEED \downarrow
MODEL	XT76	XT76.3
POWER P1-P2-P3	28 / 75	10 / 28 / 75
RECOVERY S1-S2-S3 mm	56 / 21	152 / 56 / 21
Ø LINE mm	10 / 18	10 / 18
GLOBAL WEIGHT AL kg	19.5	24
GLOBAL WEIGHT CH kg	31.5	36.1
GLOBAL WEIGHT RACE kg	17.0	21.0
SCREWS N x Ø mm	6 × Ø10	6 × Ø10

Powered

ELECTRIC WINCH

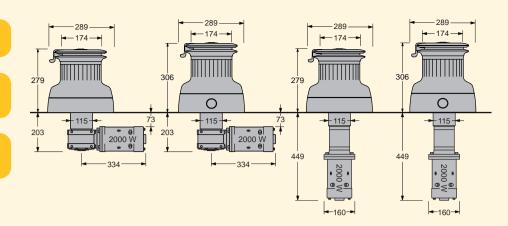
→ HORIZONTAL DRIVE

MOTOR – 2000W / 24V

ELECTRIC WINCH

→ VERTICAL DRIVE

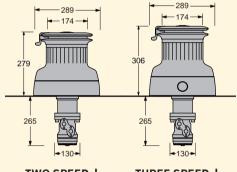
MOTOR - 2000W / 24V



	TWO SPEED ↓	THREE SPEED ↓	TWO SPEED ↓	THREE SPEED \downarrow
MODEL	XT76EH	XT76.3EH	XT76EV	XT76.3EV
LINE SPEED 1 m/min	9.0	24	9.0	24
LINE SPEED 2 m/min	3.5	9.0	3.5	9.0
LINE SPEED 3 m/min	-	3.5	-	3.5
WORKING LOAD kg	3400	3400	3400	3400
GLOBAL WEIGHT AL kg	41	45	42	46
GLOBAL WEIGHT CH kg	52	57	53	58

HYDRAULIC WINCH
→ SIZE - 100 cc
PRESSURE - 120 bar
FLOW - 20 L/min

For line speeds consider the same values of above table $\ensuremath{\uparrow}$



	TWO SPEED ↓	THREE SPEED ↓
MODEL	XT76HD	XT76.3HD
GLOBAL WEIGHT AL kg	29.5	34
GLOBAL WEIGHT CH kg	41.5	46
WORKING LOAD kg	3400	3400
HYDRAULIC MOTOR ↓		
SIZE cc	125	125
PRESSURE bar	120	120
FLOW I/min	20	20

Note: for recovery speeds consider values of the electric version as an indication. The real values will depend on the sizing of the hydraulic unit.

LINE SPEED – the recovery speed is calculated with the winch not under load; at maximum load the figure should be reduced by 30%. For real values require Antal force-speed-absorption diagrams.

MANUAL USE – the gearbox-motor unit is disengaged simply by inserting the handle.

CIRCUIT DIAGRAM – for the circuit diagram and accessories, such as switches, control boxes and breakers, see page 21.

All our electric winches are Self-tailing and are available in both versions: with chrome-plated drum or with a reinforced black aluminium drum.

For more information on these winches see pages 12-13.



Electric winches



ELECTRIC WINCHES

All Antal winch models, from **XT40** to **XT80.3**, maxi **W80.3ST** and **W90.3ST** can be fitted with an electric motor.

All electric winches are available with a chromed drum, now also black aluminium drums with a reinforced crown gear (high resistance alloy or A316 s.steel) are available.

the winches may be equipped with a horizontal motor and gearbox with a worm screw. The largest models may be supplied with a vertical motor which uses a high-efficiency hypocycloid speed reducer. Both solutions have been studied to ensure particularly compact dimensions and maximum silent operation.

MANUAL USE: simply insert the handle to disconnect the gearbox-motor unit.

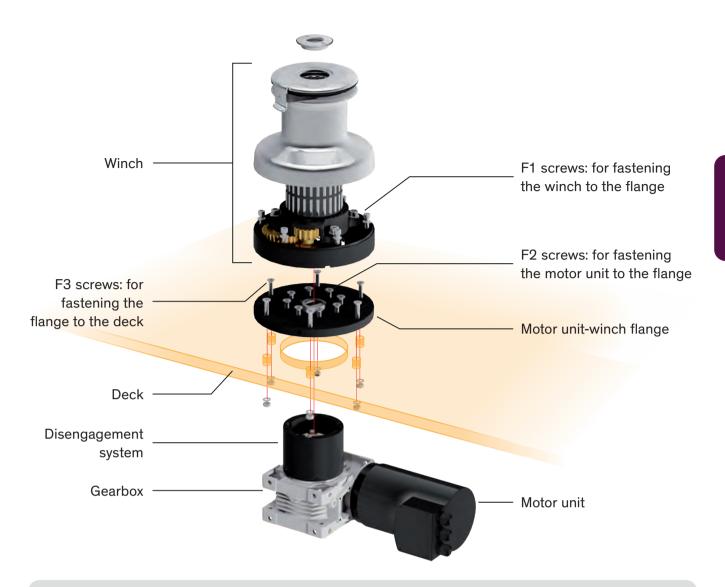
GREATER SAFETY: accidental starting of the motor does not affect the winch, avoiding dangerous turning of the handle.

GREATER EFFICIENCY: the gearbox-motor unit does not turn in manual use, avoiding needless friction.

SPEED

Electric winches maintain two speeds both in manual use (inverting the direction of rotation of the handle) and in electric use (pressing one of the two control buttons). It is of fundamental importance to be able to choose the most suitable speed for the manoeuvre that you want to perform; this allows fast recovery of the first part of the manoeuvre and more careful regulation in the final stage. In electric winches the speeds are higher than in manual use. The recovery speed, indicated in the tables, is measured without a load; in the presence of the maximum load, a speed reduction of up to 30% must be considered.

All our electric winches are self tailing. For more information on these winches see pages 12-13.



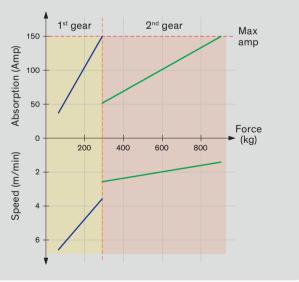
ELECTRIC WINCHES: FORCE, ABSORPTION and SPEED

The force of the winch (pulling load), the current absorption (Amp) of the motor and the line recovery speed are related as shown in the diagrams obtained experimentally with load and recovery tests.

These diagrams are available for each model and clearly show the values of the maximum force with the fast and slow gears, the corresponding speed, and maximum electric absorption.



The documentation, including the forceabsorption-speed diagrams, is available on request.

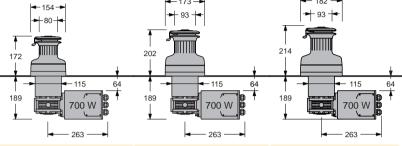




MOD. XT40EH12AL MOD. XT40EH12CH

HORIZONTAL DRIVE - MOTOR 700W, 12/24V → XT40EH, XT44EH, XT48EH

The three MOD. XT40, XT44 and XT48 are powered with a 700 Watt motor, available in 12 and 24 Volt versions. Two switches, one control box and one breaker complete the system.



TWO SPEED WINCHES ↓

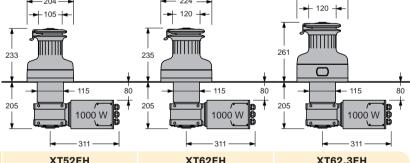
MODEL	XT40EH	XT44EH	XT48EH
LINE SPEED 1 m/min	12.0	11.0	11.0
LINE SPEED 2 m/min	4.5	4.0	4.0
WORKING LOAD kg	800	900	1000
GLOBAL WEIGHT AL kg	16.2	-	19.1
GLOBAL WEIGHT CH kg	17.7	20.7	22.1



HORIZONTAL DRIVE - MOTOR 1000W, 12/24V → XT40EH, XT44EH, XT48EH

MOD. XT52, XT62 and XT62.3 are powered with a 1000 Watt, 12 or 24 Volt motor.

Two switches, one control box and one breaker complete the system.



TWO OR THREE SPEED WINCHES ↓

	1. 0	1. 011	1. 0
MODEL	XT52EH	XT62EH	XT62.3EH
LINE SPEED 1 m/min	15.0	14.0	36.0
LINE SPEED 2 m/min	4.0	4.0	14.0
LINE SPEED 3 m/min	-	-	4.0
WORKING LOAD kg	1200	1500	1500
GLOBAL WEIGHT AL kg	26.3	28.3	30.2
GLOBAL WEIGHT CH kg	30.1	33.1	35.0

LINE SPEED – the recovery speed is calculated with the winch not under load; at maximum load the figure should be reduced by 30%. **MANUAL USE** – the gearbox-motor unit is disengaged simply by inserting the handle.

CIRCUIT DIAGRAM – for the circuit diagram and accessories, such as switches, control boxes and breakers, see page 21.

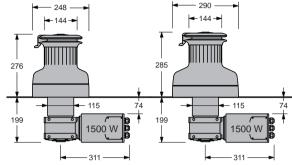
All our electric winches are Self-tailing and are available in both versions: with chromed drum or with a reinforced black aluminium drum.

For more information on these winches see pages 12-13.



HORIZONTAL DRIVE - MOTOR 1500W, 12/24V → XT66EH, XT70EH

MOD. XT66 and XT70 are powered with a 1500 Watt, 12 or 24 Volt motor. Two switches, one control box and one breaker complete the system.



For the correct identification of the winch, add after the winch model in the tables

the following:

• 12 or 24 for 12 or 24 Volt versions;

 AL for black aluminium drum or CH for chromed drum.

E.g.: XT66EH12AL is an electric winch size 66 with horizontal drive 12V motor and with black aluminium drum.

1110 01 222 Hilloni20 V		, , , , , ,
MODEL	XT66EH	XT70EH
LINE SPEED 1 m/min	12.0	9.0
LINE SPEED 2 m/min	3.5	3.0
WORKING LOAD kg	2500	3000
GLOBAL WEIGHT AL kg	31.9	35.9
GLOBAL WEIGHT CH kg	41.7	47.4

<- 144 →

312



HORIZONTAL DRIVE - MOTOR 1500/2000 W, $12/24 \text{ V} \rightarrow \text{XT66.3EH}$, XT70.3EH, XT80.3EH

These models maintain three speeds both in manual and in electric use; the push-button on the base starts the first gear (the fastest), second and third gear are automatically selected simply by reversing the rotation of the handle or pressing one of the two switches, one for the first and the third speed and one for the second.

339 210

115

2000 W

203

1500 W

THREE SPEED WINCHES ↓

MODEL	XT66.3EH	XT70.3EH	XT80.3EH
LINE SPEED 1 m/min	22.0	21.0	24.0
LINE SPEED 2 m/min	12.0	9.0	9.0
LINE SPEED 3 m/min	3.5	3.0	3.0
WORKING LOAD kg	2500	3000	4000
GLOBAL WEIGHT AL kg	35.7	40.3	62.8
GLOBAL WEIGHT CH kg	45.5	51.8	77.5

1500 W

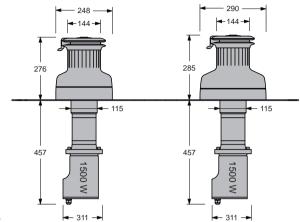
311

TWO SPEED WINCHES ↓



VERTICAL DRIVE - MOTOR 1500W, 12/24V → XT66EV, XT70EV

This motor-gearbox system is suitable for the largest Antal winches: MOD. XT66 and XT70. A special hypocycloidal gearbox gives max efficiency.



For the correct identification of the winch, add after the winch model in the tables the following:

- 12 or 24 for 12 or 24 Volt versions;
- · AL for black aluminium drum or CH for chromed drum.

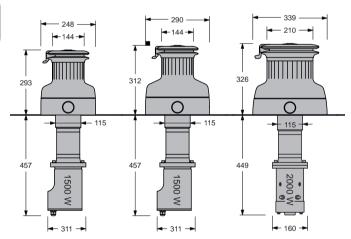
E.g.: XT66EV12AL is an electric winch size 66 with vertical drive 12V motor and with black aluminium drum.

WO SPEED WINCHES	5 ↓
------------------	------------

MODEL	XT66EV	XT70EV
LINE SPEED 1 m/min	12.0	9.0
LINE SPEED 2 m/min	3.5	3.0
WORKING LOAD kg	2500	3000
GLOBAL WEIGHT AL kg	35.6	39.1
GLOBAL WEIGHT CH kg	45.4	50.6

VERTICAL DRIVE - MOTOR 1500/2000W 12/24V → XT66.3EV, XT70.3EV, XT80.3EV

The MOD. XT66.3, XT70.3 and XT80.3 maintain three speeds both in manual and in electric use; the push-button on the base starts the first gear (the fastest), second and third gear are automatically selected simply by reversing the rotation of the handle or pressing one of the two switches, one for the first and the third speed and one for the second.



THREE SPEED WINCHES \downarrow

MODEL	XT66.3EV	XT70.3EV	XT80.3EV
LINE SPEED 1 m/min	22.0	21.0	24.0
LINE SPEED 2 m/min	12.0	9.0	9.0
LINE SPEED 3 m/min	3.5	3.0	3.0
WORKING LOAD kg	2500	3000	4000
GLOBAL WEIGHT AL kg	38.6	42.1	64
GLOBAL WEIGHT CH kg	48.4	53.6	78.6

LINE SPEED – the recovery speed is calculated with the winch not under load; at maximum load the figure should be reduced by 30%. MANUAL USE - the gearbox-motor unit is disengaged simply by

inserting the handle.

CIRCUIT DIAGRAM – for the circuit diagram and accessories, such as switches, control boxes and breakers, see page 21.

All our electric winches are Self-tailing and are available in both versions: with chrome-plated drum or with a reinforced black aluminium drum.

For more information on these winches see pages 12-13.

20 2022 - 2023

Electric system

And accessories



SWITCHES WITH S.STEEL COVER

→ MOD. 251.035SG – Grey button → MOD. 251.035SR – Red button

Outer diameter - 78 mm



SWITCHES WITH PLASTIC COVER

→ MOD. 251.035QG – Grey button → MOD. 251.035QR – Red button

Outer diameter - 78 mm



SWITCHES WITH ALUMINIUM COVER

→ MOD. 251.035AG – Grey button → MOD. 251.035AR – Red button

Size 59×66 mm only



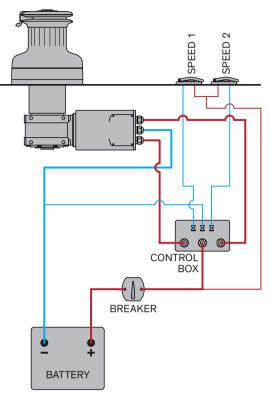
CONTROL BOX

Solenoids are contained in a water tight "control box"; they are available for both12 and 24 Volt.



BREAKER

A breaker should be mounted to protect the motor against overload.



WINCH	MOTOR		BRE	CONTROL BOX	
MODEL	WATT	VOLT	MODEL	AMP	MODEL
XT40 - XT44	700	12	A071	70	T6315/12
X140 - X144	700	24	A041	40	T6315/24
XT48	700	12	A081	80	T6315/12
A140	700	24	A041	40	T6315/24
XT52 - XT62	1000	12	A101	100	T6315/12
X152 - X102	1000	24	A051	50	T6315/24
XT66 - XT70	1500	12	A121	120	T6315/12
X100 - X170	1500	24	A071	70	T6315/24
XT76 - XT80.3 W80.3	2000	24	A101	100	T6315/24
W90.3	3000	24	A151	150	T6415/24



MOD. WBC

POWERED WINCHES LOAD CONTROL

To guarantee complete protection for powered winches, Antal offers the **WBC**, which keeps the winch from reaching its maximum working load. The winch is generally activated in the fastest gear. When maximum absorption is reached, this gear is deactivated by the WBC and the slow gear must be used. This reduces the winch stress until maximum absorption (max load) is reached and the WBC also deactivates this slow gear. Another safety device is the breaker that protects the motor from overheating due to too intensive use. However, it does not protect the winch from sudden excessive loads. Therefore, both are necessary for complete protection. The WBC is suitable for two-speed Antal winches, with motors up to 2000W and maximum absorption of 250 amps.

Hydraulic winches



HYDRAULIC SYSTEM

Hydraulic motors are available for Antal winches from MOD. XT44 to XT80.3, as well as to maxi W80.3 and W90.3. The pressure of the system varies from 100 to 120 bars for the larger winches. Connections are to be carried out with 3/8" pipes. All hydraulic winches are available with a chromed drum, now also black aluminum drum with a reinforced crown gear (high resistance alloy or A316 s.steel) is available. For more information, see pages 12-13. For manual use, the motor unit is released simply by inserting the handle.

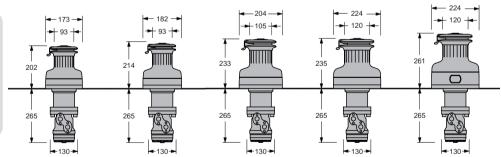
LINE SPEED

Line speeds are calculated in absence of load conditions and considering the flow of the lower table. The effective speed will be evaluated according to the actual size of the hydraulic unit.



For the correct identification of the winch, add after the winch model in the tables **AL** for black aluminium drum or **CH** for chromed drum.

E.g.: XT66HDAL is a hydraulic winch size 66 with black aluminium drum.



MODEL	XT44HD	XT48HD	XT52HD	XT62HD	XT62.3HD
LINE SPEED 1 m/min	12.0	12.5	16.0	13.0	36.9
LINE SPEED 2 m/min	5.5	5.0	4.6	4.0	13.0
LINE SPEED 3 m/min	-	-	-	-	4.0
WORKING LOAD kg	900	1000	1200	1400	1400
GLOBAL WEIGHT AL kg	17.2	18.2	20.4	22.2	24.1
GLOBAL WEIGHT CH kg	19.7	21.2	24.2	27.0	28.9
HYDRAULIC MOTOR ↓					
SIZE cc	50	50	50	50	50
PRESSURE bar	100	100	120	120	120
FLOW I/min	7.5	7.5	7.5	7.5	7.5

HYDRAULIC UNIT

These units are designed for the different requirements of each boat. The winch speed is proportional to the flow from the hydraulic unit, the load of the winch is proportional to the pressure. The hydraulic unit that must work a number of winches at the same time, must guarantee a flow equal to the sum of the flows required from each one.

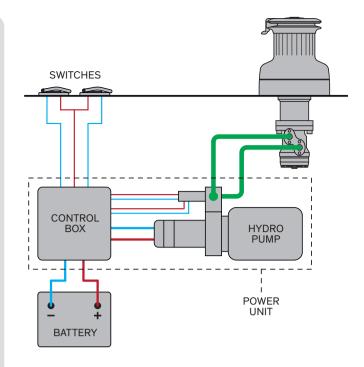
The flow and pressure levels given in the table for each winch must not be exceeded.



All these models are fitted with **Danfoss hydraulic motors series OMR** or equivalent.

SWITCHES

Two switches with watertight protection must be installed for each winch. To identify the first and the second speed 2 colours are used: gray and red, s.steel, plastic or aluminium version available.





SWITCHES WITH S.STEEL COVER

→ MOD. 251.035SG – Grey button → MOD. 251.035SR – Red button

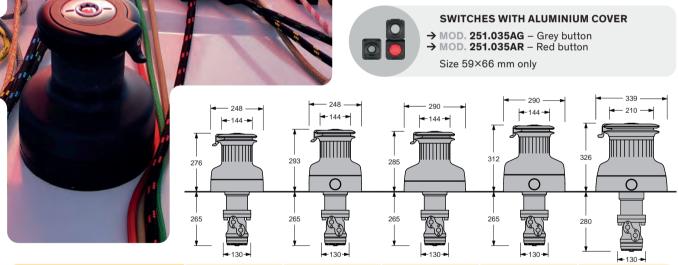
Outer diameter – 78 mm



SWITCHES WITH PLASTIC COVER

→ MOD. 251.035QG - Grey button
 → MOD. 251.035QR - Red button

Outer diameter - 78 mm



MODEL	XT66HD	XT66.3HD	XT70HD	XT70.3HD	XT80.3HD
LINE SPEED 1 m/min	13.0	23.0	9.0	23.0	22.0
LINE SPEED 2 m/min	3.6	12.0	3.5	9.0	8.0
LINE SPEED 3 m/min	-	3.6	-	3.5	3.0
WORKING LOAD kg	2600	2600	3000	3000	4000
GLOBAL WEIGHT AL kg	24.5	28.3	28.4	32.7	52.1
GLOBAL WEIGHT CH kg	34.3	38.1	39.8	44.2	66.8
HYDRAULIC MOTOR ↓					
SIZE cc	80	80	100	100	160
PRESSURE bar	120	120	120	120	120
FLOW I/min	12	12	15	15	24

Maxi winches



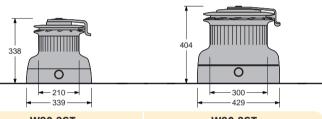
MOD. W80.3ST

THREE REDUCED SPEED MAXI WINCHES → W80.3ST, W90.3ST

Maxi winches for boats more than 20m long. These models are almost always powered with electric motors or hydraulic motors and available only with a chromed drum (**CH**).

All the gears are fitted with roller bearings and the drum works on a very wide diameter rollerball bearings.

The push-button on the base starts the first gear (the fastest); second and third gear are automatically selected simply by reversing the rotation of the handle.

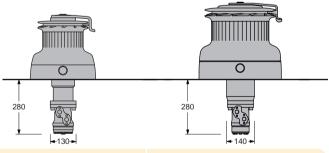


THREE SPEED WINCHES ↓

MODEL	W80.3ST	W90.3ST
POWER P1-P2-P3	11.0 / 30.0 / 81.4	13.7 / 35.8 / 90.2
RECOVERY S1-S2-S3 mm	147 / 53 / 20	116 / 45 / 18
Ø LINE mm	12 / 22	16 / 30
WEIGHT CH kg	52.0	102.0
SCREWS N x Ø mm	8 × Ø10	8 × Ø12

HYDRAULIC MOTORS → W80.3HD, W90.3HD

The maxi winches **MOD. W80.3** and **W90.3** can be powered by a hydraulic motor.

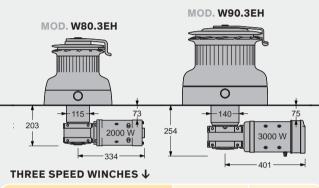


MODEL	W80.3HD	W90.3HD
LINE SPEED 1 m/min	22.0	18.0
LINE SPEED 2 m/min	8.0	7.0
LINE SPEED 3 m/min	3.0	2.5
WORKING LOAD kg	4000	8000
GLOBAL WEIGHT kg	63.4	118
HYDRAULIC MOTOR ↓		
SIZE cc	160	200
PRESSURE bar	120	120
FLOW I/min	24	30

Electric maxi winches

HORIZONTAL DRIVE - 2000/3000W, 24V → W80.3EH, W90.3EH

MOD. W80.3 is fitted with a 2000W (24V) motor and model MOD. W90.3 with a 3000W (24V) motor. For the circuit diagram and accessories, such as switches, control-boxes and breakers, see page 21.

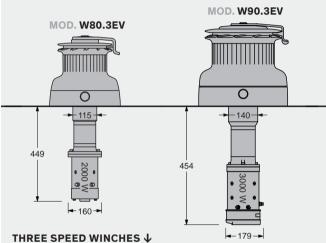


MODEL	W80.3EH	W90.3EH
LINE SPEED 1 m/min	24.0	18.0
LINE SPEED 2 m/min	9.0	7.0
LINE SPEED 3 m/min	3.0	2.5
WORKING LOAD kg	4000	8000
GLOBAL WEIGHT kg	75.0	145.0
MOTOR W	2000	3000

CIRCUIT DIAGRAM – for the circuit diagram and accessories such as switches, control boxes and breakers see page 21.

VERTICAL DRIVE - 2000/3000W, 24V → W80.3EV, W90.3EV

Vertical drive version is also available for MOD. W80.3 and W90.3 (2000W on the 80.3, 3000W on the 90.3, both 24V) with a hypocycloidal gearbox. For the circuit diagram and accessories, such as switches, control-boxes and breakers, see page 21.



MODEL	W80.3EV	W90.3EV
LINE SPEED 1 m/min	24.0	18.0
LINE SPEED 2 m/min	9.0	7.0
LINE SPEED 3 m/min	3.0	2.5
WORKING LOAD kg	4000	8000
GLOBAL WEIGHT kg	75.0	145.0
MOTOR W	2000	3000



XT Race winches





To reduce weight, XT series winches are mounted on bearings with peek resin roller on an aluminium stem.



Antal alloy gears (1) mounted on low-friction and hard wearing PVD treated axles (2); corrosion-proof insulating gaskets (3).



The base, machined by the CNC process (produced with computer numeric control machines with no cast components), is lighter and stronger than normal castings.

ONE REDUCED SPEED WINCHES \downarrow

MODEL	XT16R	XT30R
WEIGHT kg	1.95	2.35

SELF-TAILING WINCHES: XT RACE SERIES

XT-R is the racing winch series obtained from the standard XT series, described above:

- Self-tailing XT system
- Differentiated grip of the drum knurling
- CNC base and skirt
- Fast opening screwed ring
- Axle with low friction PVD finishing

And, in addition to reduce the weight:

- Aluminium stem
- Peek roller bearings for the drum and the main shaft
- Lightened gears and main shaft



TWO REDUCED SPEED WINCHES \downarrow

MODEL	XT16.2R	XT30.2R	XT40R	XT44R	XT48R	XT52R	XT62R	XT66R	XT70R
WEIGHT kg	2.0	2.2	3.6	4.7	5.3	7.1	8.5	15.5	16.2

For all others characteristics see tables on previous pages 12-13.

3-speed XTR winches

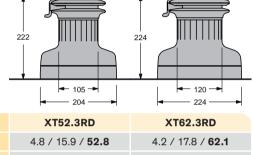
ONE DIRECT AND TWO REDUCED SPEED WINCHES → XT52.3RD, XT62.3RD

1st speed push button on the top MOD. XT62.3RD ONE AND TWO REDUCED

MOD. XT52.3RD

Two new MOD. XT52.3RD and XT62.3RD with one direct speed for a very fast recovery, plus two reduced speeds for medium and high loads are now available.

The push button on the top cover starts the first direct gear (the fastest), second and third reduced gears are automatically selected simply by reversing the rotation of the handle.



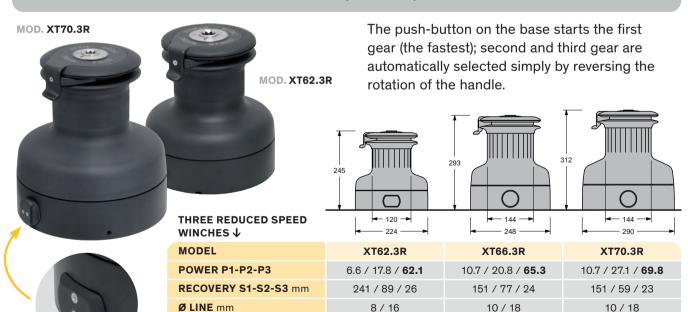
SPEED	WINCHES	V

MODEL	XT52.3RD	XT62.3RD
POWER P1-P2-P3	4.8 / 15.9 / 52.8	4.2 / 17.8 / 62.1
RECOVERY S1-S2-S3 mm	330 / 100 / 30	377 / 89 / 26
Ø LINE mm	8 / 14	8 / 16
WEIGHT kg	7.5	9.2
SCREWS N x Ø mm	6 × Ø8	6 × Ø8

THREE REDUCED SPEED WINCHES → XT62.3R, XT66.3R, XT70.3R

WEIGHT AL kg

SCREWS N x Ø mm



1st speed push button

P1, P2, P3: power with the first (fast), second (medium) and third (slow) gear. S1, S2, S3: recovery speed, the length of line recovered with one turn of the handle in first, second and third gear.

16.2

6 × Ø10

10.4

6 × Ø8

20.3

6 × Ø10

Pedestals for winches



RACE SYSTEM

The Antal pedestal in carbon fibre relies on a belt drive that guarantees a light system. Thanks to the push buttons (3), the person operating the handles can control one, two or more winches independently.

Note that the push button does not engage the third speed: this can be still engaged by pushing the winch knob at the base of the winch.

The system also comprises drive shafts (4), in customised lengths on request, and gearboxes (6). Moreover, the cardan joints (5) allow the drive shafts to be angled even to a large degree, thus enabling them to adapt to any hull design.





MOD. C001

CARBON FIBRE PEDESTAL, with belt drive on toothed

with belt drive on toothed sheaves that are mounted on steel roller bearings.



MOD. C002

DRIVE-BOX, which transmits the drive from the pedestal to the axle of the single winch.



MOD. C003

PUSH-BUTTON, which turns the drive-box on and off, and permits to choose which winch to work on.



MOD. C004/xx

ALUMINIUM DRIVE SHAFT

with black anodized ribbed end. Customised length on request.



MOD. C005

ALUMINIUM UNIVERSAL JOINT

with HR steel axles, mounted on both ends of the drive shaft, which enables to incline the shaft by large degrees.



MOD. C006

GEAR BOX in right and left hand version, bronze gears on ball/roller bearings, HR steel axles and black anodized aluminium box.





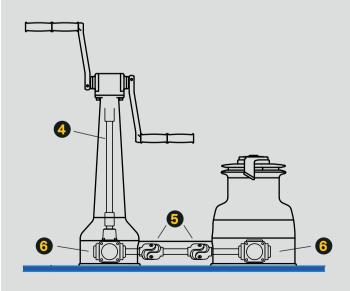
CLASSIC PEDESTAL MECHANICAL DRIVE

This system is entirely run by a **mechanical drive**: drive shafts and bevel gears.

The classic system includes the same components as the race system but with the following differences: the pedestal is hard black anodized aluminium made, with shaft and bevel transmission.

The classic solution is installed entirely above deck with no components under deck.

The shaft from the pedestal to the winch is protected by s.steel casing.



Classic winches



CLASSIC SERIES WINCHES

Classic series winches (**CHC**) are supplied not only with a chromed drum, ST disks and ST arm, as the chrome series models (**CH**) described on pages 12-13, but also with a chromed lower skirt, thus being completely chromed.

The chrome-plating is carried out with great care to guarantee maximum durability. First the unit are highly polished, then thickly nickel-plated and finally finisched in chrome.

POLISHED BRONZE

On request, Antal classic winches can be supplied (with drum, ST disks, ST arm and skirt) made of polished natural bronze finish (add **BNC** after the winch model).



Natural bronze winch handle with wooden grip.



Line Driver



TRAVELLER CONTROL SYSTEM

The control system is connected to a traveller on a closed circuit and ensures efficient control and a clean layout.

The system uses a self tailing pulley which operates in both direction with a textile "gripping" system that is efficient even if the circuit is not under strain and causes no wear in the rope.

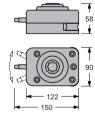
A clutch pin sets the direction in which the traveller moves, or allows for it to be locked in the required position.

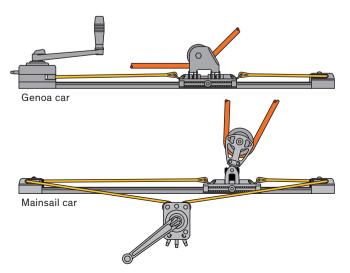
The power ratio obtainable with a normal (250 mm) handle is 8 to 1, which is much better than a tackle can offer; moreover, this system has a very limited size and weight.

MATERIALS – it is made of hard black anodized aluminium, central rod and ball bearing of AISI 316 stainless steel. A 10 mm line is strongly recommended.



240.010
10
8:1
1.40
3 × Ø8







This model has been designed to control the spi-pool car but can also be useful for genoa or main car control.

Spy-Pole slider range on page 119.

Powered Line Driver

POWERED LINE DRIVER

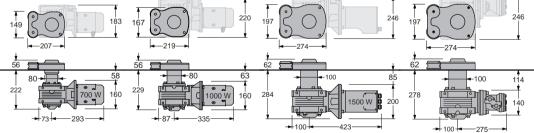
This is a solution done for the control of the main car with a simple "Self-tailing" sheave on the deck, a motor and gearbox under the deck.

Three sizes available with 700, 1000 and 1500 W motors in 12 or 24 Volt version. The largest model is also available in the hydraulic version. This model offers a maximum load on the circuit of 900 kg (100 bar pressure) with a line speed according to the flow rate of the hydraulic system.





For the correct identification of the line-driver, add after the LD model in the tables /12 or /24 for 12 or 24 Volt version.



MODEL	LD700	LD1000	LD1500	LD1500HD
MOTOR	Electric 700 W	Electric 1000 W	Electric 1500 W	Hydraulic 25 cc
LINE Ø mm	10 / 12	12 / 14	12 / 14	12 / 14
WEIGHT kg	15	20	22	22
SCREWS N x Ø mm	4 × Ø8	4 × Ø8	4 × Ø8	4 × Ø8
2:1 CAR CONTROL ↓				
MAIN CAR SIZE mm	47 × 230	47 × 330	47 × 430	47 × 430
MAIN CAR MODEL	614.219	614.229	614.239	614.239
WORKING LOAD kg	800	1260	1600	1800 *
CAR SPEED m/sec	0.08	0.10	0.12	0.10 **

Car speed and working load are based on a **2:1 car control** as described in the figure on the following page. For a direct 1:1 control, the speed is doubled and the load is halved. Under the maximum load, the speed is reduced by up to even 30%. For cars, see page 154.

^{*} Pressure 100 Bar

^{**} **Flow** 25 I/min

The **speed** is calculated with the car not under load; at maximum load the figure should be reduced by 30%. Two **switches**, for the left and the right car movement, a control-box and a safe circuit breaker to complete the electrical system (on page 21).

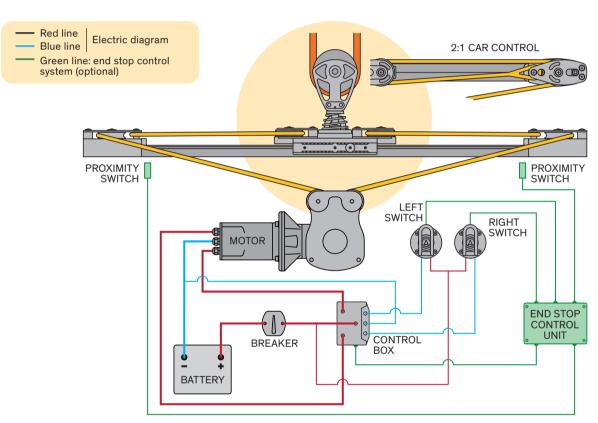


CAR END STOP CONTROL

MOD. 6320

To avoid overloads due to wrong operations, a **car end stop control** is available on request: two proximity switches - connected to a control unit - stop the car automatically at the track end. A s.steel plate must be attached to the bottom of the car to allow activation of the proximity switches.



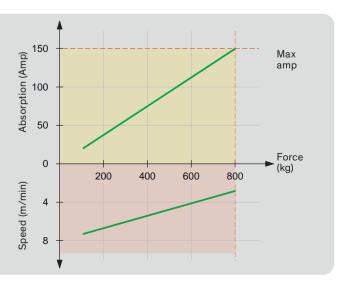


POWERED LINE DRIVER: FORCE, ABSORPTION and SPEED

The **force** (pulling load) of the Line Driver, the current **absorption** (Amp) of the motor and the **line speed** are related as shown in the diagrams obtained experimentally with load and recovery tests. For each model, these diagrams clearly show the values of the maximum force, the corresponding speed and the current absorption.



The documentation, including the forceabsorption-speed diagrams, is available on request.



Winch handles

WINCH HANDLES

In addition to the extremely light black aluminium handles in two sizes: 200 mm (8 inches) and 250 mm (10 inches), there is also the classic chromed or natural polished bronze solution, always 250 mm long. Three different grips are available: the single, the double and the new "ball-grip". The handle arm made of forged aluminium with lightening holes is extremely light and resists the heaviest torsion.

The grip is covered with rubber to give a firm hold and runs on two ball bearings to increase its efficiency (single-grip and ball-grip only). All the models are available with or without the lock system which automatically locks the handle on the winch.

To refer to the "no-lock" version add **NL** to the code.



↓ ALUMINIUM (L – 200 mm)

MODEL	2011	2012	2014
HAND GRIP	single	ball-grip	mini ball-grip
WEIGHT kg	0.38	0.48	0.36

↓ ALUMINIUM (L – 250 mm)

MODEL	2021	2022	2023
HAND GRIP	single	ball-grip	double
WEIGHT kg	0.43	0.53	0.62





↓ CHROMED (L – 250 mm)

MODEL	2031	2032	2033
HAND GRIP	single	ball-grip	double
WEIGHT kg	0.87	0.97	1.07

↓ CUSTOM SOLUTIONS

Custom solutions are available on request: wooden grips (MOD. **W**), natural bronze (MOD. **BN**), special engravings on request.





Speedylock

The speedy way to **lock-unlock** the winch handle.

Speedylock is the new Antal winch handle, available with the 250 mm lever with single, ball and double grip.

Hard black anodized forged aluminium lever, rubber grip on two ball bearings (on single-grip and ball-grip version).

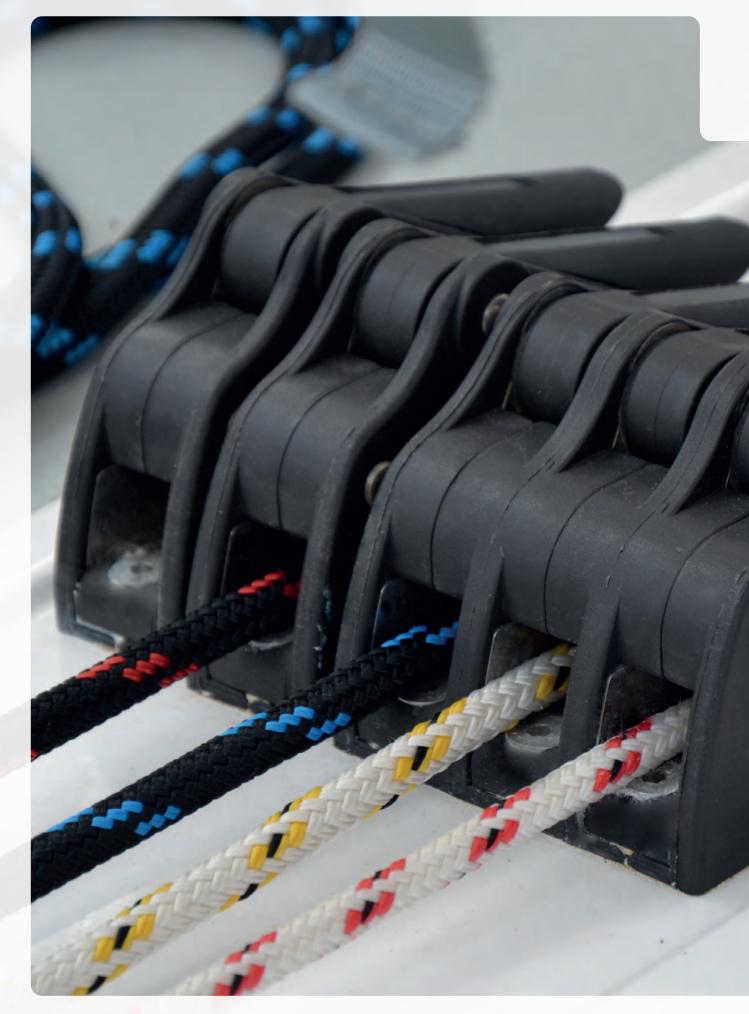
↓ ALUMINIUM (L – 250 mm)

MODEL	2121	2122	2123
HAND GRIP	single	ball-grip	double
WEIGHT kg	0.43	0.53	0.62







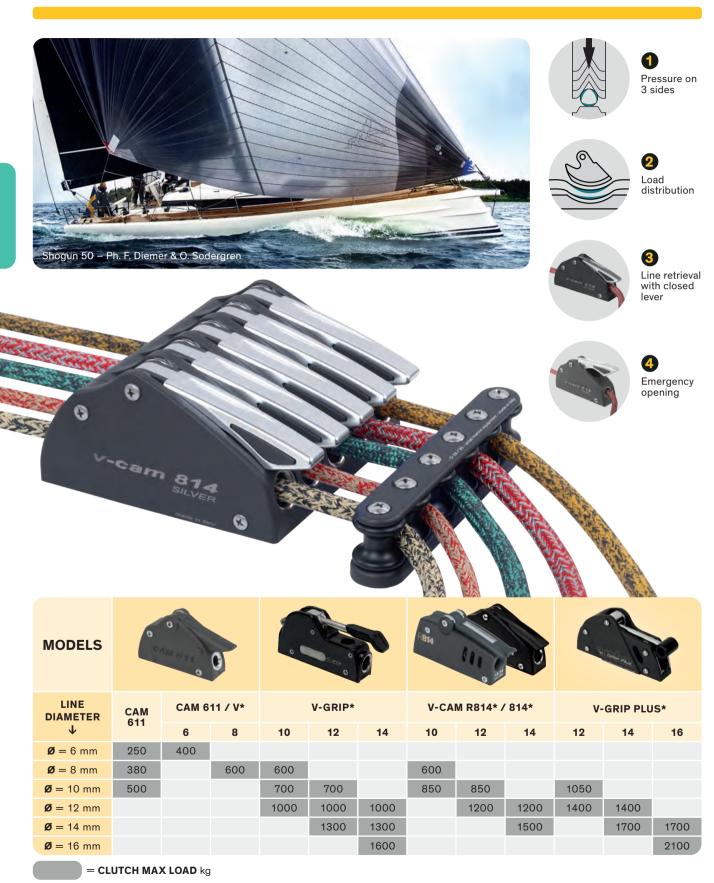


Clutches



O CAMPAN O	Cam 611 series	40
a seem are	V-Cam 814 series	42
au III	V-Cam R814	44
	Plus and Maxi series	46
(A119	QR series	48
	DV Jammer series	50
	V-Grip series	52
	Organizers	53
	Swivelling cam-cleat	54
	Stopper deck-blocks	55

Clutch selection guide



^{*} These models are fitted with the V-Grip system that is internationally patented.

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V-GRIP SYSTEM CLUTCHES

The V-Grip is an Antal patented system for rope locking. It works with a pressure exerted on 3 sides of the line with a higher friction and, consequently, with a lower pressure, in order not to damage manoeuvres. All Antal clutches, except the Cam 611, are fitted with the V-Grip system.

The V-Grip system has the following characteristics:

- 1 Pressure on three sides. Unlike the usual flat cam, V-Grip is fitted with a V-shaped cam that improves the holding strength without damaging the line cover.
- 2 Load distribution. The curved base-V-Cam pair increases the bearing surface, preventing the load from being concentrated at a critical point.
- Can be achieved with closed lever. Line retrieval can be achieved with the lever closed. The line stops automatically in the new position with no slippage.
- Emergency opening. The line can be released under load without the use of a winch because the Antal mechanism guarantees easy opening even under heavy conditions.

conditions. Ocean Tec 50 CLUTCH RANGE CLUTCH SELECTION

A complete range with 7 different models for lines from 6 to 22 mm. All Antal models, except the Maxi, the QR and the DV-Jammer, are available in single, double, triple and quadruple versions. The Cam 611 and Cam 814 are also available in a silver version with the new ergonomic aluminium lever.

Max loads of the lower table for each model and for different line diameters have been obtained from extensive tests. Tests reveal best results on Dyneema™ with composite Kevlar/Polyester covers, while traditional pure-Polyester covers over a Dyneema™ core prove to have poor resistance. Also "all-Polyester" core/cover versions give excellent results.



MODELS		0	NP IS	0		QR.1.	!II	Kendali		Ó	0	0	-6	
LINE DIAMETER		V-G	RIP MA	XI*			QR				DV JAN	MERS		
Ψ	14	16	18	20	22	10	12	14 NEW	8	10	12	14	16	18
Ø = 8 mm									1500					
Ø = 10 mm						1600				2000				
Ø = 12 mm	1400						2200				3000			
Ø = 14 mm	1700	1700						3000				4000		
Ø = 16 mm		2100	2100										5000	
Ø = 18 mm			2600	2600										6000
Ø = 20 mm				3000	3000									
Ø = 22 mm					3400									

Cam 611 series



V-GRIP SYSTEM CLUTCHES



Cam 611 for line 6 to 10 mm is available in single, double and triple, as well as horizontal. Cam 611 has a box structure in UV-resistant resin with steel reinforcements, an extruded aluminium base, wear-resistant bronze cam mechanism, and stainless steel aligning bushing. The clutch can be completely dismantled for simple maintenance. Line retrieval can be achieved with the lever closed, and the cam mechanism guarantees easy opening even under heavy load.

V-CAM 611 WITH V-CAM



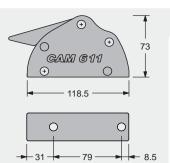
V-Cam 611 is a new model with a V-Cam, for lines from 6 to 8 mm. This new version supports much higher loads: 400 kg on the 6 mm line and 600 kg on the 8 mm. All the features are the same of Cam 611, as shown in the following table.

V-CAM 611 SILVER

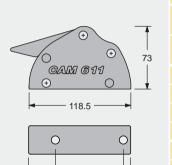
Both Cam 611 and V-Cam 611 clutches are now available in the silver series: with a new ergonomic, polished and silver anodized aluminium lever. All the characteristics remain the same as shown in the following table.



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CAM 611	CAM 611 SILVER		WITH FLAT CAM				
MODEL	MODEL	Ø LINE mm	TYPE	WIDTH mm	WEIGHT kg	SCREWS N x Ø	
513.110	543.110	6 / 10	single	33	0.37	2 × Ø6	
513.120	543.120		double	62	0.74	4 × Ø6	
513.130	543.130		6710	triple	91	1.10	6 × Ø6
513.210	543.210		horizontal	33	0.51	$2 \times \emptyset6 + 1 \times \emptyset5$	
-							



. 0	0					
V-CAM 611	V-CAM 611 SILVER			WITH	V-CAM	
MODEL	MODEL	Ø LINE mm	TYPE	WIDTH mm	WEIGHT kg	SCREWS N x Ø
500.110	540.110		single	33	0.37	2 × Ø6
500.120	540.120	6	double	62	0.74	4 × Ø6
500.130	540.130	O O	triple	91	1.10	6 × Ø6
500.210	540.210		horizontal	33	0.51	$2 \times \emptyset6 + 1 \times \emptyset5$
501.110	541.110		single	33	0.37	2 × Ø6
501.120	541.120	8	double	62	0.74	4 × Ø6
501.130	541.130	8	triple	91	1.10	6 × Ø6
501.210	541.210		horizontal	33	0.51	$2 \times \emptyset6 + 1 \times \emptyset5$





Double





Triple Horizontal

STICKERS FOR CAM 611 AND CAM 814



A set of 69 stickers is provided for an easy indication of manoeuvres; colours: red, green and black.

MODEL	VERSION
514E	English
514F	French
5141	Italian

DOUBLE SHEAVE ORGANIZER

This solution has been designed for the new double and triple Cam 611: mounted at the back of the clutch battery guiding the line towards the winch. For more information see page 53.



V-Cam 814 series



V-CAM 814

Three models for 8-10 mm, 10-12 mm and 12-14 mm lines; available in single, double, triple and quadruple. V-Cam 814 has a box-structure in UV-resistant resin with s.steel reinforcements, aluminium base, V-Cam and aligning bushing in Aisi 316. It can be completely dismantled for

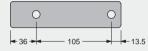
V-CAM 814 SILVER

V-Cam 814 clutches are now available in silver series: with a new ergonomic, polished and silver anodized aluminium lever. All the characteristics remain the same as shown in the following table.



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V-CAM 814	V-CAM 814 SILVER					
MODEL	MODEL	Ø LINE mm	TYPE	WIDTH mm	WEIGHT kg	SCREWS N x Ø
509.111	549.111		single	36	0.60	2 × Ø6
509.121	549.121		double	65	1.10	4 × Ø6
509.131	549.131	8/10	triple	94	1.60	6 × Ø6
509.141	549.141		quadruple	123	2.10	8 × Ø6
509.111H	549.111H		horizontal	36	0.72	$2 \times Ø8 + 1 \times Ø5$
509.112	549.112		single	36	0.60	2 × Ø8
509.122	549.122		double	65	1.10	4 × Ø8
509.132	549.132	10/12	triple	94	1.60	6 × Ø8
509.142	549.142		quadruple	123	2.10	6 × Ø8
509.112H	549.112H		horizontal	36	0.72	$2 \times Ø8 + 1 \times Ø5$
509.113	549.113		single	36	0.60	2 × Ø8
509.123	549.123		double	65	1.10	4 × Ø8
509.133	549.133	12/14	triple	94	1.60	6 × Ø8
509.143	549.143		quadruple	123	2.10	6 × Ø8
509.113H	549.113H		horizontal	36	0.72	$2 \times \emptyset 8 + 1 \times \emptyset 5$











Single

NEW

Double

Triple

Quadruple

Horizontal

V-CAM 814 CLUTCH ORGANIZER

This solution allows manoeuvres to be guided from the clutches to the winch. For more information see page 53.



MODEL	N° SHEAVES
513.032	3
514.032	4
515.032	5
516.032	6
517.032	7

MULTI RING ORGANIZER

The low friction Multi Ring Organizer without sheaves is a very light and small-sized solution that fits lines up to 12 mm. For more information see page 187.



MODEL	N° HOLES
R3.14	3
R4.14	4
R5.14	5
R6.14	6
R7.14	7





V-Cam R814 series





V-CAM R814

The new series of Antal clutches for loads up to 1500 kg. It is fitted with a large V-Shaped cam: the V-Grip Antal system.

Three sizes for 8-10, 10-12 and 12-14 mm lines in five versions: single, double, triple, quadruple and side mounting. Quintuple batteries or more on request.

The new R814 is the improved version of the previous 814 described on page 42 and offers the following features:

S.steel plates

Line entry is protected by s.steel guides for the best smoothness.

Cleaning slots

Spray fresh water through the side openings for cleaning.

Exit ring

The exit ring is integrated in the base for the maximum resistance to the side loads.

Maneuvers label

Set of different labels available in English, French and Italian, respectively MOD. 513E, 513F, 513I. Each set includes 23 labels in 3 colors: black, green (right side) and red (left side) for a total of 69 labels.

Upward line direction

A 3° inclined base to better direct the maneuver to the winch.



V-GRIP

The V-Grip is an Antal patented system for rope locking. It works with a pressure exerted on 3 sides of the line with a higher friction and, consequently, with a lower pressure, in order not to damage the manoeuvres.



LINE RETRIEVAL

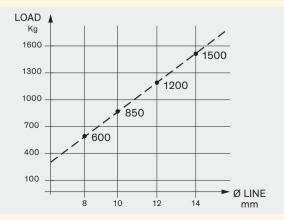
Line retrieval can be achieved with the lever closed. The line stops automatically in the new position with no slippage.



OPENING

The line can be released under load, the Antal mechanism guarantees easy opening even under heavy conditions.

New low profile design for the maximum ergonomics.



Max load of the diagram have been obtained from extensive tests for different line diameters.

Higher load values may damage the line cover, not the clutches.

Tests reveal best result on Dyneema™ lines with composite kevlar/polyester cover while traditional pure polyester covers over Dyneema™ cores prove to have poor resistance. Better results for polyester cover with polyester core.

In case of line slippage it may be useful to consider a smaller version. For example, if a 10 mm line slips on a 10-12 model the solution is to use a 8-10 clutch.

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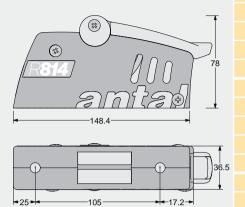












MODEL	Ø LINE mm	TYPE	WIDTH mm	WEIGHT kg	SCREWS N x Ø
512.111		single	36.5	0.56	2 × Ø8
512.121		double	65.5	1.05	4 × Ø8
512.131	8/10	triple	94.5	1.50	6 × Ø8
512.141		quadruple	123.5	2.00	8 × Ø8
512.111H		horizontal	-	0.70	$2 \times Ø8 + 1 \times Ø5$
512.112		single	36.5	0.56	2 × Ø8
512.122		double	65.5	1.05	4 × Ø8
512.132	10/12	triple	94.5	1.50	6 × Ø8
512.142		quadruple	123.5	2.00	8 × Ø8
512.112H		horizontal	-	0.70	$2 \times \emptyset 8 + 1 \times \emptyset 5$
512.113		single	36.5	0.56	2 × Ø8
512.123		double	65.5	1.05	4 × Ø8
512.133	12/14	triple	94.5	1.50	6 × Ø8
512.143		quadruple	123.5	2.00	8 × Ø8
512.113H		horizontal	-	0.70	$2 \times \emptyset 8 + 1 \times \emptyset 5$



The clutch is equipped with entry and exit guides to allow small deviation of the maneuver, for larger deviations the use of a Multi Sheaves or Multi Ring Organizer is recommended.

V-CAM 814 CLUTCH ORGANIZER

This solution allows manoeuvres to be guided from the clutches to the winch. For more information see page 53.



MODEL	N° SHEAVES
513.032	3
514.032	4
515.032	5
516.032	6
517.032	7

NEW

MULTI RING ORGANIZER

The low friction Multi Ring Organizer without sheaves is a very light and small-sized solution that fits lines up to 12 mm. For more information see page 187.



MODEL	N° HOLES
R3.14	3
R4.14	4
R5.14	5
R6.14	6
R7.14	7





Plus and Maxi series



V-GRIP PLUS

3 models for lines from 10 to 16 mm available in single, double and triple.

Hard black anodized aluminium structure and AISI 316 s.steel mechanism, V shaped cam and lever. Easy opening under load for line releasing without the use of winch.

Line retrieval can be achieved with the lever closed, the line stops automatically in the new position with no slippage.

V-GRIP MAXI

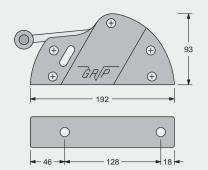
5 models for lines up to 22 mm, only single version is available!

Hard black anodized aluminium structure and AISI 316 s.steel mechanism, V shaped cam and lever. Easy opening under load for line releasing without the use of winch.

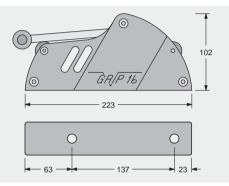
Line retrieval can be achieved with the lever closed, the line stops automatically in the new position with no slippage.



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V-GRIP MAXI	single			
MODEL	Ø LINE mm	WIDTH mm	WEIGHT kg	SCREWS N x Ø
508.114	12/14			
508.116	14/16	44		
508.118	16/18		1.40	2 × Ø10
508.120	18/20			
508.122	20/22			



V-GRIP PLUS AND MAXI ORGANIZER

This solution allows manoeuvres to be guided from the clutches to the winch. For more information see page 53.



MOD. 524.052

→	MODEL	N° SHEAVES
ns	523.042	3
Д.	524.042	4
V-GRIP PLUS	525.042	5
>	526.042	6
X	523.052	3
M	524.052	4
V-GRIP MAXI	525.052	5
\ - -	526.052	6

QR series





QUICK RELEASE DOUBLE V-GRIP

QR is the new Antal clutch that offers the highest holding power and allows you to release a line even under the maximum load. QR lets you open the handle and free the line without the aid of a winch. Three models for 10, 12 and 14 mm line (SWL - 1600, 2200 and 3000 kg) are available in standard version, with mounting base or for side mounting.

OPENING AND LOCKING

- ↑ The clutch can be opened by lifting the upper handle, which can then be pushed √ back down.
- ↑ The free-line mark is exposed and the line runs freely, even with the handle closed.
- ↑ To move from free to lock, push up the lock lever. The free-line mark will disappear and the line will be locked. It is possible to recover \downarrow the line in both the free and locked positions.

DV. DOUBLE V-GRIP



The DV-grip is a locking system based on two opposing V shaped wedges, the result is a 4 sides grip which provides additional benefits over traditional 2-sided grip line stoppers:

- Less line wear
- Higher holding power
- Smaller sizes and lower weight



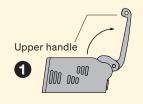


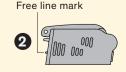
DOUBLE V-GRIP

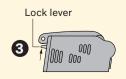
MAXIMUM LOAD

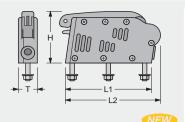
The maximum load values are based on load tests performed on Dyneema[™] and polyester lines with different covers. Dyneema[™] lines with a Kevlar-polyester cover provided much better results than Dyneema™ lines with a polyester cover, which performed poorly.

The test results were even below those of a simple polyester line (polyester core and cover). The maximum load is a limit for the line, not for the clutch. Appropriate safety margins must be observed at maximum loads.



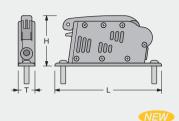






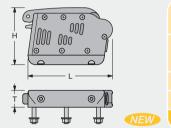
QR STANDARD MODELS									
MODEL	Ø LINE mm	L1 mm	L2 mm	H mm	T mm	WEIGHT kg	STUDS N x Ø mm		
506.101	10	154	170	96	34	1.00	3 × Ø8		
506.121	12	176	193	101	37	1.35	3 × Ø10		
506.141	14	203	222	109	40	1.70	3 × Ø10		

Mounting studs, nuts and washers are included.



OR WITH MOUNTING BASE								
MODEL	Ø LINE mm	L mm	H mm	T mm	WEIGHT kg	FASTENERS N x Ø mm		
506.106	10	216	102	34	1.12	2 × Ø10		
506.126	12	249	109	37	1.52	2 × Ø12		
506.146	14	280	117	40	2.10	2 × Ø12		

When it is not possible to access the mounting studs from the bottom side of the clutch (for example, when mounting on a mast), Antal offers a special base that can be mounted from above with 2 screws (included).



QR SIDE-MOUNTING VERSION								
MODEL	Ø LINE mm	L mm	H mm	T mm	WEIGHT kg	STUDS N x Ø mm		
506.103	10	170	115	34	1.14	3 × Ø8		
506.123	12	183	125	37	1.54	3 × Ø10		
506.143	14	203	133	40	1.90	2 × Ø12		

QR clutches are also available for side mounting. The same model can be mounted on either the left or the right side. Screws, washers and nuts in AISI 316 are **included**.



DV Jammer series



DV JAMMER

The DV Jammer is a line holding device suitable for the extremely high loads of the high-tech Dyneema™ lines as well as exceptional holding power on polyester ropes. Six models, for lines ranging from 8 to 18 mm diameter, are available. This covers a wide range of boats up to around 100 ft in length. DV Jammer sizes 8 and 10 have the same mounting pattern, similarly sizes 12-14 and sizes 16-18.

DV - DOUBLE V-GRIP

The DV-Grip is a locking system based on two opposing V shaped wedges, the result is a 4 sides grip which provides additional benefits over traditional 2-sided grip line stoppers:

- · Less line wear
- · Higher holding power
- · Smaller sizes and lower weight



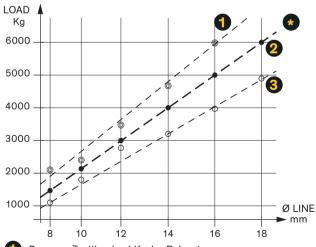
DV is a patent product by Antal.

Appropriate safety margins must be considered for the max loads. The suggested maximum load limit is the limit of the line. Above values for max loads are not valid for Dyneema™ lines with a polyester cover or for polyester lines with a lower

TEST RESULTS AND MAX LOAD

Test values were obtained on Dyneema[™] lines with different covers:

- Dyneema[™] with polyester cover
- Dyneema™ with mixed Kevlar-polyester cover Results shown in the lower graph correspond to the failure of the cover and the resulting core slippage. Dyneema™ line with a Kevlar-Polyester cover provides much better test results than the Dyneema™ line with a Polyester cover which performed poorly, with results even below the simple polyester line (polyester cover and core).

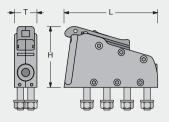


- 1 Dyneema™ with mixed Kevlar-Polyester cover
- Max loads
- S Dyneema™ with Polyester cover

breaking load value than the recommended maximum load value. Tests with polyester lines (polyester core and cover) show that the limits is the breaking load of the line itself, with values close to our max loads.

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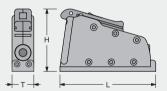




DV STANDARD ↓ MODEL	REMOTE CONT. ↓ MODEL	Ø LINE mm	L mm	H mm	T mm	WEIGHT kg	STUDS N x Ø mm
505.081	505.082	8	126	86	34	0.60	4 × Ø6
505.101	505.102	10	141	90	34	0.69	4 × Ø8
505.121	505.122	12	169	108	42	1.20	4 × Ø10
505.141	505.142	14	185	113	42	1.36	
505.161	505.162	16	209	125	50	2.20	4 × Ø12
505.181	505.182	18	209	120	50	2.20	4 ^ 1012

Six models, for 8, 10, 12, 14, 16 and 18 mm lines are offered. A remote control version is also available: this model does not have the upper manual control slider, the opening is done with a control line. Mounting studs, nuts and washers are **included**.

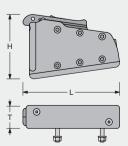




0 00 10	0 00	WITH N	MOUNTII				
DV STANDARD ↓ MODEL	REMOTE CONT. ↓ MODEL	Ø LINE mm	L mm	H mm	T mm	WEIGHT kg	STUDS N x Ø mm
505.086	505.087	8	134	93	2.4	0.69	4 × Ø6
505.106	505.107	10	149	97	34	0.79	4 × Ø8
505.126	505.127	12	178	118	42	1.39	4 × Ø10
505.146	505.147	14	194	123	42	1.57	4 ^ 2010
505.166	505.167	16	218	135	50	2.56	4 × Ø12
505 186	505 187	18	210	133	50	2.30	4 ^ Ø12

When it is not possible to access the mounting studs/nuts/washers from the bottom side of the jammer (for example when mounting on a mast), Antal offers a special mounting base that can be mounted from above with 4 screws (**not included**).





	o de	SIDE M	IOUNTIN				
DV STANDARD ↓ MODEL	REMOTE CONT. ↓ MODEL	Ø LINE mm	L mm	H mm	T mm	WEIGHT kg	STUDS N x Ø mm
505.083	505.085	8	135	95	34	0.63	4 × Ø6
505.103	505.105	10	150	99	34	0.72	5 × Ø6
505.123	505.125	12	179	118	42	1.22	4 × Ø8
505.143	505.145	14	195	123	42	1.35	5 × Ø8
505.163	505.165	16	213	135	50	2.47	6 × Ø8
505.183	505.185	18	213	133	50		8 × Ø8

DV Jammers are also available for side-mounting; the same model can be mounted on either left or right side. Screws, washers and nuts in AlSI 316 are **included**.

V-Grip series

CLUTCHES V-GRIP

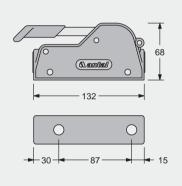
Aisi 316 s.steel mechanism, lever and "V" shaped cam, black anodized aluminium structure.

3 models are available for 8-12, 10-14, and 12-16 mm lines in single, double and triple version.

This is the best solution when minimum sizes are required: it is only 6.8 cm high.



		-	A-	A. A.		
V-GRIP		single		double	triple	
MODEL	Ø LINE mm	TYPE	WIDTH mm	WEIGHT kg	SCREWS N x Ø	
507.111		single	34	0.55	2 × Ø6	
507.121	8/10/12	double	67	1.10	4 × Ø6	
507.131		triple	101	1.45	6 × Ø6	
507.112		single	34	0.55	2 × Ø8	
507.122	10/12/14	double	67	1.10	4 × Ø8	
507.132		triple	101	1.45	6 × Ø8	
507.113	12/14/16	single	34	0.55	2 × Ø8	





Neo 350

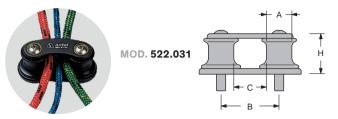


MOD. 534.032

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Organizers

DOUBLE SHEAVE ORGANIZER



This solution has been designed for the new double and triple Cam 611: mounted at the back of the clutch battery guiding the line towards the winch.

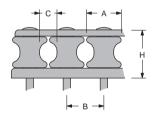
MODEL (for CAM 611)	522.031				
SHEAVES NUMBER	2				
SHEAVES MATERIAL	resin				
LENGTH mm	88				
WEIGHT kg	0.16				
SWL* kg	1000 kg				
A mm	22				
B mm	50				
C mm	28				
H mm	36				
SCREWS N x Ø mm	2 × Ø8				

V-GRIP ORGANIZER

This solution allows manoeuvres to be guided from the clutches to the winch.



MOD. 525.052



\rightarrow	MODEL		SHEAVES LENGTH WEIGHT SWL*		SWL*	Α	В	С	н	SCREWS	
7	MODEL	N	MATERIAL	mm	kg	kg	mm	mm	mm	mm	N x Ø mm
_	513.032	3		90	0.18						3 × Ø6
814 814	514.032	4		120	0.22						4 × Ø6
AM	515.032	5	resin	150	0.27	500	28	30	14	39	5 × Ø6
V-CAM R814 V-CAM 814	516.032	6		180	0.32						6 × Ø6
	517.032	7		210	0.37						7 × Ø6
ns	523.042	3	aluminium	125	0.43		38	39	9 16	46	3 × Ø8
P	524.042	4		165	0.57	1000					4 × Ø8
V-GRIP PLUS	525.042	5		205	0.71	1000	30	39			5 × Ø8
>	526.042	6		245	0.85						6 × Ø8
X	523.052	3		138	0.50			0 44	1 20		3 × Ø8
MA	524.052	4	aluminium	182	0.65	1000	43			46	4 × Ø8
V-GRIP MAXI	525.052	5	aiuminium	226	0.83	1000	43	44		46	5 × Ø8
>	526.052	6		270	1.00						6 × Ø8
	533.032	3		100	0.19						3 × Ø6
V-GRIP	534.032	4	raain	135		28	0.5	40	20	4 × Ø6	
\ G-\	535.032	5	resin	170	0.30	500	28	35	5 19	38	5 × Ø6
	536.032	6		205	0.35						6 × Ø6

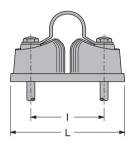
^{*} **SWL** refers to the single sheave.

Swivelling cam-cleats

SERVO CLEAT

The particular stainless and plastic cam teeth conformation is designed to make line inserting between cams easy. Made of plastic with s.steel "ribs". Screws are **included**.

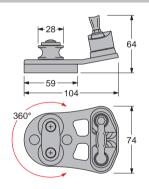




MODEL	Ø LINE mm	l mm	L mm	SCREWS N x Ø mm
502.011	3/7	27	48	2 × Ø4
502.22/37	6 / 10	37	64	2 × Ø5
502.022	6 / 12	42	70	2 × Ø5
502.033	10 / 14	52	86	2 × Ø6

SWIVELLING CLEAT





The aluminium base swivels through 360° on single races of Torlon ball bearings. The system is fitted with 2×28 mm sheaves for lines up to 10 mm.

MOD. 522.022

Fixing $-3 \times \emptyset 5$ mm screws (**included**) Weight -0.23 kg

SWL on the cam cleat - 150 kg

BLOCK AND SERVO CLEAT



The aluminium base swivels through 360° on double races of Torlon ball bearings. The system is completed with a 60 mm block for lines up to 12 mm.

MOD. 522.140

Fixing $-4 \times \emptyset6$ mm screws (**included**) Weight -0.82 kg

SWL on the cam cleat - 200 kg

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Stopper deck-blocks

The sheaves are made of high strength resin, fitted with composite fibre bush and side ball-bearings. No maintenance or lubrication is required.

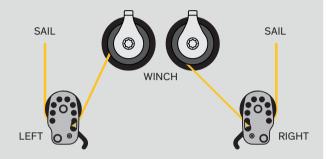
The machined side plates are made of high strength alloy, hard black anodized for wear and corrosion proofing and with all the edges smoothed off.

The aluminium locking cam is fitted on an automatic opening spring: relaxing the sheet is sufficient to open the jammer.

Compact design with the lever fully concealed within the side plates and with recessed fasteners.

The cam cannot be locked under high loads. It's intended to hold the line temporarily and not under heavy loads.

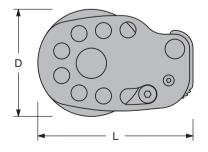
Left and right versions are available.



Mounting screws, nuts and washers are included.



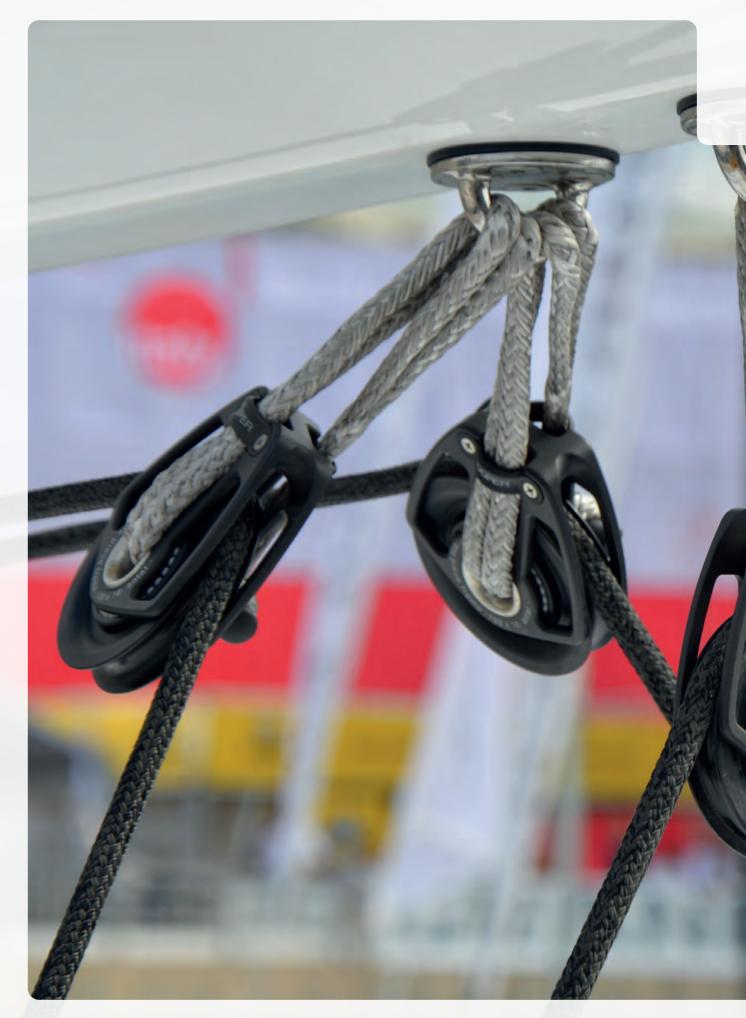




Left and right versions are available, just add **LEFT** or **RIGHT** to the model code when ordering.

MODEL	Ø LINE mm	D mm	L mm	SWL kg	WEIGHT kg	SCREWS N x Ø mm
↓ SINGLE						
851.065*	6 / 12	65	116	800	0.23	2 × Ø8
851.080	6 / 14	80	131	1000	0.33	2 × Ø8
851.100	6 / 16	100	152	2000	0.65	2 × Ø10
851.125	10 / 18	125	174	3500	1.10	4 × Ø10
↓ DOUBLE						
852.065*	6 / 12	65	116	800	0.38	2 × Ø8
852.080	6 / 14	80	131	1000	0.56	2 × Ø8
852.100	8 / 16	100	152	2000	1.50	2 × Ø10
852.125	10 / 18	125	174	3500	1.85	4 × Ø10

^{*} In the smallest model (D = 65) there is no spring for the cam opening.



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Blocks



6	Mini s.steel blocks	58
	OPF series	62
	XXL series	76
	Looper series	80
	A316 s.steel series	84
	Hollow Pin deck-blocks	92
	Mast blocks	95
	Organizers	96
	Tulip series	98
	Special blocks	101
	Dynablocks	105
	Snatch blocks	106

Mini s.steel blocks



↓ SHEAVE

MOD. 03411M



MOD. 04013M

Ø – 34 mm Ø – 40 mm LINE – 8 mm SWL – 500 kg LINE - 6 mm SWL - 400 kg

↓ CAM CLEAT

All models can be supplied with cam cleat. Just add C to the model code when ordering.

34×6 40×8

SIZE - 34×6 SIZE - 40×8 WEIGHT – (+)42 g MAX LOAD – 80 kg WEIGHT – (+)42 g MAX LOAD – 80 kg

↓ SWIVEL HEAD

All models are available with swivel head, just add SW to the model code when ordering.

34×6

SIZE - 34×6 WEIGHT – (+)15 g MAX LOAD – 400 kg

40×8

SIZE - 40×8 WEIGHT – (+)20 g MAX LOAD – 500 kg

MINI BLOCKS 34×6 AND 40×8 SERIES

This series offers extremely high working loads (SWL $34 \times 6 = 400 \text{ kg}$, $40 \times 8 = 500 \text{ kg}$) while still compact and lightweight. The sheave is made of resin with a double lateral ball-bearing. Cheekplates are made of perfectly polished AISI 316 stainless steel. The high quality materials guarantee a maintenance-free product.



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34 mm SHEAVE for 6 mm LINE - SAFE WORKING LOAD = 400 kg



MOD. 00301

SHACKLE BLOCK WEIGHT – 44 g SWL – 400 kg



MOD. 00303

DOUBLE BLOCK WEIGHT - 82 g SWL - 600 kg



MOD. 00305

TRIPLE BLOCK WEIGHT - 94 g SWL - 600 kg



MOD. 00320

SINGLE U-HEAD WEIGHT - 40 g SWL - 400 kg



MOD. 00330

FIDDLE BLOCK WEIGHT - 65 g SWL - 400 kg



MOD. 00311

FOOT BLOCK
WEIGHT* - 36 g • SWL - 400 kg
SCREWS - 2ר6 mm (included)



MOD. 00322

SADDLE BLOCKWEIGHT* - 46 g • **SWL - 400 kg**SCREWS - 2ר4 mm (included)

* Screws not included





The vertical blocks (MOD. 00323 and 00324 on page 59, MOD. 00423 and 00424 on page 60) can be grouped in battery, joined by a central pivot. Add the number of elements to the model code, as in the following example: 00323/2, 00323/3, 00323/n respectively for batteries from 2, 3, N° pieces.



MOD. 00302

SINGLE BECKET WEIGHT - 52 g SWL - 400 kg



MOD. 00304

DOUBLE BECKET WEIGHT - 90 g SWL - 600 kg



MOD. 00306

TRIPLE BECKET WEIGHT - 102 g SWL - 600 kg



MOD. 00321

U-HEAD BECKET WEIGHT – 43 g SWL – 400 kg



MOD. 00331

FIDDLE BECKET WEIGHT - 76 g SWL - 400 kg



MOD. 00316

STAND-UPWEIGHT* - 46 g • **SWL - 400 kg**SCREWS - 1ר6 mm (included)



MOD. 03413M

This sheave is supplied with models **00323** and **00324**.





MOD. 00323

UPRIGHTWEIGHT* - 55 g • **SWL - 400 kg**SCREWS - 2ר5 mm (included)



MOD. 00324

OVER THE TOPWEIGHT* - 65 g • **SWL - 400 kg**SCREWS - 2ר5 mm (included)

40 mm SHEAVE for 8 mm LINE - SAFE WORKING LOAD = 500 kg



MOD. 00401

SHACKLE BLOCK WEIGHT - 62 g SWL - 500 kg



MOD. 00403

DOUBLE BLOCK WEIGHT - 115 g SWL - 600 kg



MOD. 00405

TRIPLE BLOCK WEIGHT - 132 g SWL - 600 kg



MOD. 00420

SINGLE U-HEAD WEIGHT – 56 g SWL - 500 kg



MOD. 00430

FIDDLE BLOCK WEIGHT - 91 g SWL - 500 kg



MOD. 00411

FOOT BLOCK WEIGHT* – 50 g • SWL – 500 kg SCREWS – 2ר6 mm (included)



MOD. 00416

STAND-UP WEIGHT* - 64 g • SWL - 500 kg SCREWS - 1ר6 mm (included)



MOD. 00422

SADDLE BLOCKWEIGHT* - 64 g • **SWL - 500 kg**SCREWS - 2ר5 mm (included)



MOD. 00402

SINGLE BECKET WEIGHT - 73 g SWL - 500 kg



MOD. 00404

DOUBLE BECKET WEIGHT - 126 g SWL - 600 kg



MOD. 00406

TRIPLE BECKET WEIGHT – 143 g SWL – 600 kg



MOD. 00421

U-HEAD BECKET WEIGHT - 60 g SWL - 500 kg



MOD. 00431

FIDDLE BECKET WEIGHT - 106 g SWL - 500 kg



MOD. 04514M

This sheave is supplied with models 00423 and 00424.



Ø – 45 mm LINE – 8 mm **SWL – 600 kg**



UPRIGHT WEIGHT* − 77 g • SWL − 600 kg SCREWS − 2ר6 mm (included)



MOD. 00424

OVER THE TOPWEIGHT* - 91 g • **SWL - 600 kg**SCREWS - 2ר6 mm (included)

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^{*} Screws not included

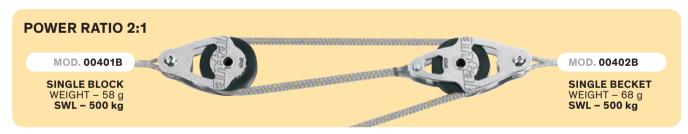


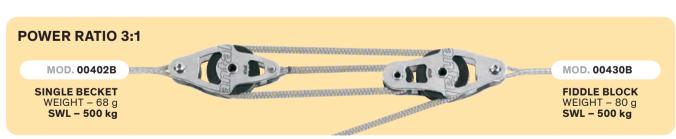
BLOCKS AND TACKLES

40 mm SHEAVE for 8 mm LINE - SAFE WORKING LOAD = 500 kg

The heads of these blocks are closed with a removable screw for an easy connection with a spliced line. Four models: single, single-becket,

fiddle and fiddle-becket, to assemble the tackles with 2:1, 3:1 and 4:1 power ratios. Lines are **not included**.







OPF series

OPF SERIES

New by Antal the One Piece Frame block, the block without pins or screws, it is a light and strong solution: simply a hard black anodized and teflon coated aluminium frame in one piece.

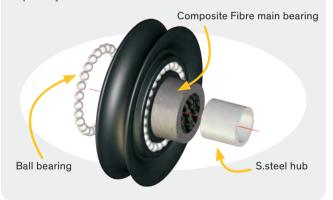
A complete range from 50 to 140 mm sheaves in single, double, triple, fiddle, and deck versions, for webbing or shackle connection.

Sizes are based on the range of HR shackles available and on their safe working load (SWL).



The resin (aluminium on larger mod) sheave runs on the main Composite Fibre bearing and on a ground s.steel hub: low friction highloads, no lubricant required.

The self-captive side ball bearing reduces the friction and makes disassembling, cleaning and maintenance very easy. Sheaves are supplied with the s.steel hub, they are available separately.





↓ THE HR SWIVEL HEAD

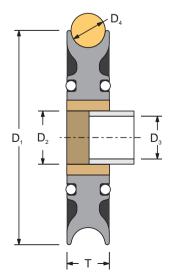
Made in high resistance s.steel, with three positions: swivelling head, longitudinal lock and transversal lock. HR shackles **included**.



↓ THE ONE PIECE FRAME

The one-piece aluminium extruded body is the strongest and lightest solution, no assembling pin rivets or screws and nuts. CNC machined polished, hard black anodized and teflon coated.





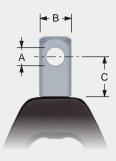
SHEAVE	D ₁ mm	T mm	MATERIAL	\mathbf{D}_{2} mm	D ₃ mm	D ₄ mm	SWL kg	WEIGHT g
04919F	48	18	resin	20	16	15	2200	43
05114M*	50	14	resin	12	8	10	600	30
06016F	60	16	resin	15	12	12	800	46
06421F	64	21	resin	25	20	16	3500	78
07016F	70	16	resin	15	12	12	1300	66
08019F	80	19	resin	20	16	14	2200	98
10021A	100	21	aluminium	25	20	16	3500	164
12025A	120	25	aluminium	30	24	18	5000	420
14025A	140	25	aluminium	40	32	20	7000	580

^{*} Without Composite Fibre main bearing

SPECIAL HEADS

On request Antal blocks are supplied with special head: long head or Wichard HR snap shackle.

LONG HEAD



MODEL	SHEAVE Ø mm	A mm	B mm	C mm	B.B. CAR SIZE mm	
J	60	6	12	12	100	
J1	80	8	14.5	15	150	
J2	80		18	17	190	
J1	100	10		19	190	
J2	100			25	260	

For stand-up connection of ball bearing cars (page 130, 134-137). To order the block with this special long swivel head, add $\bf J$ to the block model code.

SNAP SHACKLE*



MODEL	SHEAVE Ø mm	SWL** kg	BL** kg	A mm	L mm
SN	50	700	1370	16	45
	60				
	70	960	2000	16	45
	80	1280	3600	21	60
	100	2800	7000	26	80

^{*} Snap shackle → this solution is available for single and fiddle blocks only. To order the block with this special snap shackle head, add **SN** to the block model code. AISI 316 snap shackle for size 50 and 60, Wichard HR snap shackles for all the others.

CAM-CLEAT ASSEMBLY



MODEL	CAM CLEAT ASSEMBLY	SHEAVE Ø mm	WEIGHT kg
С	YBA049	50	0.08
	YBA052	60	0.13
	YBA056	70	0.15

It is available for all the 50, 60 and 70 mm diameter models. Adjustable in 3 positions. To order the block with cam-cleat, add ${\bf C}$ to the block model code.



^{**} SWL (Safe Working Load) and BL (Breaking Load) declared by the manufacturers.

Blocks 50

50 mm SHEAVE for 10 mm LINE - SAFE WORKING LOAD = 600 kg



MOD. 00501

SWIVEL BLOCK WEIGHT* - 90 g SWL - 600 kg • SHACKLE - 5 mm



MOD. 00503

DOUBLE SHEAVEWEIGHT* - 169 g **SWL - 800 kg •** SHACKLE - 6 mm



MOD. 00505

TRIPLE SHEAVE
WEIGHT* - 225 g
SWL - 800 kg • SHACKLE - 6 mm



MOD. 00507

SINGLE FIDDLE WEIGHT* - 122 g SWL - 600 kg • SHACKLE - 5 mm



MOD. 00511

FOOT BLOCK WEIGHT** - 71 g • SWL - 600 kg SCREWS - 2ר6 mm (included)



MOD. 00512

DOUBLE FOOTWEIGHT** - 141 g • **SWL - 600 kg**SCREWS - 3ר6 mm (included)



MOD. 00516

VERTICAL FIXWEIGHT** - 75 g • **SWL - 600 kg**SCREWS - 2ר6 mm (included)



MOD. 00517

UP-DOWNWEIGHT** - 89 g • **SWL - 600 kg**SCREWS - 2ר6 mm (included)



MOD. 00502

BECKET BLOCK WEIGHT* - 104 g SWL - 600 kg • SHACKLE - 5 mm



MOD. 00504

DOUBLE BECKETWEIGHT* – 184 g **SWL – 800 kg •** SHACKLE – 6 mm



MOD. 00506

TRIPLE BECKET
WEIGHT* - 240 g
SWL - 800 kg • SHACKLE - 6 mm



MOD. 00508

BECKET FIDDLEWEIGHT* - 136 g **SWL - 600 kg •** SHACKLE - 5 mm



With 3 different positions for single, double and triple. For blocks with cleat add **C** to the block model code.

SWL - 100 kg WEIGHT + 80 g



In the OPF 50 series sheaves are riveted and not removable.



^{*} With shackle

^{**} Without screws

WEB → For line connection





MOD. 00509

SIMPLE WEB WEIGHT* - 64 g SWL - 600 kg



MOD. 00507/9

SINGLE FIDDLE WEB WEIGHT* - 85 g SWL - 600 kg



MOD. 00510

BECKET WEB WEIGHT* - 78 g SWL - 600 kg



MOD. 00508/9

BECKET FIDDLE WEB WEIGHT* - 100 g SWL - 600 kg



MOD. 00513

BLOCK U-BOLT WEIGHT - 129 g • SWL - 500 kg SCREWS - 2ר5 mm (included)



MOD. 7105

Page 203 → more infos

↓ Swivel head locks and shackles are always **included**, but they are available separately. **↓**



MOD. Y-B0746

Longitudinal or transversal head lock for single blocks.



MOD. Y-B0747

Longitudinal or transversal head lock for double and triple blocks.



MOD. 005SS

5 mm SHACKLE (AISI316) WEIGHT – 15 g • SWL – 600 kg For single blocks



MOD. 006SS

6 mm SHACKLE (AISI316) WEIGHT – 26 g • SWL – 800 kg For double and triple blocks



Blocks 60

60 mm SHEAVE for 12 mm LINE - SAFE WORKING LOAD = 800 kg



MOD. 00601

SWIVEL BLOCK WEIGHT* - 0.16 kg SWL - 800 kg • SHACKLE - 6 mm



MOD. 00603

DOUBLE SHEAVE WEIGHT* - 0.31 kg SWL - 1300 kg • SHACKLE - 8 mm



MOD. 00605

TRIPLE SHEAVE
WEIGHT* - 0.41 kg
SWL - 1300 kg • SHACKLE - 8 mm



MOD. 00607

SINGLE FIDDLE WEIGHT* - 0.21 kg SWL - 800 kg • SHACKLE - 6 mm



MOD. 00608

BECKET FIDDLE WEIGHT* - 0.23 kg SWL - 800 kg • SHACKLE - 6 mm



MOD. 00609

SIMPLE WEB WEIGHT* - 0.10 kg SWL - 800 kg • For line connection



MOD. 00610

WEB BECKET
WEIGHT* - 0.12 kg
SWL - 800 kg • For line connection



MOD. 00602

BECKET BLOCK WEIGHT* - 0.18 kg SWL - 800 kg • SHACKLE - 6 mm



MOD. 00604

DOUBLE BECKETWEIGHT* - 0.33 kg **SWL - 1300 kg •** SHACKLE - 8 mm

MOD. 00606

TRIPLE BECKET
WEIGHT* - 0.43 kg
SWL - 1300 kg • SHACKLE - 8 mm



With 3 different positions for single, double and triple. For blocks with cleat add **C** to the block model code.

SWL - 150 kg WEIGHT + 0.13 kg





* With shackle ** Without screws

Full scale pic →



MOD. 00611

FOOT BLOCK
WEIGHT** - 0.13 kg • SWL - 800 kg
SCREWS - 2ר6 mm (included)



MOD. 00612

DOUBLE FOOT WEIGHT** - 0.23 kg • SWL - 800 kg SCREWS - 3ר6 mm (included)



MOD. 00616

VERTICAL FIX WEIGHT** - 0.14 kg • SWL - 800 kg SCREWS - 2ר6 mm (included)



MOD. 00617

UP-DOWN

WEIGHT** - 0.18 kg • SWL - 800 kg SCREWS - 2ר6 mm (included)



MOD. 00613

BLOCK U-BOLT WEIGHT – 0.22 kg • SWL – 800 kg SCREWS – 2ר6 mm (included)



MOD. 7106

Page 203 → more infos



MOD. 00614

BLOCK PAD-EYE WEIGHT - 0.26 kg • SWL - 800 kg SCREWS - 2ר6 mm (included)



MOD. 7206

Page 200 → more infos



MOD. 00615

BLOCK SCREWED WEIGHT - 0.32 kg • SWL - 800 kg SCREWS - 2ר6 mm (included)



MOD. 7306

Page 201 → more infos

↓ Swivel head locks and shackles are always included, but they are available separately. ↓



MOD. Y-B0748

Longitudinal or transversal head lock for single blocks.



MOD. Y-B0749

Longitudinal or transversal head lock for double and triple blocks.



MOD. 005SS

6 mm SHACKLE (AISI316) WEIGHT – 26 g • SWL – 800 kg For single blocks



MOD. 006SS

8 mm SHACKLE (AISI316) WEIGHT – 62 g • SWL – 1300 kg For double and triple blocks





Blocks 70

70 mm SHEAVE for 12 mm LINE - SAFE WORKING LOAD = 1300 kg



MOD. 00701

SWIVEL BLOCK WEIGHT* - 0.20 kg SWL - 1300 kg • HR SHACKLE - 6 mm



MOD. 00702

BECKET BLOCK WEIGHT* - 0.22 kg SWL - 1300 kg • HR SHACKLE - 6 mm



MOD. 00703

DOUBLE SHEAVEWEIGHT* - 0.38 kg **SWL - 2200 kg •** HR SHACKLE - 8 mm



MOD. 00704

DOUBLE BECKETWEIGHT* - 0.40 kg **SWL - 2200 kg •** HR SHACKLE - 8 mm



MOD. 00705

TRIPLE SHEAVE
WEIGHT* - 0.50 kg
SWL - 2200 kg • HR SHACKLE - 8 mm



MOD. 00706

TRIPLE BECKET
WEIGHT* - 0.52 kg
SWL - 2200 kg • HR SHACKLE - 8 mm



MOD. 00707

SINGLE FIDDLE WEIGHT* - 0.26 kg SWL - 1300 kg • HR SHACKLE - 6 mm



BECKET FIDDLE WEIGHT* - 0.28 kg SWL - 1300 kg • HR SHACKLE - 6 mm



MOD. 00709

SIMPLE WEB WEIGHT - 0.14 kg SWL - 1300 kg • For line connection



MOD. 00710

WEB BECKET WEIGHT - 0.16 kg SWL - 1300 kg • For line connection

↓ CAM CLEAT

With 3 different positions for single, double and triple. For blocks with cleat add **C** to the block model code.

SWL - 150 kg WEIGHT + 0.15 kg





^{*} With shackle

^{**} Without screws

↓ Swivel head locks and shackles are always included, but they are available separately. ↓



MOD. Y-B0748

Longitudinal or transversal head lock for single blocks.



MOD. Y-B0749

Longitudinal or transversal head lock for double and triple blocks.



MOD. 006HR

6 mm HR SHACKLE (AISI316) WEIGHT – 26 g • SWL – 1300 kg For single blocks



MOD. 008HR

8 mm HR SHACKLE (AISI316) WEIGHT – 62 g • SWL – 2200 kg For double and triple blocks







MOD. 00711

FOOT BLOCK
WEIGHT** - 0.16 kg • SWL - 1300 kg
SCREWS - 2ר8 mm (included)



MOD. 00712

DOUBLE FOOTWEIGHT** - 0.26 kg • **SWL - 1300 kg**SCREWS - 3ר8 mm (included)



MOD. 00716

VERTICAL FIXWEIGHT** - 0.18 kg • **SWL - 1300 kg**SCREWS - 2ר8 mm (included)



MOD. 00717

UP-DOWNWEIGHT** − 0.20 kg • **SWL − 1300 kg**SCREWS − 2ר8 mm (included)



MOD. 00713

BLOCK U-BOLT WEIGHT - 0.32 kg • SWL - 1300 kg SCREWS - 2ר8 mm (included)



MOD. 7108

Page 203 → more infos



MOD. 00714

BLOCK PAD-EYE WEIGHT - 0.41 kg • SWL - 1300 kg SCREWS - 4ר6 mm (included)



MOD. 7208

Page 200 → more infos



MOD. 00715

BLOCK SCREWED WEIGHT - 0.75 kg • SWL - 1300 kg SCREWS - 4ר6 mm (included)



MOD. 7308

Page 201 → more infos



Blocks 80

80 mm SHEAVE for 14 mm LINE - SAFE WORKING LOAD = 2200 kg



MOD. 00801

SWIVEL BLOCK WEIGHT* - 0.34 kg SWL - 2200 kg • HR SHACKLE - 8 mm



SIMPLE WEB WEIGHT - 0.22 kg
SWL - 2200 kg • For line connection



MOD. 00807

SIMPLE FIDDLE WEIGHT* - 0.44 kg **SWL - 2200 kg •** HR SHACKLE - 8 mm



MOD. 00811

FOOT BLOCK WEIGHT** - 0.29 kg • SWL - 2200 kg SCREWS – 4ר8 mm (included)



MOD. 00812

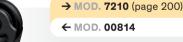
DOUBLE FOOT WEIGHT** - 0.57 kg • SWL - 2200 kg SCREWS - 4ר8 mm (included)



→ MOD. 7110 (page 203)

← MOD. 00813

BLOCK U-BOLT WEIGHT - 0.54 kg • SWL - 2200 kg SCREWS - 2ר10 mm (included)



BLOCK PAD-EYE WEIGHT – 0.61 kg • SWL – 2200 kg SCREWS – 4ר8 mm (included)



→ MOD. **7310** (page 201)

← MOD. 00815

BLOCK SCREWED WEIGHT - 0.93 kg • SWL - 2200 kg SCREWS - 4ר8 mm (included)



MOD. 00816

VERTICAL FIX
WEIGHT** - 0.27 kg • SWL - 2200 kg SCREWS - 2ר10 mm (included)



MOD. 00802

BECKET BLOCK WEIGHT* - 0.38 kg SWL - 2200 kg • HR SHACKLE - 8 mm



MOD. 00810

WEB BECKET WEIGHT - 0.26 kg SWL - 2200 kg • For line connection



MOD. 00808

BECKET FIDDLEWEIGHT* - 0.48 kg **SWL - 2200 kg •** HR SHACKLE - 8 mm



MOD. 00803

DOUBLE BLOCK WEIGHT* - 0.54 kg SWL - 3500 kg • HR SHACKLE - 10 mm



MOD. 008HR HR SHACKLE, Ø8 mm WEIGHT - 62 g SWL - 2200 kg

MOD. Y-B0750 For longitudinal or transversal head lock. Swivel head lock and shackle are included.



One piece franc Parine equipment - Mede Inter

Full scale pic →

* With shackle

** Without screws

2022 - 2023

Blocks 100

100 mm SHEAVE for 16 mm LINE - SAFE WORKING LOAD = 3500 kg



MOD. 01001

SWIVEL BLOCK WEIGHT* - 0.63 kg SWL - 3500 kg • HR SHACKLE - 10 mm





MOD. 01007

SIMPLE FIDDLE WEIGHT* - 0.90 kg SWL - 3500 kg • HR SHACKLE - 10 mm



MOD. 01003

DOUBLE BLOCK WEIGHT* - 1.02 kg SWL - 5000 kg • HR SHACKLE - 12 mm



MOD. 01011

FOOT BLOCK WEIGHT** - 0.56 kg • SWL - 3500 kg SCREWS - 4ר10 mm + 1ר8 mm (incl.)



MOD. 01012

DOUBLE FOOTWEIGHT** - 1.29 kg • **SWL - 3500 kg**SCREWS - 4ר10 mm + 1ר8 mm (incl.)

9

Full scale pic →

antal



→ MOD. **7212** (page 200)

← MOD. 01014

BLOCK PAD-EYE WEIGHT – 1.01 kg • SWL – 3500 kg SCREWS – 4ר8 mm (included)



→ MOD. 7312 (page 201)

← MOD. 01015



WEIGHT – 1.35 kg • SWL – 3500 kg SCREWS – 4ר10 mm (included)



MOD. 01016

VERTICAL FIX WEIGHT** - 0.63 kg • SWL - 3500 kg SCREWS - 2ר12 mm (included)



MOD. 01002

BECKET BLOCK WEIGHT* - 0.70 kg SWL - 3500 kg • HR SHACKLE - 10 mm



MOD. 01010

WEB BECKET WEIGHT - 0.48 kg SWL - 3500 kg • For line connection



MOD. 01008

BECKET FIDDLE WEIGHT* - 0.90 kg SWL - 3500 kg • HR SHACKLE - 10 mm



MOD. 010HR HR SHACKLE, Ø10 mm WEIGHT – 114 g SWL - 3500 kg

MOD. Y-B0751

For longitudinal or transversal head lock. Swivel head lock and shackle are included.



120 mm SHEAVE for 18 mm LINE – SAFE WORKING LOAD = 5000 kg



MOD. 01201

SWIVEL BLOCK WEIGHT* - 1.08 kg SWL - 5000 kg • HR SHACKLE - 12 mm



MOD. 01202

BECKET BLOCK WEIGHT* - 1.22 kg **SWL - 5000 kg •** HR SHACKLE - 12 mm



MOD. 01209

SIMPLE WEB WEIGHT - 0.74 kg SWL - 5000 kg • For line connection



MOD. 01210

WEB BECKET WEIGHT - 0.88 kg SWL - 5000 kg • For line connection



MOD. 01211

FOOT BLOCK WEIGHT** - 0.80 kg • SWL - 5000 kg SCREWS – 5ר10 mm (included)



MOD. 01212

WEIGHT** - 1.97 kg • SWL - 5000 kg SCREWS - 5ר10 mm (included)



→ MOD. 7214 (page 200)

← MOD. 01214

BLOCK PAD-EYE WEIGHT - 1.70 kg • SWL - 5000 kg SCREWS - 4ר10 mm (not included)



→ MOD. **7314** (page 201)

← MOD. 01215

BLOCK SCREWED WEIGHT - 2.00 kg • SWL - 5000 kg SCREWS - 4ר10 mm (not included)



MOD. 01216

VERTICAL FIX WEIGHT** - 0.96 kg • SWL - 5000 kg SCREWS - 2ר14 mm (included)



MOD. 012HR HR SHACKLE, Ø12 mm WEIGHT – 186 g SWL - 5000 kg

MOD. Y-B0752 For longitudinal or transversal head lock. Swivel head lock and shackle are included.



* With shackle



SCREWS - 3ר14 mm (included)

72

140 mm SHEAVE for 20 mm LINE - SAFE WORKING LOAD = 7000 kg



MOD. 01401

SWIVEL BLOCK WEIGHT* - 1.50 kg SWL - 7000 kg • HR SHACKLE - 14 mm



MOD. 01402

BECKET BLOCK WEIGHT* – 1.70 kg SWL – 7000 kg • HR SHACKLE – 14 mm



MOD. 01409

SIMPLE WEB WEIGHT - 1.08 kg SWL - 7000 kg • For line connection



MOD. 01410

WEB BECKETWEIGHT - 1.28 kg **SWL - 7000 kg • For line connection**



MOD. 01411

FOOT BLOCKWEIGHT** – 1.25 kg • **SWL – 7000 kg**SCREWS – 5ר12 mm (included)



MOD. 01412

DOUBLE FOOTWEIGHT** - 2.60 kg • **SWL - 7000 kg**SCREWS - 5ר12 mm (included)



→ MOD. **7216** (page 200)

← MOD. 01414

BLOCK PAD-EYEWEIGHT - 2.60 kg • **SWL - 7000 kg**SCREWS - 6ר10 mm (not included)



→ MOD. **7316** (page 201)

← MOD, 01415

BLOCK SCREWED WEIGHT - 3.70 kg • SWL - 7000 kg SCREWS - 6ר10 mm (not included)



- * With shackle
- ** Without screws



MOD. 014HR HR SHACKLE, Ø14 mm WEIGHT – 298 g SWL – 6500 kg

MOD. Y-B0846
For longitudinal or transversal head lock. Swivel head lock and shackle are included.



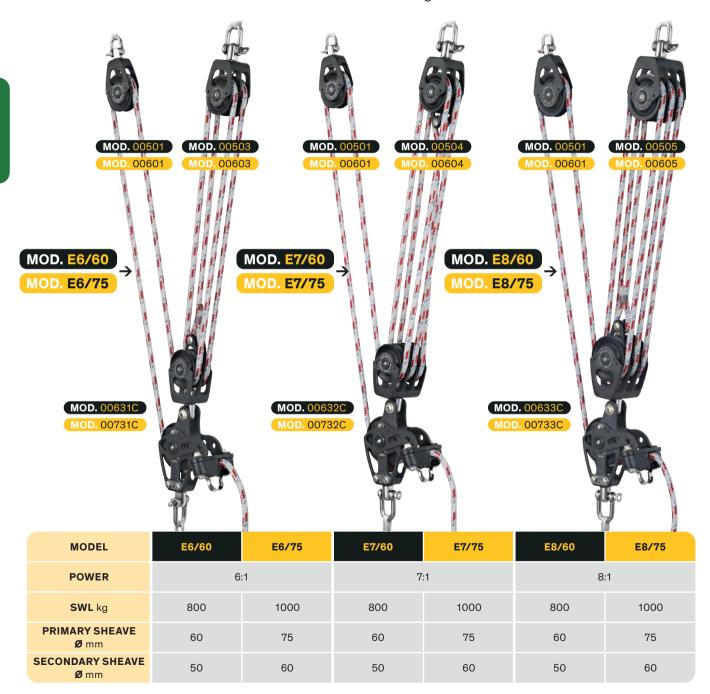
Mainsheet systems

MAINSHEET SYSTEMS

These systems are particularly suitable for the mainsheet control. 2 sizes are available:

- Size 60 for boats up to 36 ft and lines up to $\emptyset = 10$ mm, main sheave with Cam-Cleat $\emptyset = 60$ mm, secondary sheave $\emptyset = 50$ mm, SWL (safe working load) = 800 kg.
- Size 75 for boats up to 40 ft and lines up to $\emptyset = 12$ mm, main sheave with Cam-Cleat $\emptyset = 75$ mm, secondary sheave $\emptyset = 60$ mm, safe working load SWL = 1000 kg.

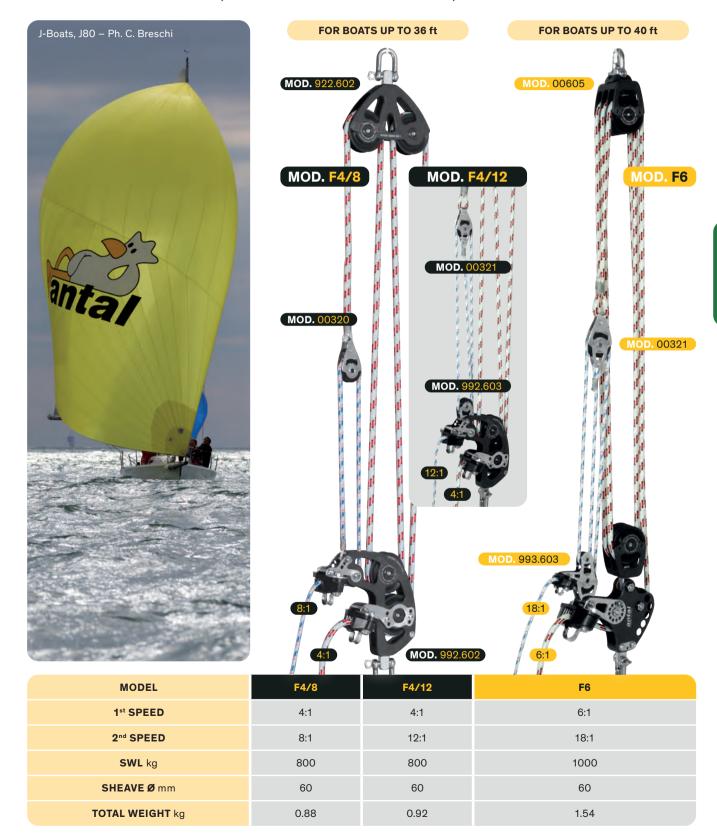
All sheaves are made of HRM resin with 2 races of ball bearings.



TWO SPEED MAINSHEET TACKLE: 4/8, 4/12 AND 6/18

The particular configuration adopted permits the use of large diameter sheaves which improve performance of the system; it also ensures maximum block orientation capabilities and therefore the possibility to operate on both sides of the boat. Furthermore, this reduces the necessary sheet length. The two speeds are controlled by means of two independent lines.

Use 10 mm line for the first speed and 6 mm line for the second speed.



XXL Blocks

COMPOSITE FIBRE SERIES

The whole composite fibre range uses sheaves on composite fibre bearings and double self-captive Delrin ball thrust bearings. The sheaves are easy to dismantle for cleaning and need no lubrication.

The sides are made of 3571 TA16 light alloy and are thickly anodized to ensure absolute wear-and corrosion proofing, with all the edges smoothed off for better handling.

The nuts and bolts have been replaced with recessed screws and pins, considerably reducing weight and eliminating any projecting parts.

The steel coupling revolves on a fibre washer and can easily be locked in one of two main positions.



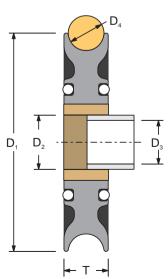
↓ HIGH STRENGTH ALUMINIUM SHEAVES

Sizes 150, 180, 220 and 250 mm use thickly anodized aluminium sheaves. The main bearing is made of high-strength composite fibre impregnated with self-lubricating substances. A double lateral Delrin ball bearing makes the sheaves slide perfectly smoothly.

Sheaves are supplied with the s.steel central hub, they are available separately.



SHEAVE MODEL	D ₁ mm	T mm	MATERIAL	D ₂ mm	D ₃ mm	D ₄ mm	SWL kg	WEIGHT kg
15029A	150	29	aluminium	40	34	20	6500	0.90
18035A	180	35	aluminium	50	40	24	9000	1.40
21843A	220	40	aluminium	60	40	33	13000	3.20
24856A	250	56	aluminium	65	48	40	20000	4.70



150 mm SHEAVE for 20 mm LINE - SAFE WORKING LOAD = 6500 kg



MOD. 911.154

SINGLE BLOCK WEIGHT – 1.80 kg SWL – 6500 kg • HR SHACKLE – 14 mm



MOD. 941.154

BLOCK WITH BECKET WEIGHT - 2.00 kg SWL - 6500 kg • HR SHACKLE - 14 mm



MOD. 981.154

FIDDLE WITH BECKET
WEIGHT - 2.80 kg
SWL - 6500 kg • HR SHACKLE - 14 mm



MOD. 910.155Z

WEB BLOCK • STRENGTHNED WEIGHT – 1.90 kg SWL – 8000 kg • For line connection



MOD. 940.155Z

WEB WITH BECKET • STRENGTHNED WEIGHT – 2.02 kg
SWL – 8000 kg • For line connection



→ MOD. **7216** (page 200)

← MOD. 812.154



BLOCK ON PAD-EYE

WEIGHT - 3.10 kg • SWL - 6500 kg SCREWS - 6ר10 mm (not included)



→ MOD. **7316** (page 201)

← MOD. 813.154



BLOCK ON SCREWED PAD-EYE WEIGHT - 4.10 kg • SWL - 6500 kg SCREWS - 6ר10 mm (not included)



MOD. 831.154

DECK BLOCK

WEIGHT - 1.40 kg • **SWL - 6500 kg** SCREWS - 2ר10 + 2ר12 + 1ר14 mm (included)



MOD. 832.154

DOUBLE DECK BLOCKWEIGHT − 2.30 kg • **SWL** − **6500 kg**SCREWS − 2ר10 + 2ר12 + 1ר14 mm
(included)



XXL Blocks 180

180 mm SHEAVE for 24 mm LINE - SAFE WORKING LOAD = 9000 kg



MOD. 911.184

SINGLE BLOCK WEIGHT - 2.85 kg SWL - 9000 kg • HR SHACKLE - 16 mm



MOD. 941.184

BLOCK WITH BECKET
WEIGHT - 3.20 kg
SWL - 9000 kg • HR SHACKLE - 16 mm



MOD. 910.185

WEB BLOCKWEIGHT – 2.60 kg **SWL – 9000 kg • For line connection**



MOD. 940.185

WEB WITH BECKET WEIGHT - 2.70 kg SWL - 9000 kg • For line connection



→ MOD. **7220** (page 200)

← MOD. 812.184



BLOCK ON PAD-EYEWEIGHT - 5.25 kg • **SWL - 9000 kg**SCREWS - 6ר10 mm (not included)



→ MOD. **7321** (page 201)

← MOD. 813.184



BLOCK ON SCREWED PAD-EYEWEIGHT - 6.60 kg • **SWL - 9000 kg**SCREWS - 6ר10 mm (not included)



MOD. 831.184

DECK BLOCKWEIGHT - 2.30 kg • **SWL - 9000 kg**SCREWS - 3ר10 + 2ר14 +1ר16 mm
(included)



MOD. 832.184

DOUBLE DECK BLOCKWEIGHT − 3.65 kg • **SWL** − **9000 kg**SCREWS − 3ר10 + 2ר14 + 1ר16 mm
(included)



Full scale pic →

XXL Blocks 220

220 mm SHEAVE for 30 mm LINE - SAFE WORKING LOAD = 13000 kg



MOD. 911.224

SINGLE BLOCK WEIGHT - 9.60 kg

SWL - 13000 kg • HR SHACKLE - 20 mm



MOD. 941.224

BLOCK WITH BECKET WEIGHT - 10.20 kg **SWL - 13000 kg •** HR SHACKLE - 20 mm



MOD. 910.225

WEB BLOCK WEIGHT - 7.65 kg SWL - 13000 kg • For line connection



MOD. 940.225

WEB WITH BECKET WEIGHT - 8.25 kg SWL - 13000 kg • For line connection



XXL Blocks 250

250 mm SHEAVE for 40 mm LINE - SAFE WORKING LOAD = 20000 kg



MOD. 911.254

SINGLE BLOCK WEIGHT - 14.35 kg SWL - 20000 kg • HR SHACKLE - 24 mm



MOD. 941.254

BLOCK WITH BECKET WEIGHT – 15.05 kg **SWL – 20000 kg •** HR SHACKLE – 24 mm



MOD. 910.255

WEB BLOCK WEIGHT - 10.35 kg
SWL - 20000 kg • For line connection



MOD. 940.255

WEB WITH BECKET WEIGHT - 11.05 kg SWL - 20000 kg • For line connection



MEGA BLOCK FOR RUNNERS

CUSTOM, ON REQUEST

SHEAVE Ø - 450 mm LINE Ø – 30 mm WEIGHT – 32 kg SWL – 52 TON

Composite fibre main bearing, 2 side Torlon ball bearing.



Full scale pic (MOD. 911.224) →

Looper series

LOOPER is an ultralight one-piece-frame block provided with a Dyneema[™] Snap-Loop for fast, easy and safe connections.

Characteristics

- Hard black anodized one-piece-aluminium frame
- Resin sheave on composite fibre bushing and double side ball bearings
- Dyneema[™] Snap-Loop

THE ONE PIECE FRAME

The one-piece aluminium extruded body is the strongest and lightest solution, no assembling pin rivets or screws and nuts.

CNC machined, polished, hard black anodized and teflon coated.

THE COMPOSITE FIBRE SHEAVE

The resin (aluminium on larger mod) sheave runs on the main Composite Fibre bearing and on a ground s.steel hub: low friction, high-loads and no lubricant required.

The self-captive side ball bearing reduces the friction and makes disassembling, cleaning and maintenance very easy.

Sheaves are supplied with the s.steel hub, they are available separately.





For a "tied looper" the block without Snap-Loop is also available, the line is not included.

For this version without snap-loop replace **LS** with **LL** in the model number.

E.g.

LS1080 is the 80 mm Looper with Snap-Loop, **LL1080** is the same without Snap-Loop.

SNAP LOOP AND DOG-BONE FASTENINGS

Dyneema[™] Snap Loops including "Dog-Bone" aluminium fastenings are available.

Dog-Bone fastenings are also available separately so that Loops of any length can be prepared.

SNAP LOOP

These snap loops are obtained with a spliced Dyneema™ line without cover and an aluminium dog-bone.





MODEL	DYNEEMA™ Ømm	BL kg	SWL* kg	L mm	WEIGHT g
LS2060	4	3000	1000	100	11
LS2070	5	5200	1600	110	20
LS2080	6	6600	2200	125	44
LS2100	8	11000	3500	160	81

DOG-BONE

You can prepare your special snap loop using Antal aluminium dog-bones, separately available.



MODEL	FOR DYNEEMA™ Ø mm	Ø mm	L mm	WEIGHT g
LS2062	4	6.5	30	3
LS2072	5	8.0	37	6
LS2082	6	10.0	46	13
LS2102	8	11.5	55	22
LS2122	10	13.5	67	36
LS2142	12	16.0	79	55



Looper

Size 60

SWL - 1000 kg SHEAVE Ø - 60 mm LINE Ø - 10 mm



MOD. LS2060

4 mm DYNEEMA™ LOOP WEIGHT - 11 g



MOD. LS1060

SIMPLE WEIGHT* - 106 g

MOD. LS1061

WEIGHT* - 116 g

SIMPLE BECKET



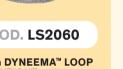
MOD. LS1062

DOUBLE WEIGHT* - 196 g



MOD. LS1063

DOUBLE BECKET WEIGHT* - 206 g



Size 70

SWL - 1600 kg SHEAVE Ø - 70 mm LINE Ø - 12 mm



MOD. LS2070

5 mm DYNEEMA™ LOOP WEIGHT - 20 g



MOD. LS1070

SIMPLE WEIGHT* - 155 g



MOD. LS1071

SIMPLE BECKET WEIGHT* - 172 g



MOD. LS1072

DOUBLE WEIGHT* - 285 g



MOD. LS1073

DOUBLE BECKET WEIGHT* - 302 g



SWL - 2200 kg SHEAVE Ø - 80 mm LINE Ø - 14 mm



MOD. LS2080

6 mm DYNEEMA™ LOOP WEIGHT - 44 g



MOD. LS1080

SIMPLE WEIGHT* - 268 g



MOD. LS1081

SIMPLE BECKET WEIGHT* - 290 g



MOD. LS1082

DOUBLE WEIGHT* - 490 g



MOD. LS1083

DOUBLE BECKET

WEIGHT* - 510 g

82 2022 - 2023

^{*} Dyneema[™] loop **included**



Size 100

SWL - 3500 kg SHEAVE Ø - 100 mm LINE Ø - 16 mm



MOD. LS2100

8 mm DYNEEMA™ LOOP WEIGHT – 81 g



MOD. LS1100

SIMPLE WEIGHT* – 438 g



MOD. LS1101

SIMPLE BECKET WEIGHT* – 473 g

Size 120

SWL - 6000 kg SHEAVE Ø - 120 mm LINE Ø - 18 mm



10 mm DYNEEMA™ LOOP WITH COVER WEIGHT – 150 g



MOD. LS1120

SIMPLEWEIGHT* – 890 g



MOD. LS1121

SIMPLE BECKET WEIGHT* – 925 g

Size 140

SWL - 8000 kg SHEAVE Ø - 140 mm LINE Ø - 20 mm



MOD. LS2141

12 mm DYNEEMA™ LOOP WITH COVER WEIGHT – 219 g



MOD. LS1140

SIMPLE WEIGHT* – 1129 g



MOD. LS1141

SIMPLE BECKET

WEIGHT* - 1179 g

^{*} Dyneema[™] loop **included**

A316 s.steel series

CLASSIC LINE

This stainless steel series, with a traditional design, is conceived especially for classic boats. The line includes 6 different sizes with diameters from 65 to 180 mm and Safe Working Load up to 9000 kg.

Perfectly polished A316 stainless steel cheekplates and accessories, fully rounded corners for greater manageability, nuts and bolts replaced by pins and recessed screws to eliminate any protruding parts.

Each size is available in numerous versions as described in the following pages.



CAM CLEAT



All models can be supplied with cam cleat.

Just add **C** to the model code when ordering.

SHEAVES



Resin or aluminium sheaves in larger models are easy to dismantle and work on a main composite fibre bearing and two side ball bearings (self-captive).



65 mm SHEAVE for 12 mm LINE - SAFE WORKING LOAD = 800 kg



MOD. S0601

SINGLE BLOCK with swivel head WEIGHT - 0.29 kg SWL - 800 kg • SHACKLE* - 6 mm



MOD. S0603

DOUBLE BLOCK with fixed head WEIGHT - 0.51 kg SWL - 1200 kg • SHACKLE* - 8 mm



MOD. S0605

TRIPLE BLOCK with fixed head WEIGHT - 0.70 kg **SWL - 1200 kg •** SHACKLE* - 8 mm



MOD. S0611

WEIGHT – 0.30 kg • SWL – 800 kg SCREWS – 2ר8 mm (included)



MOD. S0612

DOUBLE DECK BLOCK WEIGHT - 0.46 kg • SWL - 800 kg SCREWS - 2ר8 mm (included)



→ MOD. 7106 (page 203)

← MOD. S0613



WEIGHT - 0.36 kg • SWL - 800 kg SCREWS - 2ר6 mm (included)



→ MOD. 7206 (page 200)

← MOD. S0614

BLOCK ON PAD-EYE WEIGHT – 0.38 kg • SWL – 800 kg SCREWS – 2ר6 mm (included)



→ MOD. **7306** (page 201)

← MOD. S0615

BLOCK ON SCREWED PAD-EYE WEIGHT - 0.45 kg • SWL - 800 kg SCREWS - 2ר6 mm (included)



MOD. S0616

STAND-UP BLOCK WEIGHT - 0.37 kg • SWL - 800 kg SCREWS - 1ר12 mm (included)



MOD. S0602

SINGLE WITH BECKET and swivel head WEIGHT – 0.32 kg SWL - 800 kg · SHACKLE* - 6 mm



MOD. S0604

DOUBLE WITH BECKET and fixed head WEIGHT - 0.54 kg SWL - 1200 kg • SHACKLE* - 8 mm



MOD. S0606

TRIPLE WITH BECKET and fixed head WEIGHT - 0.73 kg **SWL - 1200 kg •** SHACKLE* - 8 mm



MOD. S0609

WEBBING BLOCK WEIGHT - 0.25 kg SWL - 800 kg • For line connection



CAM CLEAT WEIGHT +0.18 g MAX LOAD - 160 kg

All models are available with cam-cleat, add C to the model code.





Full scale pic →

* Shackle not included



75 mm SHEAVE for 14 mm LINE – SAFE WORKING LOAD = 1500 kg



MOD. S0701

SINGLE BLOCK with swivel head WEIGHT – 0.39 kg SWL – 1500 kg • SHACKLE* – 8 mm



MOD. S0703

DOUBLE BLOCK with fixed head WEIGHT – 0.68 kg **SWL – 2300 kg •** SHACKLE* – 10 mm



MOD. S0705

TRIPLE BLOCK with fixed head WEIGHT - 0.91 kg SWL - 2300 kg • SHACKLE* - 10 mm



→ MOD. **7208** (page 200)

← MOD. S0714



BLOCK ON PAD-EYE
WEIGHT - 0.65 kg • SWL - 1500 kg
SCREWS - 4ר6 mm (included)



MOD. S0711

DECK BLOCKWEIGHT – 0.35 kg • **SWL – 1500 kg**SCREWS – 2ר6 + 1ר10 mm (included)



MOD. S0712

DOUBLE DECK BLOCKWEIGHT - 0.62 kg • **SWL - 1500 kg**SCREWS - 2ר6 + 1ר10 mm (included)



MOD. S0731

CLASSIC DECK BLOCK WEIGHT - 0.86 kg • SWL - 1500 kg SCREWS - 4ר8 mm (included)



MOD. S0732

CLASSIC DOUBLE DECK BLOCK WEIGHT - 1.32 kg • SWL - 1500 kg SCREWS - 4ר8 mm (included)



RUNNER'S EYEBOLT

Deck blocks are available with runner's eyebolt, add ${\bf V}$ to the model code.



MOD. S0702

SINGLE WITH BECKET and swivel head WEIGHT - 0.46 kg
SWL - 1500 kg • SHACKLE* - 8 mm



MOD. S0704

DOUBLE WITH BECKET with fixed head WEIGHT - 0.75 kg **SWL - 2300 kg •** SHACKLE* - 10 mm



MOD. S0706

TRIPLE WITH BECKET with fixed head WEIGHT - 0.98 kg
SWL - 2300 kg • SHACKLE* - 10 mm



→ MOD. 7108 (page 201)

← MOD. S0715



BLOCK ON SCREWED PAD-EYE WEIGHT - 0.95 kg • SWL - 1500 kg SCREWS - 4ר6 mm (included)



→ MOD. **7108** (page 203)

← MOD. S0713



BLOCK ON U-BOLT WEIGHT - 0.55 kg • SWL - 1500 kg SCREWS - 2ר8 mm (included)



CAM CLEAT WEIGHT +0.18 g MAX LOAD - 160 kg

All models are available with cam-cleat, add **C** to the model code.



* Shackle not included

86

90 mm SHEAVE for 16 mm LINE - SAFE WORKING LOAD = 2500 kg



MOD. S0901

SINGLE BLOCK with swivel head WEIGHT - 0.73 kg SWL - 2500 kg • SHACKLE* - 10 mm



MOD. S0903

DOUBLE BLOCK with fixed head WEIGHT - 1.13 kg **SWL - 3300 kg •** SHACKLE* - 12 mm



MOD. S0905

TRIPLE BLOCK with fixed head WEIGHT - 1.70 kg SWL - 3300 kg • SHACKLE* - 12 mm

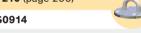
WEIGHT – 1.05 kg • SWL – 2500 kg SCREWS – 4ר8 mm (included)



→ MOD. **7210** (page 200)

BLOCK ON PAD-EYE

← MOD. S0914





MOD. S0911

DECK BLOCKWEIGHT – 0.70 kg • **SWL – 2500 kg**SCREWS – 2ר8 + 1ר10 mm (included)



MOD. S0912

DOUBLE DECK BLOCKWEIGHT – 1.18 kg • **SWL – 2500 kg**SCREWS – 2ר8 + 1ר10 mm (included)



MOD. S0931

CLASSIC DECK BLOCK WEIGHT - 1.40 kg • SWL - 2500 kg SCREWS - 4ר8 mm (included)



MOD. S0932

CLASSIC DOUBLE DECK BLOCK WEIGHT - 2.18 kg • SWL - 2500 kg SCREWS - 4ר8 mm (included)



RUNNER'S EYEBOLT

Deck blocks are available with runner's eyebolt, add ${\bf V}$ to the model code.



MOD. S0902

SINGLE WITH BECKET and swivel head WEIGHT - 0.85 kg SWL - 2500 kg • SHACKLE* - 10 mm



MOD. S0904

DOUBLE WITH BECKET with fixed head WEIGHT – 1.25 kg **SWL – 3300 kg •** SHACKLE* – 12 mm



MOD. S0906

TRIPLE WITH BECKET with fixed head WEIGHT - 1.83 kg
SWL - 3300 kg • SHACKLE* - 12 mm



→ MOD. **7310** (page 201)

← MOD. S0915



BLOCK ON SCREWED PAD-EYE WEIGHT – 1.33 kg • SWL – 2500 kg SCREWS – 4ר8 mm (included)





* Shackle not included

120 mm SHEAVE for 18 mm LINE - SAFE WORKING LOAD = 4500 kg



MOD. S1201

SINGLE BLOCK with swivel head WEIGHT - 1.28 kg SWL - 4500 kg • HR SHACKLE* - 12 mm



MOD. S1203

DOUBLE BLOCK with fixed head WEIGHT - 1.95 kg **SWL - 6000 kg •** HR SHACKLE* - 14 mm



→ MOD. **7214** (page 200)

← MOD. S1214



BLOCK ON PAD-EYE

WEIGHT - 2.28 kg • SWL - 4500 kg SCREWS - 4ר10 mm (included)



→ MOD. **7314** (page 201)

← MOD. S1215



BLOCK ON SCREWED PAD-EYE WEIGHT - 2.58 kg • SWL - 4500 kg SCREWS - 4ר10 mm (included)



MOD. S1211

DECK BLOCK

WEIGHT - 1.13 kg • SWL - 4500 kg SCREWS - 2ר10 + 1ר12 mm (included)



MOD. S1212

DOUBLE DECK BLOCK

WEIGHT - 1.74 kg • SWL - 4500 kg SCREWS - 2ר10 + 1ר12 mm (included)



MOD. S1231

CLASSIC DECK BLOCK

WEIGHT - 2.15 kg • SWL - 4500 kg SCREWS - 4ר10 mm (included)



MOD. S1232

CLASSIC DOUBLE DECK BLOCK WEIGHT $-3.70~\mathrm{kg}$ • SWL $-4500~\mathrm{kg}$ SCREWS $-4\times\varnothing10~\mathrm{mm}$ (included)



RUNNER'S EYEBOLT

Deck blocks are available with runner's eyebolt, add ${\bf V}$ to the model code.



MOD. S1202

SINGLE WITH BECKET and swivel head WEIGHT – 1.46 kg SWL – 4500 kg • HR SHACKLE* – 12 mm



MOD. S1204

DOUBLE WITH BECKET with fixed head WEIGHT – 2.13 kg **SWL – 6000 kg •** HR SHACKLE* – 14 mm



* Shackle not included

150 mm SHEAVE for 20 mm LINE – SAFE WORKING LOAD = 6500 kg



MOD. S1501

SINGLE BLOCK with swivel head WEIGHT - 2.74 kg SWL - 6500 kg • HR SHACKLE* - 14 mm



MOD. S1502

SINGLE WITH BECKET and swivel head WEIGHT – 3.04 kg SWL – 6500 kg • HR SHACKLE* – 14 mm



→ MOD. 7216 (page 200)

← MOD. S1514

BLOCK ON PAD-EYE WEIGHT - 4.71 kg • SWL - 6500 kg SCREWS - 6ר10 mm (included)



→ MOD. **7316** (page 201)

← MOD. S1515



BLOCK ON SCREWED PAD-EYE WEIGHT - 6.24 kg • SWL - 6500 kg SCREWS - 6ר10 mm (included)



MOD. S1511

DECK BLOCKWEIGHT - 2.13 kg • **SWL - 6500 kg**SCREWS - 2ר12 + 1ר14 mm (included)



MOD. S1512

DOUBLE DECK BLOCKWEIGHT – 3.50 kg • **SWL – 6500 kg**SCREWS – 2ר12 + 1ר14 mm (included)



MOD. S1531

CLASSIC DECK BLOCK WEIGHT – 4.57 kg • SWL – 6500 kg SCREWS – 4ר12 mm (included)



MOD. S1532

CLASSIC DOUBLE DECK BLOCK WEIGHT – 7.91 kg • SWL – 6500 kg SCREWS – 4ר12 mm (included)



RUNNER'S EYEBOLT

Deck blocks are available with runner's eyebolt, add **V** to the model code.



180 mm SHEAVE for 24 mm LINE – SAFE WORKING LOAD = 9000 kg



MOD. S1801

SINGLE BLOCK with swivel head WEIGHT - 4.11 kg SWL - 9000 kg • HR SHACKLE* - 16 mm



MOD. S1802

SINGLE WITH BECKET and swivel head WEIGHT - 4.61 kg SWL - 9000 kg • HR SHACKLE* - 16 mm



→ MOD. **7220** (page 200)

← MOD. S1814

BLOCK ON PAD-EYE WEIGHT - 7.57 kg • SWL - 9000 kg SCREWS - 6ר10 mm (included)



→ MOD. **7321** (page 201)

← MOD. S1815



BLOCK ON SCREWED PAD-EYE WEIGHT - 9.51 kg • SWL - 9000 kg SCREWS - 6ר10 mm (included)



MOD. S1811

DECK BLOCKWEIGHT – 3.31 kg • **SWL – 9000 kg**SCREWS – 2ר14 + 1ר16 mm (included)



MOD. S1812

DOUBLE DECK BLOCK WEIGHT $-5.26~\mathrm{kg} \cdot \mathrm{SWL} - 9000~\mathrm{kg}$ SCREWS $-2\times014 + 1\times016~\mathrm{mm}$ (included)



MOD. S1831

CLASSIC DECK BLOCK WEIGHT - 6.86 kg • SWL - 9000 kg SCREWS - 4ר14 mm (included)



MOD. S1832

CLASSIC DOUBLE DECK BLOCK WEIGHT - 11.8 kg • SWL - 9000 kg SCREWS - 4ר14 mm (included)



RUNNER'S EYEBOLT

Deck blocks are available with runner's eyebolt, add ${\bf V}$ to the model code.



Halyard blocks

HALYARD BLOCKS

This solution, designed for halyards at the base of the mast, keeps the line as close to the deck as possible. A-316 s.steel base. All these models are fitted with a "self-captive" double side ball bearings. Mounting screws **not included**.







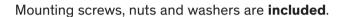
MODEL	Ø LINE mm	D mm	H mm	SWL kg	WEIGHT kg	BOLTS N x Ø mm
815.452	10	45	14	450	80.0	2 × Ø5
815.552	12	55	16	600	0.12	2 × Ø6
815.652	12	65	18	800	0.17	2 × Ø8
815.075	14	75	22	1500	0.26	2 × Ø8
815.090	16	90	24	2500	0.39	2 × Ø10
815.120	18	120	32	4500	1.20	4 × Ø10
815.150	20	150	41	6500	3.30	4 × Ø12
815.180	24	180	51	9000	4.70	4 × Ø16



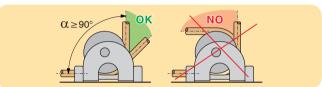
Hollow Pin deck-blocks

HOLLOW PIN DECK BLOCK 75, 90, 120 mm

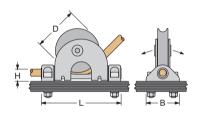
The sheave rotates on a hollow pin with the line passing through the pin's centre. This type of arrangement reduces the height of the line off the deck, and the side loads on the block. The line position and its direction to the winch does not change, even when the sheave is articulated off-centre. Body completely made in polished s.steel. Sheave on Composite Fibre bearing and two side ball bearing.







MODEL	Ø LINE mm	D mm	H mm	L mm	B mm	SWL kg	WEIGHT*	BOLTS N x Ø mm
816.075	12	75	20	132	60	1500	0.62	4 × Ø8
816.090	14	90	24	157	66	2500	1.15	4 × Ø10
816.120	18	120	32	194.7	80	4500	1.95	4 × Ø12



HOLLOW PIN DECK BLOCK 150, 180 mm

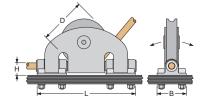


The larger models with 150 and 180 mm sheaves are equipped with a double base, where each base is fixed with 4 screws.

Mounting screws, nuts and washers are included.



MODEL	Ø LINE mm	D mm	H mm	L mm	B mm	SWL kg	WEIGHT* kg	BOLTS N x Ø mm
816.150	20	150	30	315	94	6500	5.70	8 × Ø10
816.180	22	180	33	373	108	9000	8.70	8 × Ø12



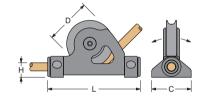
OPF Hollow Pin blocks

HOLLOW PIN DECK BLOCK 60, 80, 100 mm

The sheave rotates on a hollow pin with the line passing through the pin's centre. This type of arrangement reduces the height of the line off the deck, and the side loads on the block. The line position and its direction to the winch does not change, even when the sheave is articulated off-centre. Body completely made in hard black anodized aluminium. Sheave on Composite Fibre bearing and two side ball bearing. Insulating washer under the fixing screws. Mounting screws, nuts and washers are included.



MODEL	Ø LINE mm	D mm	H mm	L mm	C mm	SWL kg	WEIGHT*	BOLTS N x Ø mm
00621	12	60	19	121	57	1300	0.28	4 × Ø6
00821	14	80	25	160	68	2200	0.49	4 × Ø8
01021	16	100	29	196	79	3500	0.84	4 × Ø10



HOLLOW PIN DECK BLOCK WITH CAM-CLEAT

The smallest model with 60 mm sheave is also available with a Cam-Cleat, adjustable to three positions. Mounting screws, nuts and washers are included.

MODEL	Ø LINE mm	D mm	H mm	L mm	C mm	SWL kg	WEIGHT*	BOLTS N x Ø mm
00621C	12	60	19	121	57	1300**	0.39	4 × Ø6







SWIVELLING HALYARD BLOCKS

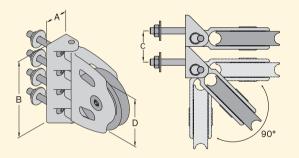
This special block has been designed to direct the halyards from the mast base to the winches.

Compared to the known "hollow pin" models, it offers two advantages:

- the halyard exit is lower (closer to the deck).
- the narrow base allows the assembly of more blocks in the narrow space of the mast base.

There are actually three sizes available (see the following tab).





MODEL	00619	00819	01019
SIZE (D) mm	60	80	100
SWL kg	1300	2200	3500
BASE (A x B) mm	35 × 102	40 × 120	45 × 150
SCREWS (N x Ø) mm	2 × Ø8	4 × Ø8	4 × Ø10
WEIGHT* g	430	530	920
FOR LINE mm	12	14	16
C mm	35	39	45

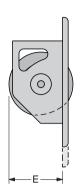
^{*} Fixing screws are included

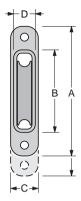


Mast blocks

MAST BLOCKS

12 different sizes with diameters from 40 to 140 mm for working loads (**SWL**) up to 9000 kg. Hard black anodized aluminium frame with insulating washers for corrosion protection. Resin sheaves (aluminium sheaves for 100, 120 and 140 mm only) with composite fibre main bearing (not on size 40) and double side self-captive ball bearing.



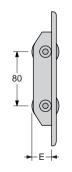


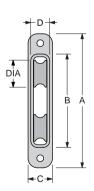


								32 MNA		BANKA
MODEL	DIA mm	Ø LINE mm	A mm	B mm	C mm	D mm	E mm	SWL* kg	WEIGHT kg	BOLTS N x Ø mm
00418	40	8	107	58	24.2	18.2	31.5	400	0.07	2 × Ø6
00518	50	12	118	69.5	29.5	22.5	37	800	0.12	2 × Ø6
00618	60	12	130	81.5	29.5	22.5	49	800	0.15	2 × Ø6
00718	70	12	140	91.5	29.5	22.5	53.5	1300	0.16	2 × Ø6
00718Z	70	12	158	91.5	29.5	22.5	55.5	2000	0.23	3 × Ø6
00818	00	14	162	102	245	27	62.5	2200	0.24	2 × Ø8
00818Z	80	14	187	103	34.5	21	62.5	3000	0.34	3 × Ø8
01018	100	16	198	126	39	31	81.5	3500	0.44	2 × Ø10
01018Z	100	10	226	120	39	31	01.5	4500	0.62	3 × Ø10
01218	100	40	251	454	47	37	102	5000	0.97	3 × Ø10
01218Z	120	18	263	151	41	31	103	7000	1.08	3 × Ø12
01418Z	140	20	286	174	49	39	120	9000	1.55	3 × Ø12

DUAL SHEAVE MAST BLOCKS

The Dual sheave mast block solves the problem of the wear of the halyards coming out of the mast. This solution is also suitable for running a line from above to below deck. Two sizes with 34/40 mm sheaves for 12/16 mm lines.







MODEL	DIA mm	Ø LINE mm	A mm	B mm	C mm	D mm	E mm	SWL*	WEIGHT kg	BOLTS N x Ø mm
00318D	2 × 34	12	158	110	29	22	24	1500	0.14	2 × Ø6
00418D	2 × 40	16	198	138	36	28	29	2500	0.26	2 × Ø8

^{*} Safe working load for the sheave

Organizers

bearing and 2 side ball bearings. Mounting screws, nuts and washers are included. These

off the screws.

new organizers do not disassemble after tacking

Double version also available, just add **D** to the model number.





+ + + D

SHEAVE SWL

The maximum Safe Working Load on the single sheave.

ORGANIZER SWL

The maximum Safe Working Load on the organizer.

D mm	Ø LINE mm	N° SHEAVES	MODEL	LENGTH mm	P mm	WEIGHT*	SHEAVE SWL kg	ORGANIZER SWL kg	BOLTS N x Ø mm
		2	D420	111		0.13		800	3 × Ø6
		3	D430	155		0.19		1200	4 × Ø6
40	14	4	D440	199	44	0.24	800	1600	5 × Ø6
		5	D450	243		0.30		2000	6 × Ø6
		6	D460	287		0.35		2400	7 × Ø6
		2	D520	133		0.20		1200	3 × Ø8
		3	D530	185		0.29	1200	1800	4 × Ø8
50	16	4	D540	237	52	0.37		2400	5 × Ø8
		5	D550	289		0.46		3000	6 × Ø8
		6	D560	341		0.54		3600	7 × Ø8
		2	D620	163		0.48	2200	2200	3 × Ø10
		3	D630	228		0.69		3300	4 × Ø10
60	18	4	D640	293	65	0.91		4400	5 × Ø10
		5	D650	358		1.13		5500	6 × Ø10
		6	D660	423		1.35		6600	7 × Ø10
		2	D720	190		0.74		3200	3 × Ø12
	20	3	D730	266		1.07		4800	4 × Ø12
70		4	D740	342	76	1.40	3200	6400	5 × Ø12
		5	D750	418		1.74		8000	6 × Ø12
		6	D760	494		2.07		9600	7 × Ø12

^{*} Weight without screws, washers and nuts

TURNING SHEAVES



Mounted aft of a set of rope clutches, the turning sheave redirects each line to the most suitable winch. Mounting screws, nuts and washers are included.

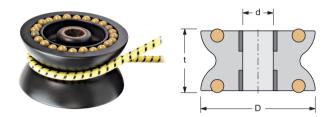
MODEL	D mm	H mm	SWL kg	WEIGHT* kg	BOLTS N x Ø mm
821.052	50	33	800	0.10	1 × Ø10
821.062	60	38	1200	0.18	1 × Ø12
821.074	70	44	1800	0.38	4 × Ø8

Tulip series

TULIP SERIES SHEAVES

The Tulip sheaves are fixed sheaves that do not turn in the direction of manoeuvres since they accept quite different lead angles. The choice of a Tulip sheave instead of a revolving block comes from the need to reduce bulk and weight.

The sheave, with an axial bearing in composite fibre and large round bearings (self-captive) in Torlon for side loads, is in anodized and Teflon coated aluminium and can handle very high loads.



MODEL	D mm	Ø LINE mm	d mm	t mm	SWL kg	WEIGHT mm
801.045*	45	12	12	31	1000	0.04
801.060	60	14	15	38	2200	0.16
801.071	70	14	15	38	3000	0.19
801.090	90	14	20	50	5000	0.45
801.110	110	16	30	60	9000	0.83

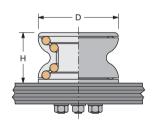
^{*} The D = 45 mm sheave is resin made with Delrin side ball bearings

TURNING TULIP SHEAVE

This sheave is fitted with 4 wide Torlon ball bearings, this is the best solution when it is necessary to redirect the line to any angle.

Mounting screws, nuts and washers are **included**.





MODEL	D mm	Ø LINE mm	H mm	SWL kg	WEIGHT* kg	SCREWS N x Ø mm
821.050	50	10	40	1000	0.14	1 × Ø10
821.070	70	12	52	1400	0.35	1 × Ø12
821.100	100	14	66	3000	0.90	4 × Ø8

^{*} Weight without screws, washers and nuts



Tulip organizers

HORIZONTAL TULIP ORGANIZERS

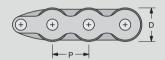
With Tulip sheaves organizers can also be made. Batteries from 2 to 6 sheaves are available, with diameters 45 and 60 mm.

The 45 mm sheaves are in high resistance resin, with a "self-captive" double side ball bearing. The 60 mm sheave, with an axial bearing in composite fibre and large round bearings (self-captive) in Torlon for side loads, is in anodized and Tefloncoated aluminium and can handle very high loads.

Mounting screws, nuts and washers are included.







SHEAVE SWL

The maximum Safe Working Load on the single sheave.

ORGANIZER SWL

The maximum Safe Working Load on the organizer.

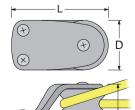
D mm	Ø LINE mm	N° SHEAVES	MODEL	LENGTH mm	P mm	WEIGHT*	SHEAVE SWL kg	ORGANIZER SWL kg	BOLTS N x Ø mm
	12	2	T520	132		0.23	1000	1200	3 × Ø8
		3	T530	184		0.33		1800	4 × Ø8
45		4	T540	236	52	0.42		2400	5 × Ø8
		5	T550	288		0.52		3000	6 × Ø8
		6	T560	340		0.61		3600	7 × Ø8
		2	T620	160		0.48		2200	3 × Ø10
		3	T630	225		0.69		3300	4 × Ø10
60	14	4	T640	290	65	0.91	2200	4400	5 × Ø10
		5	T650	355		1.13		5500	6 × Ø10
		6	T660	420		1.35		6600	7 × Ø10

^{*} Weight without screws, washers and nuts

TULIP FOOTBLOCK

Base and cover in hard black aluminium. Mounting screws, nuts and washers are included.





MODEL	D mm	Ø LINE mm	L mm	H mm	SWL kg	WEIGHT* kg	SCREWS N x Ø mm
819.045	45	12	92	42	1000	0.19	1ר8 + 2ר6
819.060	60	14	116	51	1600	0.43	1ר10 + 2ר8
819.070	70	14	132	51	2200	0.60	1ר10 + 2ר8
819.090	90	14	163	63	3000	1.10	1ר12 + 2ר10

^{*} Weight without screws, washers and nuts

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Vertical Tulip blocks

VERTICAL TULIP BLOCKS

These vertical blocks are fitted with Tulip sheaves that accept very different lead angles. This is a small and light solution that replaces traditional adjustable blocks. The 60 and 70 are aluminium made with Torlon side ball bearings. Mounting screws, nuts and washers included.



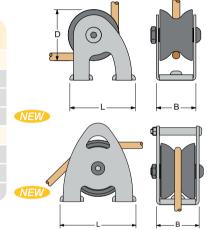


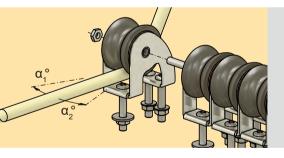


MOD. 818.050 - OVER THE TOP

MODEL	D mm	LINE Ø mm	L/B mm	SWL kg	WEIGHT kg	SCREWS N x Ø mm		
↓ VERTICAL								
817.050	45**	12	58.5 / 35	1000	0.16	2 × Ø6		
817.060	60	14	74.5 / 44	2200	0.39	3 × Ø8		
817.070	70	14	90 / 44	3000	0.90	2 × Ø12		
↓ OVER THE TO	OP							
818.050	45**	12	62.3 / 35	1000	0.16	2 × Ø6		
818.060	60	14	78.5 / 44	2200	0.39	2 × Ø8		
818.070	70	14	92 / 44	3000	0.88	2 × Ø10		

^{*} Weight without screws, washers and nuts





More vertical blocks can be joined to form a set.

For example: for a battery of 5×817.060 , just order 817.060/5.

↓ Max recommended side deviation

 α_1 , $\alpha_2 = \pm 20^\circ$

MAXI VERTICAL TULIP



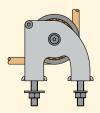






MOD. 817.090

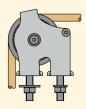
SHEAVE \varnothing – 90 mm **SWL – 5000 mm** FASTENERS – $3\times\varnothing12$ mm WEIGHT – 1.40 kg LINE MAX \varnothing – 14 mm





MOD. 818.090

SHEAVE \varnothing – 90 mm **SWL – 5000 mm** FASTENERS – $3\times\varnothing$ 12 mm WEIGHT – 1.30 kg LINE MAX \varnothing – 14 mm



antal

^{**} The D = 45 mm sheave is resin made with Delrin side ball bearings

Mainsail blocks

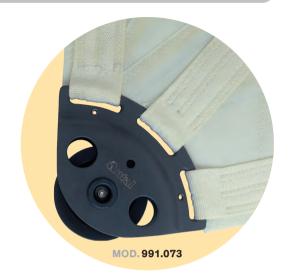
CLEW BLOCKS

Solution designed to solve the connection of a sheave to the furling mainsail clew efficiently.

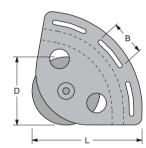
The block is contained within the size of the sail, thus allowing a larger surface of the mainsail to be used.

The choice of materials guarantees the least weight as well as a very good mechanical resistance to the environment. Particular care has been taken over the ease of connection which is obtained by normal "webbing". This ensures moreover a very good distribution of the load on the sail.

MATERIALS – Cheek plates are made of anodized aluminium. Also polished s. steel solutions are available on request.



MODEL	Ø LINE mm	D mm	L mm	B mm	SWL kg	WEIGHT kg
991.073	14	70	112	3 × 36	1000	0.23
991.093	16	90	145	3 × 46	2000	0.45
991.124	18	120	190	4 × 46	3000	1.04
991.154	20	150	225	4 × 52	4000	2.05
991.184	24	180	265	5 × 52	8000	2.65



REEF BLOCKS

994,125

The blocks are connected to the leech of the mainsail with webbing, and reduce point loading on the mainsail when reefing. The small diameter sheaves are suitable to very high loads.

The center hole can be used as a safety connection to the boom when reefed. The small version (D = 50 mm) is for boats to 50 ft, larger (D = 120 mm) for boats to 100 ft.

If a larger sheave is required and if higher weight and larger sizes are acceptable, then the clew blocks described above can be considered.

MODEL	Ø LINE mm	D mm	L mm	B mm	Z mm	SWL kg	WEIGHT kg
994.055	14	50	143	65	20	1500	0.22
994.065	16	60	178	79	20	3000	0.37
994.075	18	70	204	88	25	4500	0.70
994.085	20	80	238	112	35	5500	0.90
994.095	24	100	292	140	45	8000	1.30

170

10000

2.90





100 2022 – 2023

120

Special blocks

TWIN HALYARD BLOCKS

The Twin halyard block is specially made for a 2 to 1 main halyard. The very small sheave is aluminium made with a Composite Fibre bushing. The body is completely made in "High-resistance" stainless steel Nitronic 50. 4 sizes for breaking loads from 2600 to 10000 kg, for boats up to 70 ft.







Captive pin





EIGHT
kg
0.08
0.15
0.28
0.54

MODEL	Ø LINE mm	D mm	d mm	A mm	B mm	C mm	SWL kg	WEIGHT kg
H020	8 / 10	28	8	16	15.5	53.5	1300	0.08
H030	10 / 12	34	10	18	20.5	65.0	2200	0.15
H040	12 / 14	42	12	21	24.5	80.0	3500	0.28
H050	14 / 16	49	14	21	34.0	89.0	5000	0.54

HIGH LOAD BLOCKS



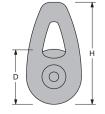
These small and light blocks are the best solution for very high loads when sliding is not important.

The very small sheave is fitted with a Composite Fibre bushing. The one piece frame is made for line connection.

The 3 blocks (D = 30, 40 and 55 mm) give an 8 to 1 system. This system is specially designed for the backstay or the boom-vang.



MODEL	Ø LINE mm	D mm	H mm	SWL kg	WEIGHT kg
H130	6/8	30	59	600	0.05
H140	8 / 10	40	74	1200	0.08
H150	10 / 12	55	91	2400	0.18
H160	12 / 16	70	116	3500	0.33



Roller bearing sheaves

ROLLER BEARING SHEAVES

In some cases, it is important to reduce the friction of the blocks as much as possible, even if this leads to a reduction in the maximum loads. When compared with the composite fibre bushing version, the roller bearing shaves offer a lower resistance but a greater smoothness.

Antal offers a range of roller sheaves, which can replace the traditional sheaves on the OPF series blocks, and a range for the Looper series. The main characteristics of these sheaves are described in the following tables.

FRL is the Free Rolling Load: for good sliding (low friction), the FRL value must not be exceeded.

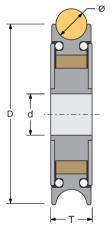
ML is the Maximum Load: loads higher than the ML cause permanent deformations of the rollers and therefore damage the bearing.



To order OPF or Looper blocks with roller bearing sheaves just add ${\bf R}$ in front of the model code.



A situation in which it is advisable to consider blocks with roller sheaves is that of the mainsail sheet with a T shape because, in this case, an excessive friction of the blocks makes the car movement very difficult.



↓ SHEAVES FOR OPF BLOCKS (page 62)

MODEL	D	d	Т	Ø	WEIGHT	FRL	ML				
	WODEL	mm	mm	mm	mm	g	kg	kg			
	07016R	70	12	16	12	95	1000	1200			
	08019R	80	16	19	14	160	1600	2000			
	10021R	100	20	21	16	265	2400	3200			
	↓ SHEAVES FOR LOOPER BLOCKS (page 80)										

MODEL	D mm	d mm	T mm	Ø mm	WEIGHT g	FRL kg	ML kg
07116R	70	16	16	12	90	1000	1200
08119R	80	21	19	14	150	1600	2000
10121R	100	25	21	16	255	2400	3200



Blocks and soft links

BLOCKS AND T-LOCK

Blocks designed to be linked with Dyneema™ loops as Looper Blocks (see page 80) can be tied to a special Antal swivelling toggle and then fitted into the new Antal T-Lock base (see page 185). The result is a removable deck block that rotates in any direction of the load.











BLOCKS AND DYNEEMA PAD-EYE

Blocks provided with a Dyneema[™] snap-loop as Looper Blocks (page 80) or Snatch Looper (page 108) may be connected to the proper Dyneema[™] pad-eye (page 184).





An easy and safe way to tie the block down is with multiple wraps of thin **Dyneema™ line** (E.g. size 3 mm) then splice the two ends and wrap everything with a thin wire (e.g. size 1 mm).

Consider that 8 wraps of well spliced 3 mm Dyneema™ without cover reach a breaking load higher than 6 tons.

The link in the picture is obtained with 2.60 m of 3 mm Dyneema[™] line and a block size 80 mm (MOD. **LL1080**).









Mini Snatch blocks

MINI SNATCH BLOCK (D = 32 mm)

It is a very light solution suitable for many riggings, completely made in U-V resistant high strength resin. It can be fastened both with a line or with a shackle.



MOD. 9030

MINI SNATCH BLOCK

• For line connection Ø SHEAVE – 32 mm Ø MAX LINE – 8 mm WEIGHT – 39 g SWL – 250 kg



MOD. 9031

MINI SNATCH BLOCK

• For 5 mm shackle

Ø SHEAVE – 32 mm Ø MAX LINE – 8 mm WEIGHT – 39 g **SWL – 250 kg**







SNAP LOOP

It is a simple and original line loop with a snap that offers an easy fastening and avoids accidental opening.

SWL - 250 kg

For more info, see page 194.













Dynablocks

DYNABLOCKS

The new Antal block with revolving resin cheekplates and with a Dyneema™ snap loop protected by a polyester cover.

A light and reliable solution that offers an easy, fast and safe connection. Dynablock is also suitable for a lashing with a thin Dyneema™ line. The resin sheave is on composite fibre bushing with two side ball bearings.

Spare snap-loops (MOD. **DBS04** for size 44 and MOD. **DBS05** for size 56) available.





→ With Dyneema[™] snap loop



→ For lashing (line not included)

MODEL	Ø SHEAVE mm	Ø LINE mm	SWL kg	WEIGHT g
DBS44	44	10	600	90
DBS56	56	12	1000	176
MODEL	Ø SHEAVE mm	Ø LINE mm	SWL kg	WEIGHT g
DBL44	44	10	600	80

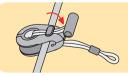




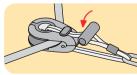
1 Open the block



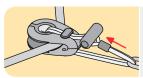
2 Put the line in



3 Close the block



4 Close the loop



Lock the knob

Snatch blocks

SNATCH BLOCKS (D = 40 AND 60 mm)

The cheekplate revolves around the **sheave axle** allowing the block to open; a safety ball stops the block from opening with an adjustable screw to set the ball on locked position.

There is a becket for the hanging line.

MATERIAL – Sheave with composite fibre main bearing and double side ball bearing. Hard anodized and teflon coated aluminium cheekplates with side rubber protections (yellow rubber on the revolving cheekplate).





MODEL	D mm	Ø LINE mm	SWL kg	WEIGHT g
9040	40	12	700	110
9060	60	14	1300	260



Standard model can be attached with highly resistant spectra line.

 $\label{eq:model} \mbox{Model \mathbf{SH} is supplied with a shackle.}$





Model SN is supplied with a snap-shackle (HR).

SNAP LOOPS

It is a simple and original line loop with a snap that offers an easy fastening and avoids accidental opening.

MOD. **SL4S** – Loop for 9040 block (page 194) MOD. **SL5S** – Loop for 9060 block (page 194)





Barber blocks

BARBER BLOCKS

The new Antal Barber Block is a snatch block with a ring head, it provides an immediate entry of the sheet (the cheekplate revolves around the sheave axle allowing the block to open) and an easy 2:1 control (a line through the ring allows the control of the block height). A safety ball prevents the revolving from accidental opening and an adjustable screw can set the ball in fully locked position. A small becket to attach a line for hanging the block is present. Rubber covers to protect the deck from bumps. Aluminium sheave with composite fibre bushing and two side ball bearings.



MODEL	D mm	Ø LINE mm	SWL kg	WEIGHT g
BB4012	40	12	1300	160
BB6014	60	14	2000	360

MOD. TB4212

TWIN SHEAVE BLOCKS

Twin sheave at 90° to link two perpendicular lines.

Aluminium sheave on "Composite Fibre" bushing and hard black anodized one piece body.

Ø SHEAVES – 42 mm Ø MAX LINE – 12 mm WEIGHT – 250 g SWL - 2000 kg





MAIN LINE



CONTROL LINE



Snatch looper

SNATCH LOOPER

New Antal Snatch block with a small sheave suitable for high loads, particularly designed for 2:1 main halyards.

Hard black aluminium rotating cheek plates with a Dyneema[™] Snap Loop protected by a polyester cover, aluminium sheave on fibre bearing. Two sizes are available with and without a Snap Loop. The Dyneema[™] Snap Loop, including the Dog Bone fitting, is also available separately.

MODEL	Ø SHEAVE mm	Ø LINE mm	SWL kg	WEIGHT g			
↓ WITH DYNEEMA™ SNAP LOOP							
LS046	46	14	2200	230			
LS054	54	16	3500	368			
↓ WITHOUT	DYNEEMA™	SNAP LOOP					
LL046	46	14	2200	170			
LL054	54	16	3500	277			







Open the block and put the line in



2 Close the block



Insert the loop



4 Lock the loop

Maxi snatch blocks

SNATCH BLOCKS (D = 90 AND 120 mm)



The cheekplate revolves around the sheave axle allowing the block to open; a safety pin, which engages automatically on closing, stops the block from opening accidentally.

MATERIALS – High-strength resin sheaves, hard anodized alloy cheekplates, high-strength stainless steel (17-4-PH) structural pins.

MODEL	D mm	Ø LINE mm	SWL kg	WEIGHT kg
908.095	90	16	2500	0.41
908.125	120	20	4500	1.12



The block can be attached with webbing or better still with a fine highly resistant line made of material such as Kevlar or Spectra.

Model **SN** is supplied with a HR Wichard snap shackle.

Model **SH** is supplied with a shackle.



MOD. 831.095

The size 90 snatch is also available in a footblock version.

SCREWS – 4ר8 mm **SWL – 2500 kg** WEIGHT – 0.65 kg

Screws not included.

SNATCH BLOCK ON PAD-EYE (D = 90, 120 AND 150 mm)

Three snatch blocks 90, 120 and 150 mm diameter, on pad-eye and stand-up spring are available. The cheekplate revolves to open the block, a safety pin stops the block from opening.

Above blocks are available also on screwed pad-eye.

MODEL	Ø SHEAVE	SHEAVE	Ø LINE	SWL	WEIGHT	EYEBOLT
	mm	WIDTH mm	mm	kg	kg	MODEL
↓ 4 SCREWS	PAD-EYES					
918.095	90	26	18	2500	0.82	7210
918.125	120	36	20	4500	2.05	7214
918.155	150	46	28	6500	4.20	7220
↓ SCREWED	PAD-EYES					
928.095	90	26	18	2500	1.14	7310
928.125	120	36	20	4500	2.70	7314
928.155	150	46	28	6500	5.30	7320







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T-Track sliders



	Genoa cars	112
	Spi-pole sliders	119
	Halyard sliders	121
	Outhaul sliders	122
Tham .	Classic s.steel	124

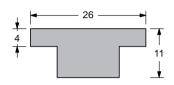
26x4 Genoa cars



MOD. 602.211 → T-TRACK 26×4

High resistance silver anodized light alloy extrusion.

MAX LENGTH - 3 m WEIGHT - 0.5 kg/m FASTENERS – Ø5 mm screws HOLE SPACING – 50 mm



MOD. 691.141 → SIMPLE END FITTING

Plastic made, fastened with one 5 mm screw.

MOD. 690.151 → ONE SHEAVE END FITTING MOD. 690.152 → TWO SHEAVES END FITTING

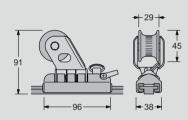
Hard black anodized aluminium base and resin sheave with side ball bearings. (FASTENERS -2×06 mm screws)

MOD. 621,492

GENOA CAR 26×4: hard black anodized with A316 stop pin and nylon sliding inserts. The sheave structure, made in AISI 316 s.steel, turns left and right (±50°). Resin sheave with 2 side ball bearings, wide section for two sheets.

WEIGHT - 0.35 kg **SWL - 800 kg** STOP PIN Ø - 8 mm

For boats up to 33 ft



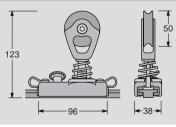


MOD. 621,452

GENOA CAR 26×4: a 50 mm block with spring is fitted on the aluminium slider. Also this model is supplied with the stop pin.

WEIGHT - 0.25 kg **SWL - 500 kg** STOP PIN Ø - 8 mm

For boats up to 30 ft



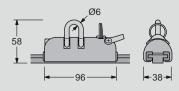


MOD. 621.462

SIMPLE SLIDER: a 6 mm shackle is fitted on the hard black anodized slider. AISI 316 s.steel stop pin and nylon sliding inserts.

WEIGHT - 0.21 kg **SWL - 800 kg** STOP PIN Ø - 8 mm

For boats up to 33 ft

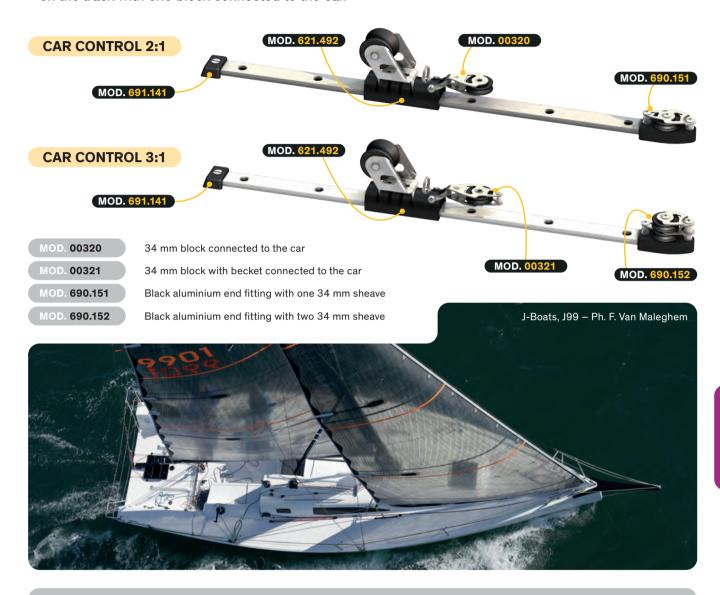




CAR CONTROL

To regulate the car position, tackles with 2:1 and 3:1 purchase can be produced. A special end fitting with 1 or 2 sheaves can be mounted on the track with one block connected to the car.

For the car control, mini blocks have been used (see page 58). Mini Blocks have a 34 mm sheave and are suitable for a 6 mm line.



RACE GENOA CAR

On an aluminium car a sheet block (Dynablock MOD. DBL44, see page 105) is tied with a Dyneema™ line. There is a 34 mm block with becket on the car that requires an end-fitting with a double block (MOD. 690.152) for a 3:1 car control. No stop pin for this solution.

MOD. 621.472DBL44

WEIGHT - 0.26 kg SWL - 600 kg

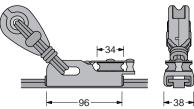
MOD. 621.472

MOD. 621.472DBL44

Slider without sheet block

For boats up to 30 ft

Slider with sheet block





32x6 Genoa cars

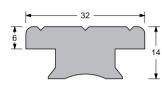


MOD. $602.112 \rightarrow T$ -TRACK 32×6 MOD. $602.212 \rightarrow T$ -TRACK 32×6

High resistance silver anodized light alloy extrusion. Rounded upper edges, larger base with a seat for the silicone. Hard black anodization is also available on request (add B to the model number).

MOD. 602.112 → 100 mm HOLE SPACING MOD. 602.212 → 50 mm HOLE SPACING

FASTENERS - Ø6 mm screws WEIGHT - 0.8 kg/m MAX LENGTH - 6 m



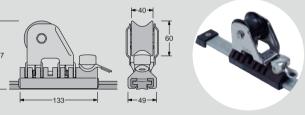
For boats up to 44 ft

MOD. 622,492

GENOA CAR 32×6: hard black anodized aluminium slider with low-friction nylon sliding inserts. The revolving upper structure (±50°) is made of AISI 316 s.steel. The resin sheave is fitted with 2 side ball bearing, wide section for double sheet. AISI 316 s.steel pin with a lock-up position. Becket for remote control line.

WEIGHT - 0.86 ka **SWL – 2800 kg** STOP PIN Ø – 11 mm



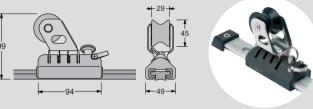


MOD. 620.492

GENOA CAR 32×6: for 32×6 T-Track, as the above model, but with smaller sizes.

WEIGHT - 0.40 kg **SWL – 800 kg** STOP PIN Ø – 11 mm

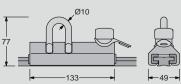




MOD. 622,462

SIMPLE SLIDER: a 10 mm shackle is fitted on the aluminium slider. Also this model is supplied with the stop pin.

WEIGHT - 0.45 kg SWL - 2200 kg STOP PIN Ø - 11 mm







For boats up to 38 ft

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SIMPLE END FITTING

MOD. 691.241 - made in plastic

MOD. 691.241AL - silver anodized aluminium

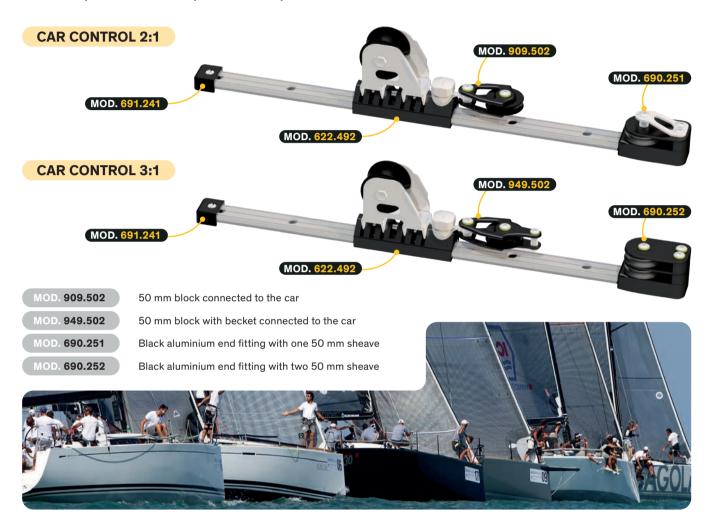
MOD. 691.241B - black anodized aluminium

MOD. 691.241S - AISI 316 s. steel

CAR CONTROL

To regulate the car position, tackles with 2:1 and 3:1 purchase can be produced. A special

end fitting with 1 or 2 sheaves can be mounted on the track and one block connected to the car.

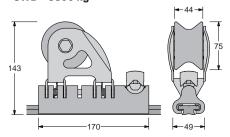


GENOA CAR 32×6 PLUS

For boats up to 52 ft

The "plus" genoa car runs on HS fibre sliding inserts on 32×6 T-Track. It is fitted with a stop pin done for 11 mm holes (smaller diameter are available on request).

WEIGHT – 1.34 kg SWL – 3800 kg





40x8 Genoa cars

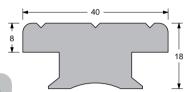


MOD. $602.113 \rightarrow T$ -TRACK 40×8 MOD. $602.213 \rightarrow T$ -TRACK 40×8

High resistance silver anodized light alloy extrusion. Rounded upper edges, larger base with a seat for the silicone. Hard black anodization is also available on request (add **B** to the model number).

MOD. 602.113 \rightarrow 100 mm HOLE SPACING MOD. 602.213 \rightarrow 50 mm HOLE SPACING

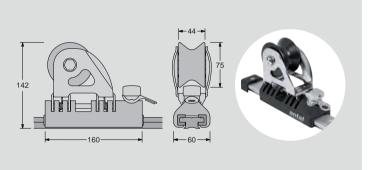
FASTENERS – 8 mm screws WEIGHT – 1.3 kg/m MAX LENGTH – 6 m



MOD. 623,492

GENOA CAR 40×8: hard black anodized aluminium slider with low-friction nylon sliding inserts. The revolving upper structure (±50°) is made of AISI 316 s.steel. The aluminium sheave is fitted with one main Composite Fibre bearing and 2 side ball bearing, wide section for double sheet. AISI 316 s.steel pin with a lock-up position. Becket for remote control line.

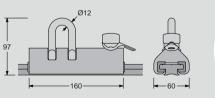
WEIGHT – 1.50 kg **SWL – 3800 kg** STOP PIN Ø – 14 mm For boats up to 52 ft



MOD. 623,462

SIMPLE SLIDER: a 12 mm shackle is fitted on the aluminium slider. Also this model is supplied with the stop pin.

WEIGHT – 0.79 kg **SWL – 3300 kg** STOP PIN Ø – 14 mm





For boats up to 52 ft

SIMPLE END FITTING

MOD. 691.341 - made in plastic

MOD. 691.341AL - silver anodized aluminium

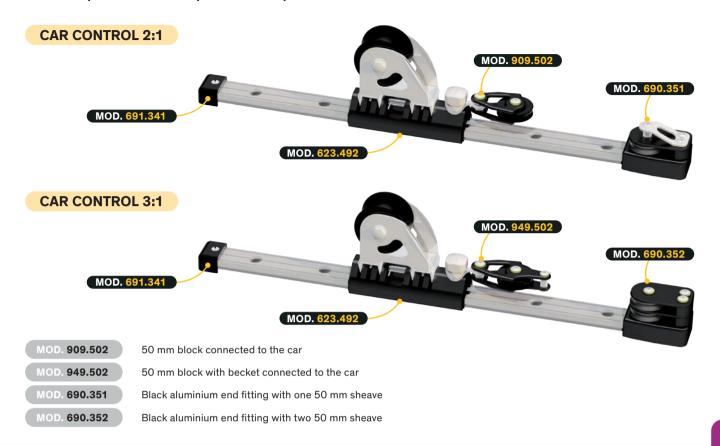
MOD. 691.341B - black anodized aluminium

MOD. 691.341S - AISI 316 s. steel

CAR CONTROL

To regulate the car position, tackles with 2:1 and 3:1 purchase can be produced. A special

end fitting with 1 or 2 sheaves can be mounted on the track and one block connected to the car.



MOD. 626.492 → MAXI GENOA SLIDER

For boats up to 60 ft

The new genoa slider MOD. 626.492 has a stronger and more rigid steel structure, suitable for boats up to 60ft, fitted with a wide sheave 100 mm diameter. It is done for the 40x8 T-Track MOD. 602.213 and we recommend the use of the double pin stop MOD. 691.722B.

WEIGHT - 2.12 kg SWL - 4800 kg

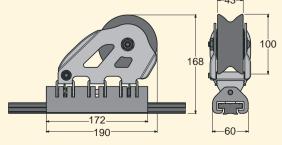


MOD. 691.722B

DOUBLE STOP PIN: for the double stop pin with alu slider the 50 mm hole spacing track (MOD. 602.213) is necessary.

STOP PIN Ø – 14 mm





antal

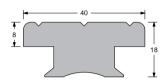
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Double 40x8

Genoa cars

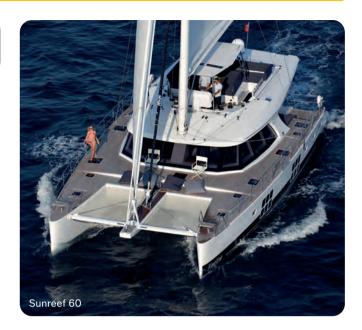
DOUBLE 40×8 GENOA CARS SHEAVES 120, 150, 180 mm

The double 40×8 genoa cars are made for maxi yachts (larger than 60 ft), they run on 40×8 T-Track (see page 116).



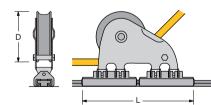
Two hard black anodized aluminium sliders (add **B** after the model number) or two polished s.steel sliders (add **S** after the model number) running on nylon guides are connected with a revolving (±50°) link structure. The sheave,

with a wide sections for a double sheet, is fitted with a main Composite Fibre bearing and two side self-captive ball bearings.





MODEL	D mm	L mm	SWL kg	WEIGHT kg
623.120B	120	330	5000	3.10
623.150B	150	330	6500	4.25
623.180B	180	375	9000	6.20



All the above double cars are available with stainless steel sliders. The double stop pin and the T-Track are also available in s.steel. Substitute ${\bf S}$ for ${\bf B}$ in the model number.



STOP PIN

A special double stop pin (Ø14 mm) is available to lock the car in position on the track:

MOD. 691.722B – Hard black anodized aluminium

MOD. **691.722S** – Polished s.steel

With the double stop pin the 50 mm hole spacing track (MOD. **602.213**) is necessary.



Spi-pole sliders

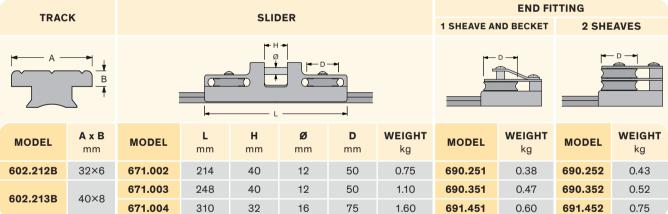
SPI-POLE SLIDERS

This "long version" of Spi-Pole sliders is designed to reduce the side loads and torsion on the track. They slides on fibre inserts to reduce the friction to a minimum.

Made for standard 32×6 and 40×8 T-Tracks, they are always fitted with one upper and one lower block with becket for the control line. Single and double sheave end fitting for 2:1 and 3:1 systems are available.

Antal offers a hard black anodized and teflon coated T-Track that gives a lower friction coefficient.



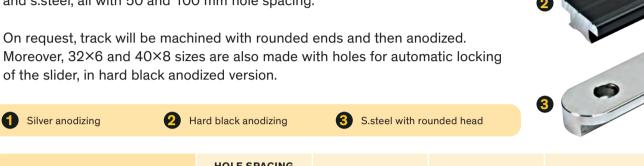




T-Tracks

T-TRACKS

Antal produces three sizes of T-Tracks: 26×4, 32×6 and 40×8. T-Tracks are available in the three versions silver aluminium, hard black anodized aluminium and s.steel, all with 50 and 100 mm hole spacing.



SIZE	HOLE SPACING mm	SILVER	BLACK	S.STEEL
↓ STANDARD TRACK				
26×4* 11	50	602.211	602.211B	-
32	50	602.212	602.212B	602.2125
32×6*	100	602.112	602.112B	602.1125
40 40	50	602.213	602.213B	602.213S
40×8*	100	602.113	602.113B	602.113S
↓ AUTOMATIC TRACK				
32×6	50	-	602.312	-
40×8	50	-	602.313	-

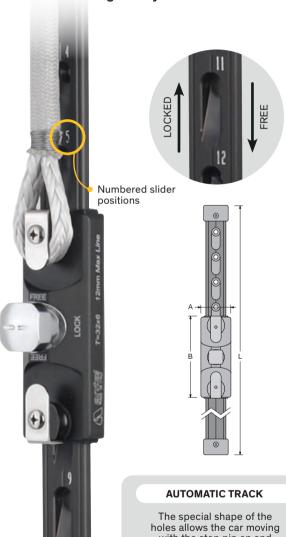
^{*} Tracks real sizes



Halyard system

HALYARD SLIDER

The "halyard slider" has been specifically planned for wire halyards and for those halyards which are subject to such high strain as to preclude use of a stopper. This solution permits easy adjustment and secure locking of halyards.



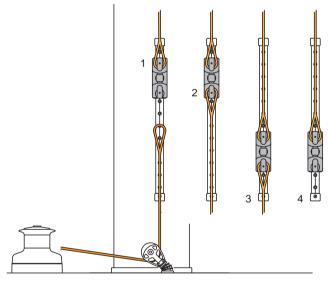
The special shape of the holes allows the car moving with the stop pin on and the automatic car lock in the new position.

THE COMPLETE SYSTEM INCLUDES

- Hard black aluminium T-Track automatic version, with fixed length and with numbered positions of the slider, positioning holes spacing = 50 mm, fixing screws spacing = 100 mm.
- The halyard slider with the 2-positions stop-pin: locked and automatic insertion.
- 2 simple aluminium end fittings for 'T' track.

Also automatic tracks of any length, up to 6 m, are available. In this case, the positioning holes are not numbered (32×6, MOD. 602.312 – 40×8, MOD. 602.313).

ADJUSTING AND BLOCKING THE HALYARD



- 1 Hook the halyard to the slider
- 2 Connect the winch
- 3 Put the halyard under tension and lock it in place
- 4 Free the slider from the winch

COMPLETE	SYSTEM	TRACK			YSTEM TRACK SLIDER			SLIDER			2 END FITTINGS
MODEL	SWL kg	MODEL	SIZE mm	L mm	MODEL	A mm	B mm	MODEL			
622.422	2800	602.412	32×6	990	622.402	50	135	691.241B			
623.422	3800	602.413	40×8	1130	623.402	60	160	691.341B			
624.422	5800	602.413	40×8	1130	624.402*	60	210	691.341B			

^{*} Car with double stop-pin

Outhaul sliders

OUTHAUL SLIDERS

This slider runs on self-lubricating HS fibre enabling it to deal with heavy work loads while remaining compact; it also provides low friction running and easy manoeuvring.

The sail connection, which is made of s.steel and revolves, reduces the height of the sail above the boom to a minimum.

Standard T-Tracks, sizes 32×6 and 40×8, are used, with black anodized finish and 50 mm hole spacing. The car runs on self-lubricating HS fibre and with hard black anodized track.

FOR BOATS UP TO 70 ft



FOR BOATS UP TO 48 ft

₩ CAR						₩ IRACK				
MODEL	L mm	H mm	D mm	WEIGHT kg	SWL kg	MODEL	A x B mm	SCREWS Ø mm	SPACING mm	WEIGHT kg/m
672.002	130	60	12	0.50	3000	602.212B	32×6	6	50	0.80
672.003	160	80	16	1.23	6000					
672.004	200	80	16	1.68	8000	602.213B	40×8	8	50	1.30
672.005	280	90	20	3.55	10000					



Outhaul cars

4RACE Furling main

OUTHAUL CAR WITH SHEAVE

A ball bearing car is necessary for the outhaul of a furling main sail.

Two sizes: 190 mm car with a 60 mm sheave and 260 mm car with a 90 mm sheave, both on Antal 4Race 21×31 tracks.

A special clew-block completes the system.



	↓ CAR					↓ CLEM BI	OCK	
	MODEL	LENGTH mm	SHEAVE Ø mm	SWL kg	WEIGHT kg	MODEL	SHEAVE Ø mm	
FOR BOATS UP TO 48 ft	4190H	190	60	1900	1.10	991.093	90	
FOR BOATS UP TO 56 ft	4260H	260	90	2800	1.65	991.124	120	

OUTHAUL CAR - DIRECT CONNECTION

This simple solution reduces the load on the car but increases the tension of the line.

Three sizes with cars 110, 150 and 190 mm long, on Antal 4Race 21×31 tracks.

In this case too a special clew block completes the system.



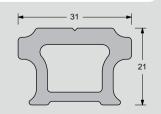
	↓ CAR				↓ CLEW BL C	СК	
	MODEL	LENGTH mm	SWL kg	WEIGHT kg	MODEL	SHEAVE Ø mm	
FOR BOATS UP TO 40 ft	4110SH	110	1000	0.50	991.073	75	
FOR BOATS UP TO 48 ft	4150SH	150	1400	1.10	991.093	90	
FOR BOATS UP TO 56 ft	4190SH	190	1900	1.65	991.124	120	

TRACK

Two track models are available for the cars described on this page.

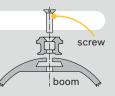
For both MOD. 4510 and 4560:

FIXING SCREWS - Ø8 mm HOLE SPACING – 100 mm WEIGHT – 0.77 kg/m END-FITTING – MOD. **4271**



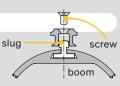
MOD. 4510 → DIRECT MOUNTING

The track is directly screwed to threaded holes on the boom.



MOD, 4560 → SLUG MOUNTING

The track is screwed to the slugs. Slugs are custom made to fit the groove of the boom.



Classic s.steel for genoa

32×6 GENOA CAR

L = 132 mm

ALUMINUM SHEAVE = 60 mm

SWL = 2800 kg

40×8 GENOA CAR

L = 160 mm

ALUMINUM SHEAVE = 75 mm

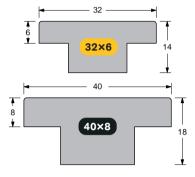
SWL = 3800 kg

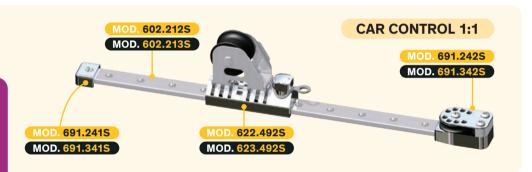
Antal offers a complete series of cars for genoa and mainsail with tracks and accessories completely made in 316 polished s.steel. Particularly designed for classic boats.

Two sizes: with 32×6 and 40×8 s.steel T-tracks. 50 mm sheaves for all cars control.

→ MODELS FOR T-TRACK SIZE 32×6

→ MODELS FOR T-TRACK SIZE 40×8











Classic s.steel for main sail

32×6 MAIN CAR

with one block size 75 mm with two blocks size 75 mm L = 132 mmSWL = 1500 kgL = 180 mm

40×8 MAIN CAR

with one block size 90 mm

SWL = 2500 kg

SWL = 2000 kg

L = 160 mmL = 200 mmSWL = 3500 kgwith two blocks size 90 mm



All the cars on this page are also available without the sheet block and with a simple eyebolt. To order this version, just end the model code after S.

E.g.: MOD. 622.512S

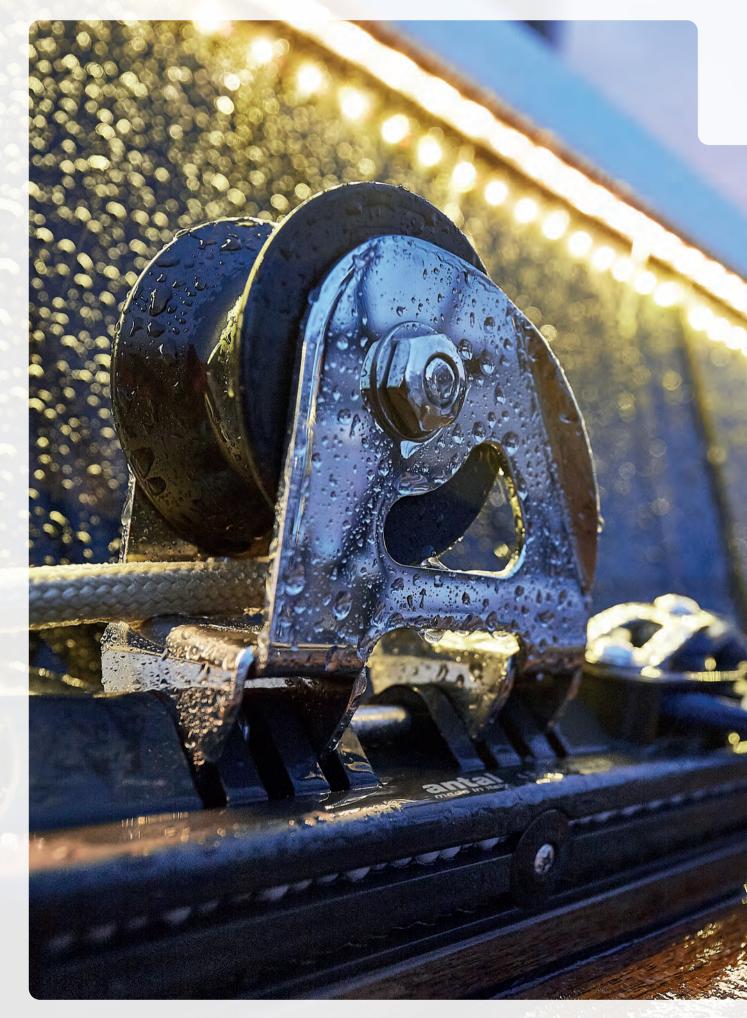






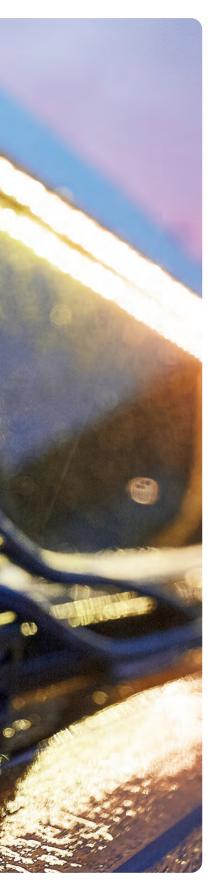






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Ball bearing cars



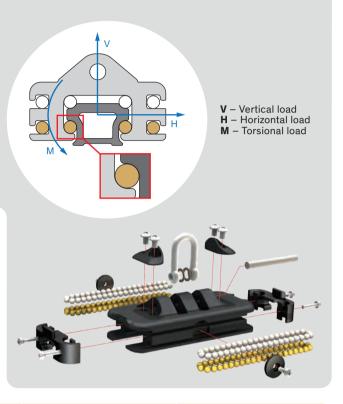
	Size 100	129
	Sizes 110-150-190	132
	Dyneema [™] links	140
	Maxi 47, sizes 230-330-430	146
296	Maxi 67, sizes 330-430-530	150
	Life Rail System	153

Ball bearing cars



- Higher efficiency and smoother running.
- Better load resistance to vertical (V), horizontal (H) and torsional (M) loads.
- Higher safety margin as the car will remain on the track even after ball bearing failure (overload).
- Travellers are fitted with 2 Torlon ball circuits (lower) and 2 Delrin ball circuits (upper).
- Single double and triple control sheaves, with or without becket, can be fitted on the car.
- One-piece extruded body.
- The traveller, the track and all components are extruded in high strength alloy and hard black anodized. (Steel parts: AISI316)

- Side windows for easy maintenance and ball bearing cleaning and/or replacement.
- Standard shackle or special "stand-up" joint.





TRACK	CAR SIZE mm	FOR BOATS UP TO	PAGE
20.5	100	33	129
← 31 →	110	36	
	150	42	132
21	190	48	132
<u> </u>	260	52	
47 —	230	60	
31.5	330	70	146
	430	80	
67	330	70	
31.5	430	80	150
	530	100	

Size 100

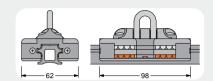




MOD. 4102SH → CAR SIZE 100

This car is fitted with 54 Delrin + 54 Torlon balls.

WEIGHT - 0.23 kg SWL - 820 kg





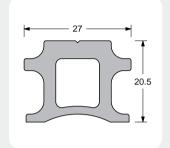
MOD. 601.121 → STANDARD TRACK

Tubular hard black anodized aluminium extrusion.

FASTENERS – 6 mm screws / 100 mm hole spacing WEIGHT – 0.69 kg/m MAX LENGTH – 6 m



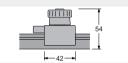
As the above model but with holes (50 mm spacing) for the stop





MOD. 691.421 → **STOP PIN**

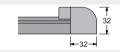
Aluminium slider on nylon inserts and AISI 316 s.steel pin. The stop pin needs to be fitted on the MOD. **601.221** track.





MOD. 4261 → SIMPLE END FITTING

Plastic made, mounted with a 6 mm screw.

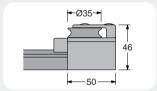




MOD. 4262 → END FITTING WITH ONE SHEAVE

High strength resin made with one $\emptyset 35~\text{mm}$ sheave. Completed with a shock proof rubber.

WEIGHT - 0.08 kg SCREWS - 3ר5 mm

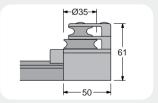




MOD. 4263 \rightarrow END FITTING WITH ONE SHEAVE AND BECKET

High strength resin made with one Ø35 mm sheave. Completed with a shock proof rubber.

WEIGHT - 0.10 kg SCREWS - 3ר5 mm

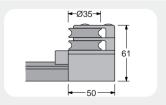




MOD. 4264 → END FITTING WITH TWO SHEAVES

High strength resin made with two $\emptyset 35~\text{mm}$ sheaves. Completed with a shock proof rubber.

WEIGHT - 0.10 kg SCREWS - 3ר5 mm





MOD. 4266 → END FITTING CAM-CLEAT

This cam-cleat revolving in 3 different positions can be fitted on the end fitting with one or two sheaves.

4PACE Size 100



MAIN BALL BEARING TRAVELLER, SIZE 100

This traveller is 98 mm long and 62 mm wide. The weight is 0.23 kg and the working load = 820 kg. The sheaves for the car control are D = 35 mm. The complete systems includes 1.5 m long track. The sheet block (OPF 60, page 66) is **not included**.

The blocks in the OPF series to be mounted on the 4Race cars must have a special long swivel head as described on page 63; add J to the block model code.

The traveller is fitted with a special "stand-up" connection for Antal block size 60 mm and includes the "stand-up" rubber.





MOD. 4901

COMPLETE SYSTEM

MOD. 4902

CAR CONTROL 1:1

COMPLETE SYSTEM

MOD. 4903

CAR CONTROL 2:1

COMPLETE SYSTEM

MOD. 4904

CAR CONTROL 3:1



Genoa cars

4RACE Sizes 100-130



BALL BEARING GENOA TRAVELLER SIZE 100

This traveller is 98 mm long and 62 mm wide. The weight is 0.40 kg and the Working Load = 820 kg. Can be fitted with a front sheave with becket for a 3:1 control. Main sheave (diameter 45 mm) with 2 side ball bearings and a wide section suitable for 2 sheet. The sheaves for the car control are D = 35 mm.







BALL BEARING GENOA TRAVELLER SIZE 130

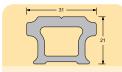
This traveller is 130 mm long and 62 mm wide. The weight is 0.50 kg and the Working Load = 1100kg. Can be fitted with a front sheave with becket for a 3:1 control. Main sheave (diameter 48 mm) with 2 side ball bearings and a wide section suitable for 2 sheet. The sheaves for the car control are D = 35 mm.





Ball Bearing Cars

4RACE Sizes 110-150-190-230-260



Low profile track suitable for both mainsheet and genoa systems.



STANDARD TRACK 31×21 Fastening screws from the top.

SCREWS - 8 mm HOLE SPACING - 100 mm WEIGHT - 0.77 kg/m



STANDARD TRACK WITH STOP PIN HOLES

Fastening from the top.

SCREWS - 8 mm HOLE SPACING - 100 mm STOP PIN HOLE SPACING - 50 mm WEIGHT - 0.75 kg/m



RACE TRACK 31×21 WITH LIGHTENING HOLES

Fastening from the bottom.

SCREWS - 8 mm HOLE SPACING - 100 mm WEIGHT - 0.64 kg/m



MOD. 4540 ADJUSTABLE FASTENER TRACK 31×21

Bolts can be fixed in any position, for pre-existing holes.

SCREWS - 8 mm (on sliding slugs) WEIGHT - 0.72 kg/m





MOD. 4543

HIGH PROFILE TRACK 48×60 Bolts can be fixed in any position.

Sliding slugs with 2ר8 mm screws (MOD. 4543) are available (the slug is divisible in half).

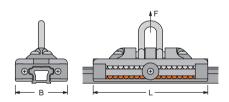
TRACK WEIGHT - 3.2 kg/m UNSUPPORTED SPAN MAX - 1.5 m



MOD. 4551 Special end fitting for 48×60 track

TRAVELLER SIZE AND LOAD TABLE

Three models: 110, 150 and 190 mm long, for boats up to 48 ft. These cars are fitted with standard shackle (SH), but also special "stand-up" joint for 70, 80 and 100 mm blocks is available. Longer cars are available: L = 230 mm (SWL -**2400 kg**) and L = 260 mm (SWL - 2800 kg) described in the following page 137.



TRAVELLER SIZE AND LOAD TABLE										
MODEL	L mm	B mm	SWL kg	WEIGHT kg	N° BALLS					
4110SH	110		1000	0.50	62 Delrin + 62 Torlon					
4150SH	150	70	1400	0.70	86 Delrin + 86 Torlon					
4190SH	190		1900	0.90	112 Delrin + 112 Torlon					

TRAVELLER SELECTION GUIDE **FOR: MAINSHEET** (END BOOM) AND **GENOA SHEET**

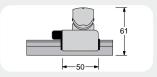
TRAVELLER	LOA ft								TRAVELLER						
LENGTH ft	28	30	32	34	36	38	40	42	44	46	48	50	52	SWL kg	
100														820	
110														1000	
150														1400	
190														1900	
230														2400	
260														2800	

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MOD. 4291 → STOP PIN

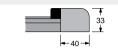
Aluminium slider on nylon inserts and AISI 316 s.steel pin. The stop pin needs to be fitted on the MOD. **4520** track. Knob with 2 positions: free and lock.





MOD. 4271 → SIMPLE END FITTING

Plastic made, mounted with a 8 mm screw.

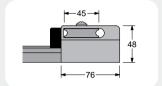




MOD. 4272 → END FITTING WITH ONE SHEAVE

Aluminium made with one $\emptyset = 45$ mm sheave fitted with double side ball bearings. Completed with a shock proof rubber.

WEIGHT - 0.21 kg SCREWS - 3ר6 mm

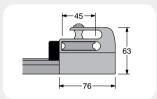




MOD. 4273 → END FITTING WITH ONE SHEAVE AND BECKET

Aluminium made with one $\emptyset = 45$ mm sheave fitted with double side ball bearings. Completed with a shock proof rubber.

WEIGHT - 0.26 kg SCREWS - 3ר6 mm

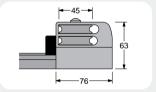




MOD. 4274 → END FITTING WITH TWO SHEAVES

Aluminium made with two $\emptyset = 45$ mm sheaves fitted with double side ball bearings. Completed with a shock proof rubber.

WEIGHT - 0.28 kg SCREWS - 3ר6 mm

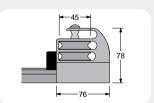




MOD. 4275 \rightarrow END FITTING WITH TWO SHEAVES AND BECKET

Aluminium made with two $\emptyset = 45$ mm sheaves fitted with double side ball bearings. Completed with a shock proof rubber.

WEIGHT - 0.32 kg SCREWS - 3ר6 mm

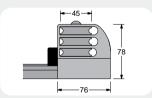




MOD. 4276 → END FITTING WITH THREE SHEAVES

Aluminium made with three $\emptyset = 45$ mm sheaves fitted with double side ball bearings. Completed with a shock proof rubber.

WEIGHT - 0.35 kg SCREWS - 3ר6 mm





MOD. 4410 → END FITTING CAM-CLEAT

MOD. 4420 → 110 mm TRAVELLER CAM-CLEAT

MOD. 4430 → 150-190 mm TRAVELLER CAM-CLEAT

The revolving cam-cleat (3 different positions) can be fitted on the end fitting with one, two or three sheaves. The traveller cam-cleat is not revolving.







SIZE 110

For boats up to 36 ft

This traveller, 110 mm long (**SWL – 1000 kg**), is fitted with a special "stand-up" connection for Antal block size 70 mm and includes the "stand-up" rubber. The same traveller is also available with an 8 mm shackle (for this case add **SH** to the model number).

The complete system includes 1.5 m long track. The sheet block (OPF 70, page 68) is **not included**.

COMPLETE SYSTEM

MOD. 4911

COMPLETE SYSTEM

MOD. 4913

CAR CONTROL 2:1

COMPLETE SYSTEM

MOD. 4914

CAR CONTROL 3:1

COMPLETE SYSTEM

MOD. 4915

CAR CONTROL 3:1
Cam-cleat on the car

COMPLETE SYSTEM

MOD. 4916

CAR CONTROL 4:1 Cam-cleat on the car



4RACE Size 150





SIZE 150

For boats up to 42 ft

This traveller, 150 mm long (**SWL – 1400 kg**), is fitted with a special "stand-up" connection for Antal block size 80 mm and includes the "stand-up" rubber. The same traveller is also available with an 8 mm shackle (for this case add **SH** to the model number). The complete system includes 1.5 m long track. The sheet block (OPF 80, page 70) is **not included.** The blocks in the OPF series to be mounted on the 4Race cars must have a special long swivel head as described on page 63; add **J1** to the block model code.

COMPLETE SYSTEM

MOD. 4951

CAR CONTROL 3:1

COMPLETE SYSTEM

MOD. 4952

CAR CONTROL 4:1

COMPLETE SYSTEM

MOD. 4953

CAR CONTROL 5:1

COMPLETE SYSTEM

MOD. 4954

CAR CONTROL 4:1 Cam-cleat on the car

COMPLETE SYSTEM

MOD. 4955

CAR CONTROL 5:1
Cam-cleat on the car



4RACE Size 190





SIZE 190

For boats up to 48 ft

This traveller, 190 mm long (**SWL – 1900 kg**), is fitted with a special "stand-up" connection for one or two Antal sheet blocks (size 80 mm) and includes the "stand-up" rubber. The same traveller is also available with a 10 mm shackle (for this case add **SH** to the model number). The complete system includes 2 m long track. The sheet blocks (OPF 80, page 70) are **not included.** The blocks in the OPF series to be mounted on the 4Race cars must have a special long swivel head as described on page 63; add **J2** to the block model code.

COMPLETE SYSTEM

MOD. 4991

CAR CONTROL 4:1

COMPLETE SYSTEM

MOD. 4992

CAR CONTROL 5:1

COMPLETE SYSTEM

MOD. 4993

CAR CONTROL 5:1
Cam-cleat on the car

COMPLETE SYSTEM

MOD. 4994

CAR CONTROL 6:1 Cam-cleat on the car

COMPLETE SYSTEM

MOD. 4995

CAR CONTROL 4:1
Double block version



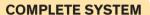
4RACE Size 260



SIZE 260 For boats up to 52 ft

This traveller, 260 mm long (**SWL - 2800 kg**), is fitted with a special connection for one (size 100 mm) or two (size 80 mm) Antal sheet blocks and with 55 mm control sheaves. The complete system includes 2.5 m long track. The sheet

blocks (OPF 80 and 100, page 70-71) are **not included.** The blocks in the OPF series to be mounted on the 4Race cars must have a special long swivel head as described on page 63; add **J2** to the block model code.



MOD. 4921

CAR CONTROL 3:1

COMPLETE SYSTEM

MOD. 4922

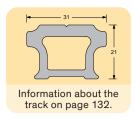
CAR CONTROL 4:1







4RACE Double and triple









The triple car is obtained with 2×150 and 1×190 mm long cars with two D = 70 mm blocks (OPF 70, page 68) for a 2:1 control. For catamarans up to **60 ft LOA**.

The mainsheet blocks (OPF 80, page 70) are **not included**.

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SWL - 4400 kg

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Flat series

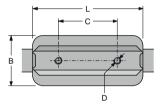


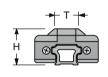
4RACE BB CARS FLAT SERIES

All the 4Race ball-bearing cars are also available in flat versions with 2 threaded holes for an easy connection with other systems, for example, in steering systems or for driving large sliding hatches, etc.

These cars are fitted with 4 circuits of Torlon balls providing compression loads as high as the pulling loads and greater torsional resistance.

More information about the 27×20 track on page 129 and about the 31×21 track on page 132.







TRAVELLER SIZE AND LOAD TABLE											
MODEL	TRACK SIZE mm	L mm	B mm	C mm	D mm	H mm	T mm	SWL kg	WEIGHT kg	N° BALLS	
4100F	27 × 20.5	98	62	43	6	31.5	24	820	0.20	108	
4110F		110		65	8			1000	0.44	124	
4150F	31 × 21	150	70	80	10	39	26	1400	0.64	172	
4190F		190		103	10			1900	0.79	224	



Ball bearing cars

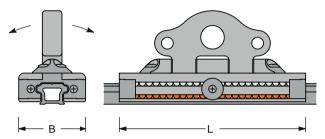
4RACE For Dyneema™ links

CARS FOR DYNEEMA LINKS

Four ball bearing models, 110, 150, 190 and 230 mm long, for the same track 31×21 (see page 132) fitted with a special aluminium pivoting bracket suitable for Dyneema[™] links, for both: 2 side control lines and one central connection for a sheet block or a sheet Ring.

-

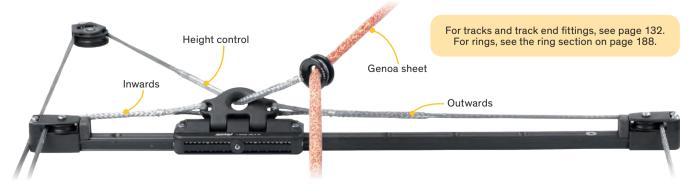
MODEL	L mm	B mm	SWL kg	WEIGHT kg
4110D	110		1000	0.45
4150D	150	70	1400	0.65
4190D	190	70	1900	0.85
4230D	230		2400	1.05





TRANSVERSAL CARS FOR GENOA SHEET

The transversal car is fitted with a direct control for car moving outwards and inwards. A ring, through which the sheet runs, allows the height control of the genoa sheet.



CARS FOR MAINSHEET

A Looper block, size 80 or 100, for the mainsheet in the centre and two smaller side blocks, size 60, for the car control are linked by Dyneema[™] Snap Loops to a size 190 or 230 ball bearing car.

This solution, with **SWL – 1900 / 2400 kg** is suitable for boats up to 48/50 ft.

For looper blocks, see page 80. For Dyneema™ snap loop, see page 195. For tracks and accesories, see page 132. For Soft Links and accessories, see page 183.





→ For larger boats up to 60 ft and **SWL** up to **3800 kg**, two cars can be linked together.

Two Looper blocks, size 80, for the sheet and two Looper blocks, size 60, for car control complete this double 190 mm car.



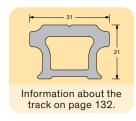
→ Custom solution with two extra-long cars (2×230 mm) and **SWL - 4800 kg**.

Two Looper blocks, size 100, for the mainsheet and two Looper blocks, size 70, for the side control, complete this solution designed for a 65 ft boat.



Genoa cars

4RACE Sizes 160-190-260

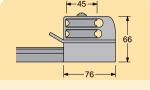


SIZE 160

For boats up to 42 ft

This 160 mm long traveller (**SWL - 1400 kg**) is fitted with one 60 mm sheave, for the genoa sheet, and two 45 mm sheaves for the car control. All these sheaves are made of high strength resin with a double side ball bearing.





MOD. 4274G End fitting, 2 sheaves (D = 45 mm) and becket

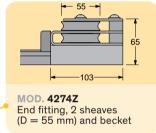
CAR CONTROL 4:1

SIZE 190

For boats up to 48 ft

This 190 mm long traveller (**SWL – 1900 kg**) is fitted with one 75 mm aluminium sheave with Composite Fibre main bearing for the genoa sheet, and two 55 mm resin sheaves for the car control. All these sheaves are made with a double side ball bearing.





SIZE 260

For boats up to 52 ft

This 260 mm long traveller (**SWL - 2800 kg**) is fitted with one 75 mm aluminium sheave with Composite Fibre main bearing for the genoa sheet, and one 55 mm resin sheave for the car control. All these sheaves are made with a double side ball bearing.



55 -

MOD. 4274Z End fitting, 2 sheaves (D = 55 mm) and becket

MOD. 4291

Systems of this page may be completed with the adjustable stop pin MOD. **4291** (only with track MOD. **4520**).

Transverse Genoa car

4RACE

MOD. 4150C

TRANSVERSE GENOA CAR

For boats up to 50 ft



This 150 mm long traveller (**SWL - 1400 kg**) is fitted with two high-load Ø20 mm sheaves and one integrated side ring for a 2:1 control to move the car inward. It moves outwards automatically.

WEIGHT - 0.80 kg





- MOD. TB4212
- Page 106-107
- MOD. BB4012

Page 106-107

MOD. BB6014

Page 106-107

- → SHEET BLOCK
 Ø42 mm sheave
 - for 12 mm line.
- → SNATCH BLOCK 40 mm sheave for 12 mm line.
- → SNATCH BLOCK 60 mm sheave for 14 mm line.



Curved track



MINIMUM VERTICAL RADIUS

Acceptable

Acceptable but with a reduction of the working load

R → Vertical radius

CAR SIZE				VERT	ICAL BE	NDING -	- R m			
mm	2	4	6	8	10	12	14	16	18	20
110										
150										
190										

MINIMUM HORIZONTAL RADIUS

Acceptable

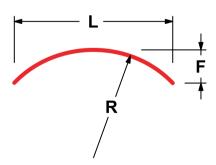
Acceptable but only for a modified car

R → Horizontal radius

CAR SIZE				HORIZ	ONTAL B	ENDING	i – R m			
mm	2	4	6	8	10	12	14	16	18	20
110										
150										
190										

MAXIMUM BENDING (MINIMUM RADIUS) FOR ANTAL TRACKS

On request Antal will supply bent tracks whether in the vertical or in the horizontal plane. Minimum radius for different lengths of the car: 110, 150 and 190 mm are quoted on the tables.



To find the value of the curved radius start from the length (**L**) and height (**F**) of the arch using the following approximate formula (**R**, **L** and **F** will be measured with the same unit of length).

$$R = \frac{L^2}{8 \cdot F}$$

$$F = \frac{L^2}{8 \cdot R}$$





SELF-TACKING JIB BOARDS

5 hard black anodized aluminium models for webbing connection to the sail.

There are 4/5 different positions for the sheet block that will be simply fixed with an HR shackle.

Self-tacking systems



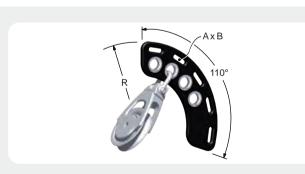
SELF-TACKING SYSTEMS

Antal has two solutions for self-tacking using track and travellers of the new 4Race system. The first solution (**DWG. 1**) needs a "footblock" for the sheet on one side of the track; the sheet, from this footblock, goes to the cockpit. In this case the track will be curved only in the horizontal plane.

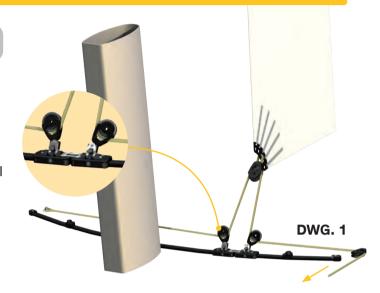
In the second solution (**DWG. 2** and **3**) the sheet climbs up the mast then down and to the cockpit as a halyard. In this case the track will be curved vertically and trimmed forward.

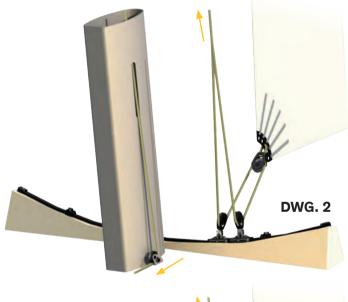
Travellers with one or two sheet blocks will be used. Double cars are often considered because a shorter car accepts a smaller radius. To control the traveller moving it will be useful to consider also two side stop-pins (MOD. 4290) and consequently the track for stop pin (MOD. 4520).

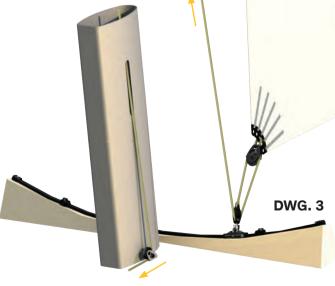
Systems of drawings 1 and 2 are obtained with 2×110 mm travellers and 2×70 mm blocks (for boats up to 50 ft), or 2×150 mm travellers and 2×80 mm blocks (for boats over 50 ft).



MODEL	R mm	SWL kg	WEIGHT kg	AxB kg	SHACKLE HR mm
JB06	110	1000	0.10	6×18	6
JB08	150	1800	0.25	7×20	8
JB10	210	3000	0.60	7×24	10
JB12	270	5000	1.60	8×40	12
JB14	385	7000	3.85	12×50	14

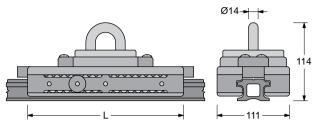






4RACE Sizes 230-330-430





TRAVELLER LOAD AND SIZE						
MODEL	L mm	SWL kg	WEIGHT kg	N° BALLS		
614.219	234	3800	2.10	86 Delrin + 86 Torlon		
614.229	334	5800	3.00	124 Delrin + 124 Torlon		
614.239	434	7200	3.90	162 Delrin + 162 Torlon		



MOD. 601.123 → MAXI TRACK 47

Hard black anodized light alloy extrusion.

WEIGHT – 1.8 kg/m FASTENERS – 10 mm screws

SPACING – 100 mm



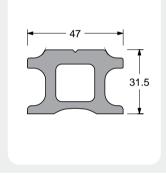
MOD. 601.123R → MAXI 47 RACE VERSION

As the previous one with lightening holes. WEIGHT - 1.15 kg/m



MOD, 601,223 → MAXI 47 WITH STOP-PIN HOLES

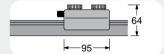
As the above Maxi track 47 with stop-pin holes.





MOD. 691.822 → DOUBLE ADJUSTABLE STOP-PIN

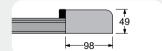
Special double stop-pin with two independent "screw pins" (distance 50 mm). Only for track MOD. 601.223.





MOD. 691.560 → SIMPLE END FITTING

Hard black anodized aluminium base with shock proof rubber. WEIGHT – 0.40 kg FASTENERS – 2ר10 mm screws

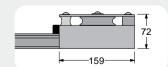




MOD. 691.561 → END FITTING WITH ONE SHEAVE

Hard black anodized aluminium base, one D = 75 mm sheave, one becket and shock proof rubber.

WEIGHT - 0.90 kg FASTENERS - 2ר10 mm screws

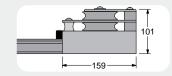




MOD. 691.563 → END FITTING WITH TWO SHEAVES

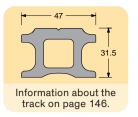
Hard black anodized aluminium base, two D = 75 mm sheave, one becket and shock proof rubber.

WEIGHT - 1.05 kg FASTENERS - 2ר10 mm screws



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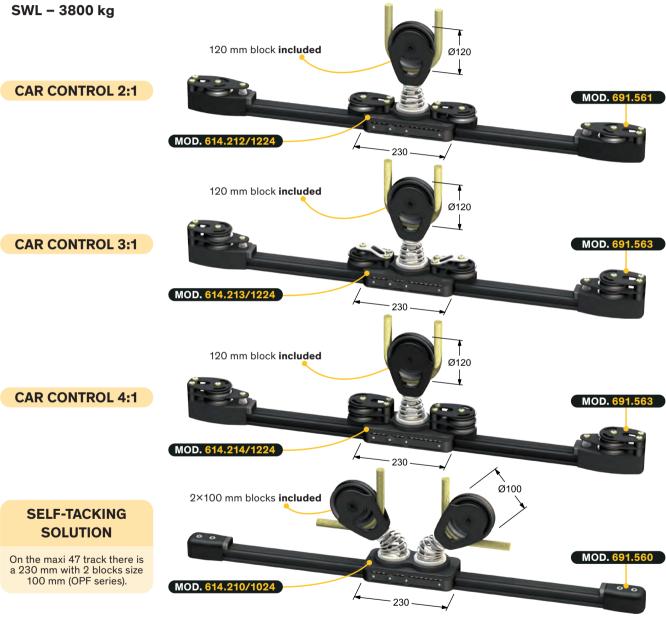
4PACE Size 230



MAINSHEET SYSTEM, MAXI 47 TRACK - SIZE 230 TRAVELLER

For boats up to 60 ft

One 120 mm block, OPF series, is fitted with a padeye and spring on the car for the mainsheet; one or two 75 mm sheaves for the car control. Car control 2:1, 3:1 and 4:1 are shown below.



All the cars on this page are also available without the sheet block and with a simple pad-eye.
To order this version, just end the model code before the / (for example, MOD. 614.212).





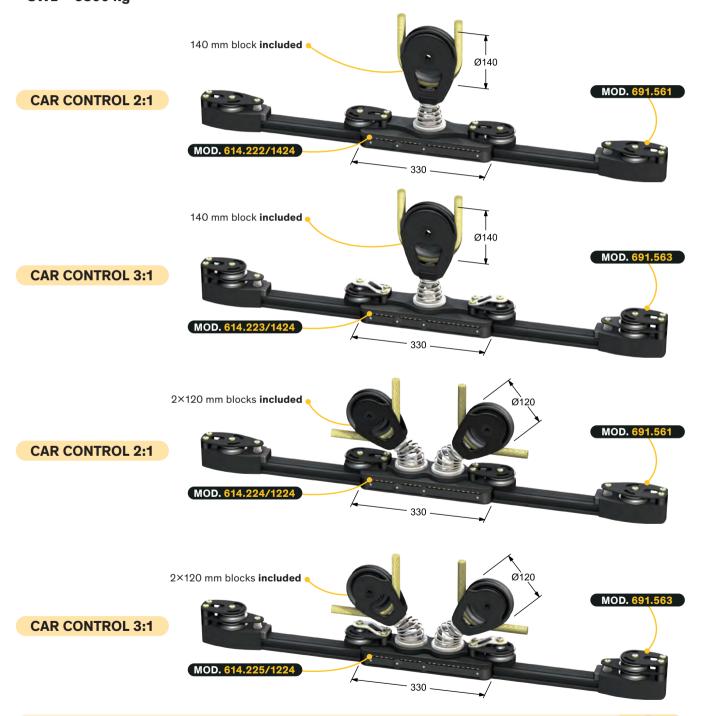




MAINSHEET SYSTEM, MAXI 47 TRACK - SIZE 330 TRAVELLER

For boats up to 70 ft

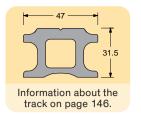
1×140 or 2×120 mm blocks (OPF series) are fitted with a padeye and spring on the car for the mainsheet; one or two 75 mm sheaves for the car control. Car control 2:1 and 3:1 are shown below. **SWL - 5800 kg**



All the cars on this page are also available without the sheet block and with a simple pad-eye. To order this version, just end the model code before the / (for example, MOD. 614.222).



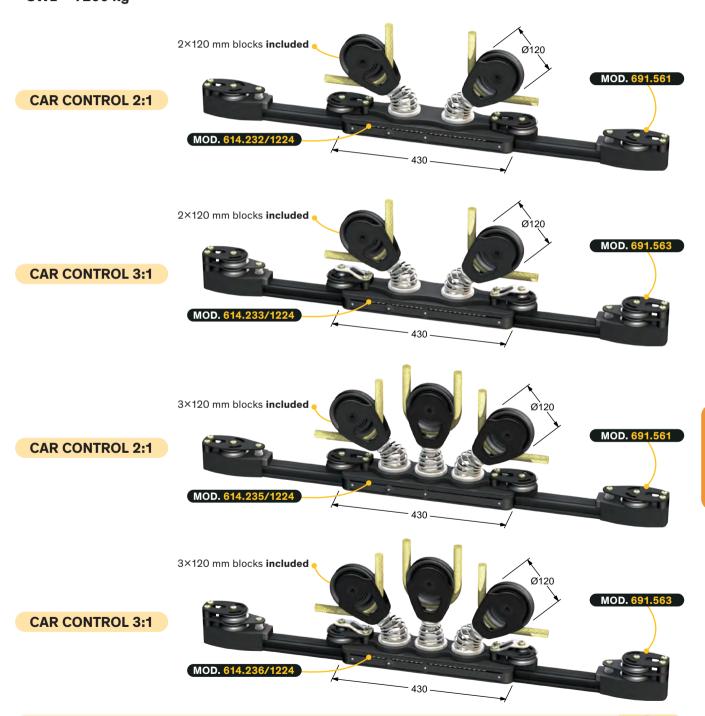
4RACE Size 430



MAINSHEET SYSTEM, MAXI 47 TRACK - SIZE 430 TRAVELLER

For boats up to 80 ft

2×120 or 3×120 mm blocks (OPF series) are fitted with a padeye and spring on the car for the mainsheet; one or two 75 mm sheaves for the car control. Car control 2:1 and 3:1 are shown below. **SWL - 7200 kg**

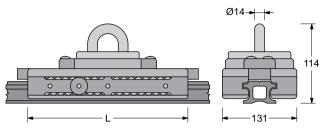


All the cars on this page are also available without the sheet block and with a simple pad-eye. To order this version, just end the model code before the / (for example, MOD. 614.232).



4RACE Sizes 330-430-530





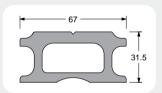
TRAVELLER LOAD AND SIZE						
MODEL	L mm	SWL kg	WEIGHT kg	N° BALLS		
615.229	334	5800	4.30	124 Delrin + 124 Torlon		
615.239	434	7200	5.50	162 Delrin + 162 Torlon		
615.249	534	9000	6.80	206 Delrin + 206 Torlon		



MOD. 601.124 → MAXI TRACK 67

Hard black anodized light alloy extrusion.

WEIGHT - 2.4 kg/m FASTENERS - 12 mm screws SPACING - 100 mm

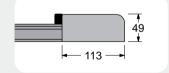




MOD. 691.660 \rightarrow SIMPLE END FITTING

Hard black anodized aluminium base with shock proof rubber.

WEIGHT - 0.60 kg FASTENERS - 2ר12 mm screws

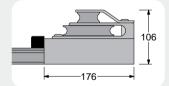




MOD. 691.661 \rightarrow END FITTING WITH ONE SHEAVE

Hard black anodized aluminium base, one D = 100 mm sheave (OPF series p. 71), one becket and shock proof rubber.

WEIGHT - 1.30 kg FASTENERS - 2ר10 mm screws

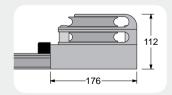




MOD. 691.663 → END FITTING WITH TWO SHEAVES

Hard black anodized aluminium base, two $D=100\ mm$ sheave (OPF series p. 71), one becket and shock proof rubber.

WEIGHT - 1.50 kg FASTENERS - 2ר10 mm screws



→ CUSTOM MODEL

Two cars 330 mm long and two blocks 150 mm diameter.

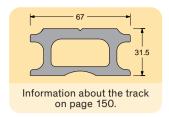
SWL - 2×5800 kg



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MAINSHEET SYSTEM, MAXI 67 TRACK - SIZE 330-430 TRAVELLER

D = 140 mm or D = 120 mm blocks (OPF series) can be fitted with a padeye and spring on the car for the mainsheet; two D = 100 mm sheaves for the car control. Car control 2:1 and 3:1 are shown below.



SWL - 5800 / 7200 kg

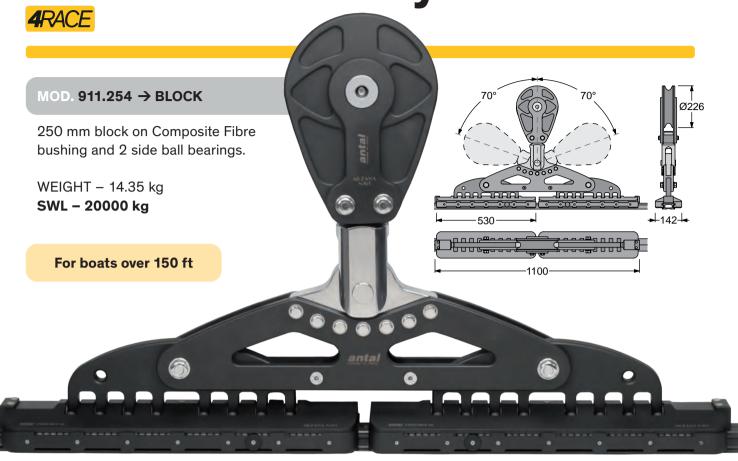




All the cars on this page are also available without the sheet block and with a simple pad-eye. To order this version, just end the model code before the / (for example MOD. 615.222).



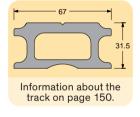
Antal for maxi yachts



TRAVELLERS

2×530 mm long, hard black anodized aluminium one-piece body on Torlon ball bearings Antal 4Race system (each traveller works on 424 balls).

WEIGHT - 26 kg SWL - 18000 kg





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Life Rail System

4RACE Safety device for outboard cleaning and maintenance



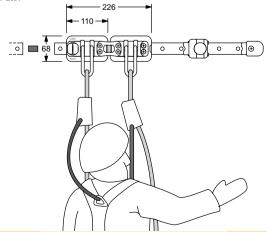
The operator (using a suitable harness) is tied to a double traveller that slides horizontally on the rail and is free to reach the working area in perfect safety.

The double traveller is fitted with two shackles and a stop pin:

- Stop pin open: it allows the traveller to slide along the whole track;
- Stop pin closed: it locks the traveller when it intercepts the first hole in the rail.

Other travellers (without any stop pin) can be connected to the main traveller for further security and for carrying tools or any other material (bosun's chair, etc.).

More information in the LRS user's guide available on request.



VERTICAL

The track can be fixed both on a horizontal surface and on a vertical wall.



The system consists of:

Tubular track (31×21 mm) in high resistance hard black (silver on request) anodized extruded aluminium, Ø8 mm fixing screws every 100 mm, holes to stop the traveller every 50 mm, weight 0.75 kg/m, available in 3 m lengths.

MOD. 4271B Aluminium end-fitting with rubber protection.

MOD. 4291 Aluminium stop pin on nylon guides.

MOD. 4283 Track joint, aluminium made. Track joint is supplied with two screws.

MOD. 4118 Hard black anodized aluminium double traveller (2 × 110 mm). The traveller slides on four circuits of Torlon balls and its hold is guaranteed even in the event of the balls failing. Two AISI 316 steel shackles with 180° rotation.

MOD.4119SP The car with the stop-pin is also available individually.





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Full batten systems



Joseph Market	HS Guide systems	156
Un	Fibreball systems	165
	Special products	177
0 0 0	Batten receptacles	178
	Hook carriages	180

6 different tracks and 14 slider systems, a wide and complete range for full-batten mainsails, for boats from 30 to 100 ft and for multihulls.

HS GUIDE SYSTEMS

A simple and efficient solution with minimum sizes for very high loads, designed for racing. The HS guide systems have been developed also for cruising and charter boats.

FIBREBALL SYSTEMS

Designed for large boats and for mainsails with a large roach, they offer the high strength of HS Fibre Guides (for tension load) and the low friction of the Torlon ball bearing (for compression).

HS Guide systems

Full batten

The Antal HS Guide System is designed for boats with full batten mainsails that experience high loads and compression-loading on the mainsail luff. The system's aluminium sliders contain HS composite fibre inserts that run on aluminium track mounted on the mast.

HS composite fibre is a new material that is durable over long periods of use and offers extremely low friction coefficients. The material is made from special resins strengthened with fibre and is self lubricating.

The HS Guide System provides the following advantages:

- the low friction properties of the HS composite fibre allows the cars to be shorter than standard ball-bearing car systems, thereby reducing the stacking height at the mast when the sail is down;
- the lower cars can easily be removed from the track when the sail is reefed, thereby keeping the tack low to the boom;
- minimum friction under load;
- less maintenance than ball bearing car systems;
- cars can easily be removed and re-installed on the track whenever the mainsail is changed.

Each batten end fitting is attached to a slider with a triaxial joint to ensure that the batten can freely orient itself under all points of sail. At least one simple slider should be attached to the sail with nylon webbing between two battens. A headboard is attached to the sail with webbing and is secured to the slider (double or triple) with a clevis pin which allows the headboard to pivot and to be removed.

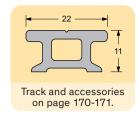


TRACK	SYSTEM	FOR BOATS UP TO ft	PAGE
22 —	HS22.40	40'	157
HS22	HS22.50R	50' (Racing)	158
1	HS22.60R	60' (Racing)	159
HS24 15.6	HS24.50	50'	160
	HS24.60	60'	161
	HS24.70	70'	162
HS30	HS30.90	80'	163
13	HS30.130	100'	164

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HS22.40 system

HS22 track, 40mm sliders





SYSTEM HS22.40R

→ For racing boats up to 40 ft

As system HS22.40, but with sliders on HS fiber guides instead of resin guides (**R**).

MOD. HS22.40DR

HEADBOARD SLIDERS

MOD. HS22.40SR

SIMPLE SLIDER

MOD. HS22.40JR

SLIDER WITH JOINT



MOD. HS22.70JAR

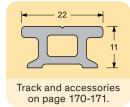
ASYMMETRIC SLIDER WITH JOINT

For inclined battens of Top-Square sails.

LENGTH - 70 mm WEIGHT - 0.15 kg **SWL - 600 kg** THREADED PIN - M10

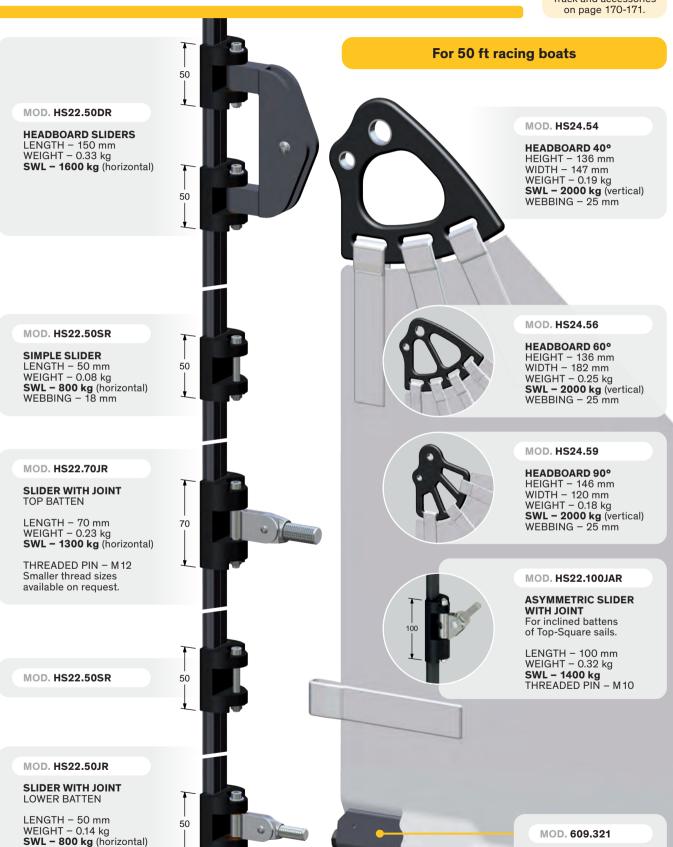
HS22.50R system

HS22 track, 50mm sliders



SBR RECEPTACLE

on page 178



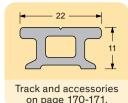
2022 - 2023

THREADED PIN - M10

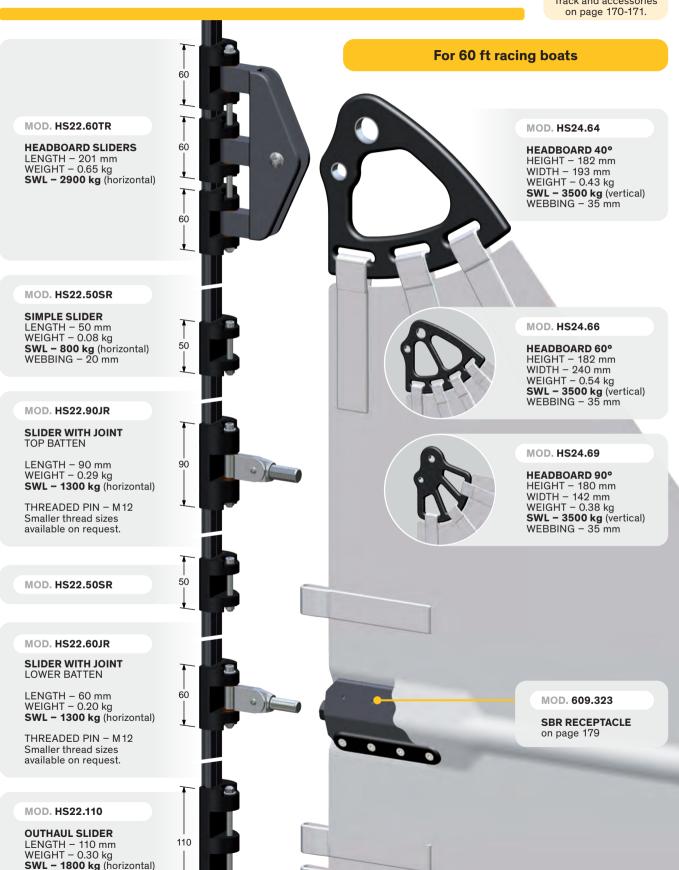
HS22.60R system

HS22 track, 60mm sliders

WEBBING - 25 mm



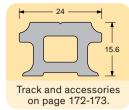
159



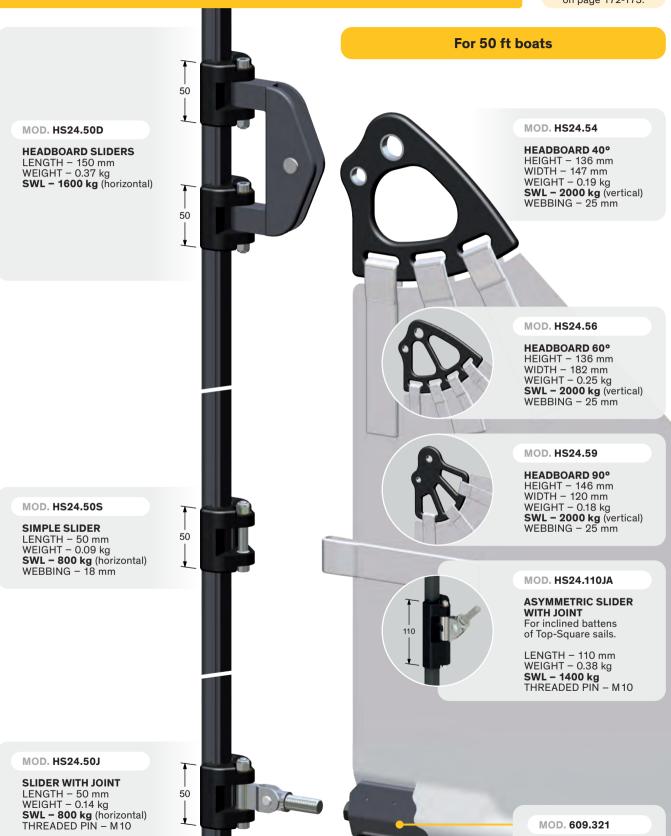
antal

HS24.50 system

HS24 track, 50mm sliders



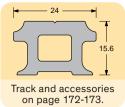
SBR RECEPTACLE on page 178

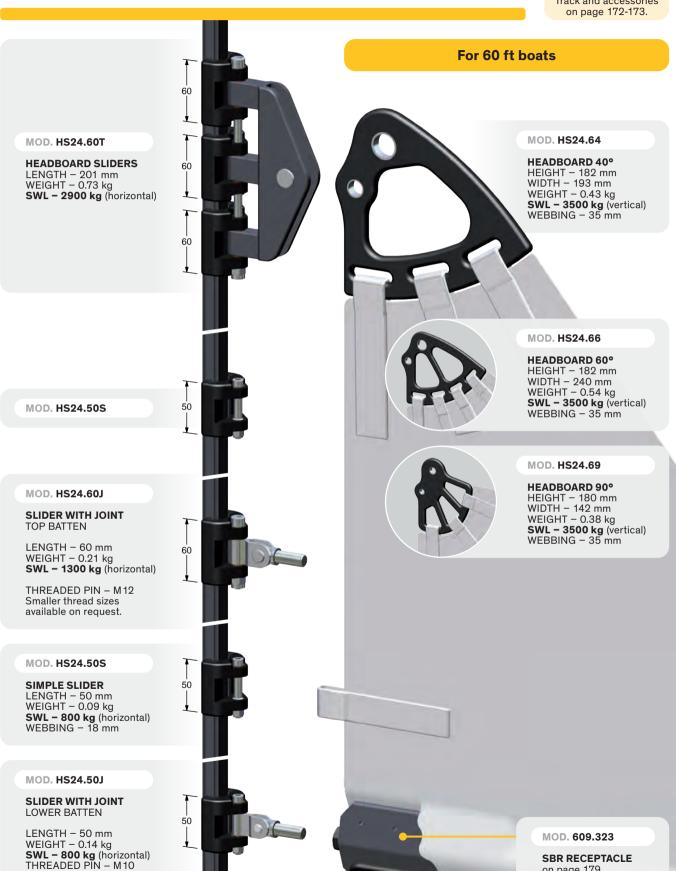


160

HS24.60 system

HS24 track, 60mm sliders



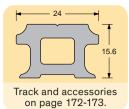


161

on page 179

HS24.70 system

HS24 track, 70mm sliders





162

THREADED PIN - M12

Smaller thread sizes available on request.

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on page 179

HS30.90 system

70

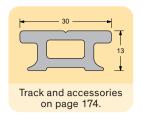
70

110

90

116

HS30 track, 90/110mm sliders





HEADBOARD SLIDERS LENGTH – 340 mm WEIGHT – 1.63 kg SWL – 4500 kg (horizontal)

MOD. HS30.70S

SIMPLE SLIDER LENGTH - 70 mm WEIGHT - 0.20 kg SWL - 1300 kg (horizontal) WEBBING - 25 mm

MOD. HS30.110J

SLIDER WITH JOINT TOP BATTEN

LENGTH - 110 mm WEIGHT - 0.47 kg SWL - 2200 kg (horizontal)

THREADED PIN – M14 Smaller thread sizes available on request.

MOD. HS30.70S

MOD. HS30.90J

SLIDER WITH JOINT LOWER BATTEN

LENGTH - 90 mm WEIGHT - 0.39 kg **SWL - 1900 kg** (horizontal)

THREADED PIN – M14 Smaller thread sizes available on request.

MOD. HS30.116

OUTHAUL SLIDER LENGTH - 116 mm WEIGHT - 0.32 kg SWL - 2500 kg (horizontal) WEBBING - 2×25 mm

For 80-90 ft boats



MOD. HS30.74

HEADBOARD 40°
HEIGHT – 281 mm
WIDTH – 279 mm
THICKNESS – 15 mm
WEIGHT – 1.30 kg
SWL – 6200 kg (vertical)
WEBBING – 40 mm



HEADBOARD 60° HEIGHT – 281 mm WIDTH – 359 mm WEIGHT – 1.47 kg SWL – 6200 kg (vertical) WEBBING – 40 mm

MOD. HS30.79

HEADBOARD 90°
HEIGHT – 225 mm
WIDTH – 180 mm
WEIGHT – 0.88 kg
SWL – 6200 kg (vertical)
WEBBING – 40 mm

MOD. HS30.120JA

ASYMMETRIC SLIDER WITH JOINT

For inclined battens of Top-Square sails.

LENGTH - 120 mm WEIGHT - 0.42 kg **SWL - 2200 kg**

THREADED PIN – M14 Smaller thread sizes available on request.



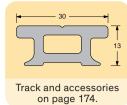
MOD. 609.325

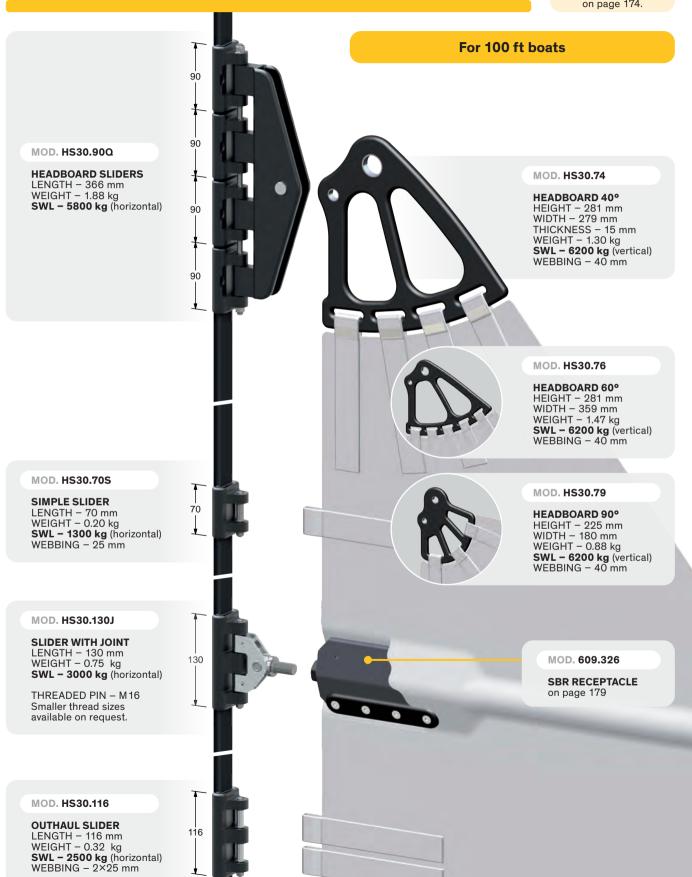
SBR RECEPTACLE on page 179



HS30.130 system

HS30 track, 130mm sliders





Fibreball systems

Full batten

Designed for large boats and for mainsails with a large roach, they offer the high strength of HS Fibre Guides (for tension load) and the low friction of the Torlon ball bearing (for compression).

Maximum load because the HS fibre guides give excellent resistance to the main pull loads despite the compact size of the carriages.

Each batten end fitting is attached to a slider with a triaxial joint to ensure that the batten can freely orient itself under all points of sail. At least one simple slider should be attached to the sail with nylon webbing between two battens.

A headboard is attached to the sail with webbing and is secured to the slider (double) with a clevis pin which allows the headboard to pivot and to be removed.

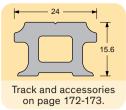


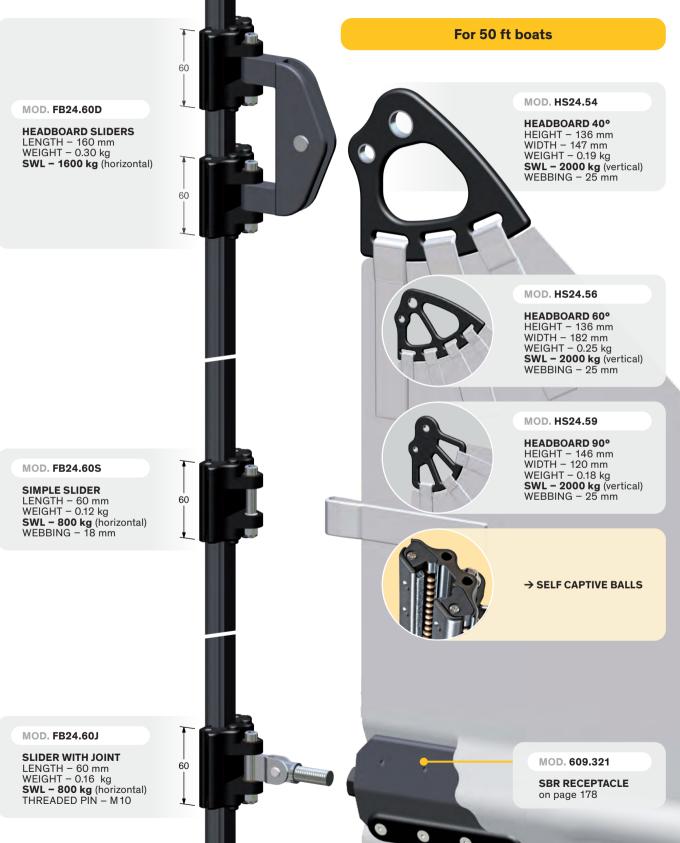
TRACK	SYSTEM	FOR BOATS UP TO ft	PAGE
24 ————————————————————————————————————	FB24.60	50'	166
HS24	FB24.90	60'	167
	FB24.120	70'	168
FB29	FB29.190	100'	169



FB24.60 system

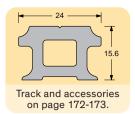
HS24 track, 60mm sliders

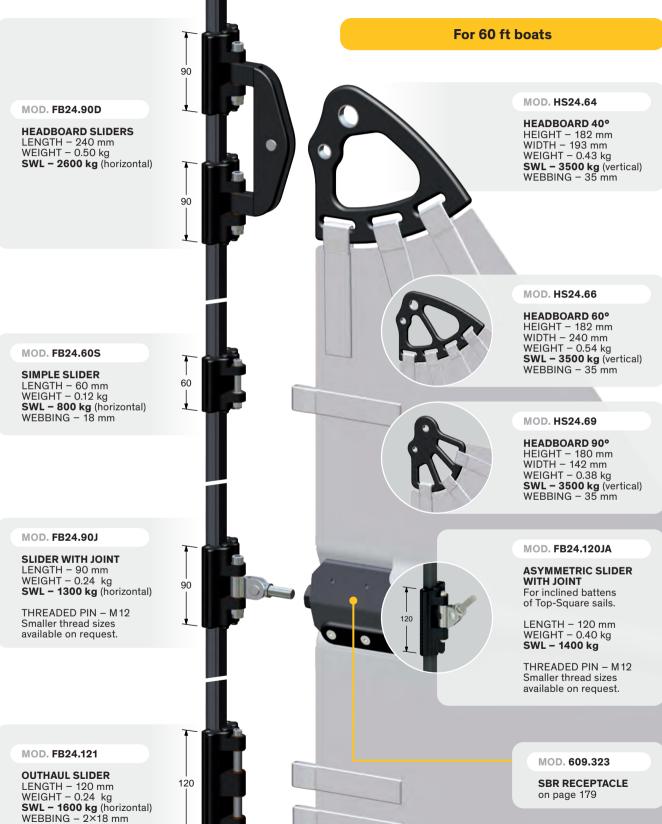




FB24.90 system

HS24 track, 90mm sliders

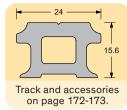




antal

FB24.120 system

HS24 track, 120mm sliders

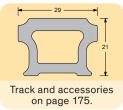


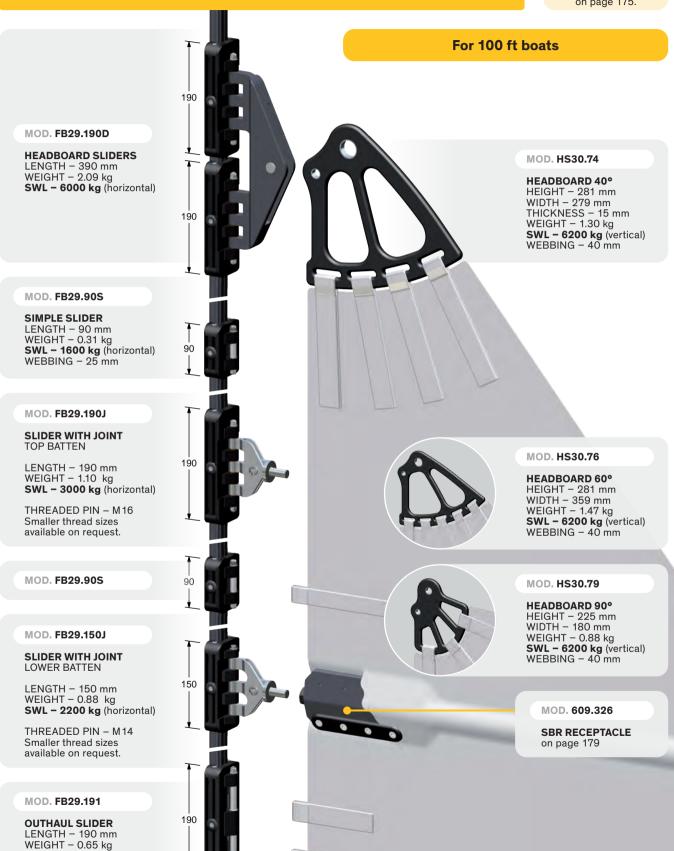


FB29.190 system

FB29 track, 190mm sliders

SWL - 3000 kg (horizontal) WEBBING - 2×25 mm





HS22 track

HS22 track is made for systems:

- MOD. HS22.40, MOD. HS22.40R on page 157
- MOD. HS22.50R on page 158
- MOD. HS22.60R on page 159

MOD. HS22.13

END FITTING

Made in plastic, should be attached to the mast with 2×5 mm screws.

MOD. HS22.12

JOINT

In order to ensure proper alignment the sections of the track can be jointed together with a nylon fitting; track joint is supplied with 2 screws.

SLUGS AND SCREWS

7 standard models for round or flat grooves are available, custom slugs for special grooves are made on request.

Consider 17 slugs for 2 m of track with 120 mm hole spacing or 1 m of track with 60 mm hole spacing.

Screws (**included**) must be fixed using Loctite 222 or similar.

5 5						
S#C	SLU	SLUGS → ROUND GROOVE				
	MODEL	T mm	D mm	H mm		
		Ø5×10 mr	n screws			
н	HS22R04	3.9	8.7	2.0		
D	HS22R05	4.7	9.5	2.0		
#						
T	SLUGS → FLAT GROOVE					
	MODEL	T mm	D mm	H mm		
	MODEL HS22F05	•	_			
H T T		mm	mm	mm		
	HS22F05	mm 4.7	mm 18.0	mm 4.6		
H D D	HS22F05 HS22F08	4.7 7.8	mm 18.0 20.0 20.0	4.6 4.6		

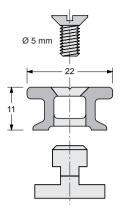
MOD. HS22.15

INSTALLATION TOOL

13.6

It is necessary to position the slugs with the mast in vertical position (with track MOD. **HS22.221** and MOD. **HS22.222**).

HS22F14



For boats up to 40 ft and racing boats from 35 to 55 ft

TRACK

The Track is an aluminium extrusion hard black anodized and teflon coated.

WEIGHT - 0.34 kg/m

MODEL	HOLE SPACING mm	LENGTH m				
↓ DIRECT MOUNTING						
HS22.311	120	3				
HS22.312	60	3				
↓ SLUG MOUNTING, VERTICAL MAST						
HS22.221	120	2				
HS22.222	60	2				
↓ SLUG MOUNTING	, HORIZONTAL MAS	т				
HS22.321	120	3				
HS22.322	60	3				

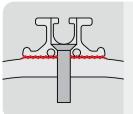
Direct mounting requires drilling and tapping holes in the mast, slug mounting does not. 120 mm hole spacing for 40-50 ft boats, 60 mm hole spacing for 50-60 ft boats.

MOD. HS22.11

LOADER

It allows the cars to be loaded and unloaded easily; the loader includes a stop pin which provides 2 positions: open and closed.

FIXING - 2×5 screws L - 176 mm WEIGHT - 0.10 kg



The **HS22** is also available in the glued version, which is particularly suitable for carbon masts.

Tracks and accessories on the following pages.

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24.0

3.0

HS22 Carbon track

GLUED TRACKS

Wide base profiles for secure strong gluing, particularly suitable for carbon masts. Use for gluing "SP System Spabond 345" or similar. These tracks always have bolt-rope groove.

MOD. HS22.03

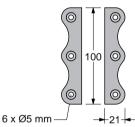
END FITTING

Made in plastic, should be attached to the mast with 2×5 mm screws.

MOD. HS22.05

SIDE PLATES

Fixing can be improved, on most loaded zones (mast head and reefing positions), with 2 aluminium side plates screwed to the mast.







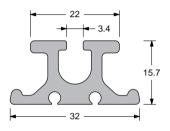
For racing boats from 40 to 60 ft

MOD. HS22.330

TRACK FOR CARBON FIBER MAST

Aluminium profile hard black anodized and teflon coated. It's available in 3 m sections.

WEIGHT - 0.56 kg/m



FIXING

The track will be glued to the mast (SP System, Spabond 345). For an easier gluing each track is fixed with 4 positioning screws.



MOD. HS22.02

TRACK JOINT

Connection of different sections will be done with 2 s.steel pins.



MOD. HS22.01

LOADER

It allows the cars to be loaded and unloaded easily; the loader includes a stop pin which provides 2 positions: open and closed.

L - 500 mm WEIGHT - 0.30 kg

HS24/FB24 track

HS24/FB24 tracks are made for HS guide systems:

- MOD. HS24.50 page 160
- MOD. HS24.60 page 161
- MOD. HS24.70 page 162

Fibreball systems:

- MOD. FB24.60 page 166
- MOD. FB24.90 page 167
- MOD. FB24.120 page 168

MOD. HS24.13

END EITTING

Made in plastic, should be attached to the mast with 2×6 mm screws.

SLUGS AND SCREWS

8 standard models for round or flat grooves are available; custom slugs special grooves are made on request.

Consider 20 slugs for 2 m of track with 100 mm holes spacing or 1 m of track with 50 mm holes spacing.

Screws (**included**) must be fixed with Loctite 222 or similar.

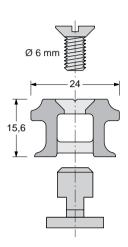
ĬĬ					
THE COLUMN TWO IN THE COLUMN T	SLUGS → ROUND GROOVE				
	MODEL	T mm	D mm	H mm	
. —		Ø6×14 mr	n screws		
н	HS24R04	3.7	9.7	2.5	
	HS24R06	5.7	11.5	2.5	
THE CHIEF NEW TOPONE					
9 1	SL	UGS → FL	AT GROOVE		
	MODEL	Т	D	Н	
		mm	mm	mm	
	HS24F05	4.8	19.0	4.8	
<u>‡</u>	HS24F06	5.8	19.0	5.8	
Ĥ → H-T	HS24F08	7.8	19.0	6.7	
← D →	HS24F10	9.6	22.0	6.7	
-	1	Ø6×12 mn	n screws 🕇		
 	1	Ø6×14 mm	n screws ↓		
+	HS24F12	11.8	22.0	3.0	
→ D →	HS24F14	13.6	24.0	3.0	

MOD. HS24.15

INSTALLATION TOOL

It is necessary to position the slugs with the mast in vertical position; with tracks MOD. **HS24.221** and MOD. **HS24.222**.

For 50, 60, 70 ft boats



TRACK

Aluminium profile hard black anodized and teflon coated.

WEIGHT - 0.55 kg/m

MODEL	HOLE SPACING mm	LENGTH m			
↓ DIRECT MOUNTING					
HS24.311	100	3			
HS24.312	50	3			
↓ SLUG MOUNTING	, VERTICAL MAST				
HS24.221	100	2			
HS24.222	50	2			
↓ SLUG MOUNTING, HORIZONTAL MAST					
HS24.321	100	3			
HS24.322	50	3			

Direct mounting requires drilling and tapping holes in the mast; track will be screwed to the mast; lengths of 3 m available.

50-60 ft BOATS – HOLE SPACING 100 mm **60-70 ft BOATS** – HOLE SPACING 50 mm

MOD. HS24.11

LOADER

It allows the cars to be loaded and unloaded easily; the loader includes a stop pin which provides two positions: opened and closed.

FIXING - viti 2ר6 mm L - 200 mm WEIGHT - 0.19 kg

MOD. HS24.12

JOINT

In order to ensure proper alignment the sections of the track can be jointed together with a nylon fitting; track joint is supplied with 2 screws.

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HS24/FB24



We've just developed a new HS24 track which is supposed to be glued to the mast. From the great success of our HS22 Carbon Track (page 171) we noticed that the glue-mounted tracks are more and more popular, both on carbon and aluminium masts.

MOD. HS24.03

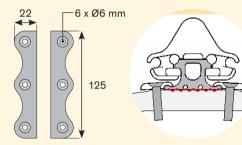
END FITTING

Made in aluminium; should be attached to the mast with 2×6 mm screws.

MOD. HS24.05

SIDE PLATES

Fixing can be improved, on most loaded zones (mast head and reefing positions), with 2 aluminium side plates screwed to the mast.



MOD. HS24.06

GATE

A stretch of mobile track is placed above the lowered mainsails. When the gate is removed, the head carriage and top batten slider of a square top mainsails can be extracted.

L - 264 mm



THE HS24 CARBON TRACK
IS ALSO AVAILABLE IN THE
BOLT-ROPE VERSION ON REQUEST.



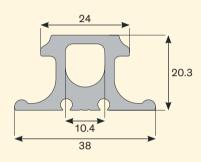
For racing boats from 50 to 70 ft

IOD. HS24.350

TRACK FOR CARBON FIBER MAST

Aluminium profile hard black anodized and teflon coated. Available in 3m sections.

WEIGHT - 0.817 kg/m



FIXING

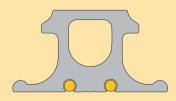
The track will be glued to the mast (SPSYSTEM, SPABOND 345). For an easier gluing each track is fixed with 4 positioning screws.



MOD. HS22.02

TRACK JOINT

Connection of different sections will be done with 2 s.steel pins.



IOD. HS24.04

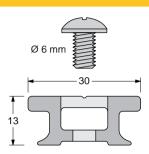
LOADER

It allows the cars to be loaded and unloaded easily; the loader includes a stop pin which provides 2 positions: open and closed.

L - 200 mm WEIGHT - 0.25 kg

HS30 track

For 80, 90, 100 ft boats



MOD. HS30.313

TRACK

The extremely light (500 gr/m) hard black anodized and teflon coated aluminium profile is very small (only 13×30 mm). It is fixed directly to the mast with 6 mm screws every 50 or 25 mm (without inserts) and is available in 3 m sections.

WEIGHT - 0.50 kg/m

MOD. HS30.313R

TRACK RACE

As above with lightening holes.

WEIGHT - 0.46 kg/m

HS30 track is made for HS guide systems:

- MOD. HS30.90 page 163
- MOD. HS30.130
 page 164

MOD. HS30.13

END FITTING

Made in aluminium, should be attached to the mast with the 2×6 mm screws.

MOD. HS30.12

JOINT

In order to ensure proper alignment the sections of the track can be joined together with an aluminium fitting; track joint is supplied with 2 screws.

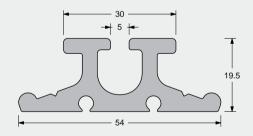
MOD. HS30.11

LOADER

It allows the cars to be loaded and unloaded easily; the loader includes a stop pin which provides two positions: opened and closed.

FIXING - 2ר6 mm screws L - 210 mm WEIGHT - 0.20 kg

HS30 BOLTROPE TRACK FOR CARBON FIBER MAST



MOD. HS30.330

TRACK

Aluminium profile hard black anodized and teflon coated.

WEIGHT – 1.10 kg/m It's available in 3 m sections.

FIXING

The track will be glued to the mast (SP SYSTEM, SPABOND 315). For an easier gluing each track is fixed with 4 positioning screws.



END FITTING HS30.03 Made in aluminium, should be attached to the mast with the 3×6 mm screws. MOD. HS30.05 SIDE PLATES Fixing can be improved, on most loaded zones (mast head and reefing positions), with 2 alu side plates screwed to the mast 0 0 0 8 x Ø6 mm MOD. HS30.02 Connection of different sections will be done with 2 s.steel pins. HS30.01 **LOADER** It allows the cars to be easily loaded and unloaded. L - 990 mm

WEIGHT - 1.20 kg

FB29 track

MOD. FB29.13

END FITTING

Made in plastic, should be attached to the mast with 2×8 mm screws.

MOD. FB29.12

JOINT

In order to ensure proper alignment the section of the track will be joined together with this nylon fitting: it is supplied with 2 screws.

MOD. FB29.15

INSTALLATION TOOL

It is necessary to position the slugs with the mast in vertical position; with tracks MOD. **FB29.221**.

SLUGS

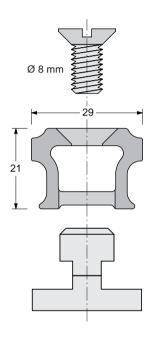
Available on request, for 8 mm screws.



For boats from 80 to 100 ft

FB29 track is made for Fibreball system:

• MOD. FB29.190 page 169



TRACK

Aluminium profile hard black anodized and teflon coated.

WEIGHT - 0.72 kg/m

MODEL	HOLE SPACING mm	LENGTH m				
↓ DIRECT MOUNTING						
FB29.311	100	3				
↓ SLUG MOUNTING, VERTICAL MAST						
FB29.221	100	2				
↓ SLUG MOUNTING, HORIZONTAL MAST						
FB29.321	100	3				

Direct mounting requires drilling and tapping holes in the mast, slug mounting does not.

MOD. FB29.11

LOADER

It allows the cars to be easily loaded and unloaded.

FIXING $-2\times$ Ø8 mm screws. L -300 mm WEIGHT -0.24kg





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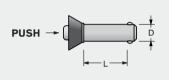
Special products

FAST-RELEASE HR PUSH-PINS

Are available for the main headboard connection to the head carriage.

Made in HR s.steel to offer the highest loads, with a security-line and an easy grip for a quick coupling and release.





MODEL	D mm	L mm	SWL kg	CARRIAGE CODE MOD.
P10.20	10	20	1600	HS22.50DR - HS24.50D - FB24.60D
P14.25	14	25	5000	HS22.60TR - HS24.60T - FB24.90D HS24.70Q - FB24.120D
P14.35	14	35	5000	HS30.70Q - HS30.90Q - FB29.190D

FEEDER CARRIAGE



Mounted on the bolt-rope tracks to bend the mainsail inside the bolt-rope-groove. It can be easily removed to fit the mainsail with sliders.

MOD. HS22.09

for loader HS22.01 of HS22.330 track (page 171)

MOD. HS30.09

for loader **HS30.01** of **HS30.330** track (page 174)

GATE



A stretch of mobile track is placed above the lowered mainsails.

When the gate is removed, the head carriage and top batten slider of a square-top mainsails can be extracted to make it easier to "tie" the mainsail to the boom.

MOD. **HS22.16** L - 204 mm \rightarrow for **HS22** track (page 170)

MOD. **HS22.06** L – 204 mm \rightarrow for **HS22.330** track (page 171)

MOD. **HS24.16** L – 264 mm \rightarrow for **HS24** track (page 172-173)

MOD. **HS24.06** L – 264 mm \rightarrow for **HS24.350** track (page 173)

MOD. **HS30.16** L – 264 mm \rightarrow for **HS30** track (page 174)



Batten receptacles

SBR - SYMMETRIC BATTEN RECEPTACLE ROUND BATTENS

The SBR is different from standard batten receptacles in that it fits inside the batten pocket, making it invisible on the outside except for the small fastening plate - thereby almost completely eliminating chafe on the mast and rigging. Moreover the batten will be not on one side, but perfectly in the middle.

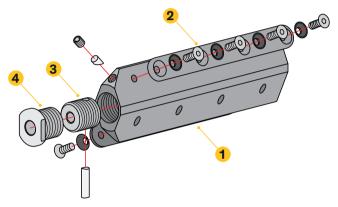
Each SBR includes:

- 1 The main body.
- 2 Side plates to fix the receptacle to the sail.
- 3 Trimming screw for batten compression.
- The cap with a threaded hole to screw the receptacle in the toggle of the batten slider.



Completely made of high-strength, 50% glass fiber resin, max UV resistance, with self-tapping screws to offer a very fast and easy mounting. For boats up to 40 ft.



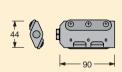




MOD. 609.320

For round batten. For 10 mm threaded toggle.

WEIGHT - 0.08 kg FIXING SCREWS - 6

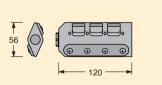


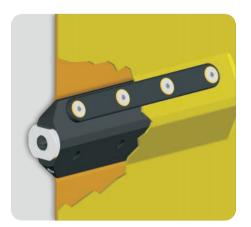


MOD. 609.321

For round batten. For 10 mm threaded toggle.

WEIGHT - 0.13 kg FIXING SCREWS - 8





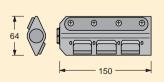


BATTEN

MOD. 609.327

For round batten. For 10-12 mm threaded toggle.

WEIGHT - 0.25 kg FIXING SCREWS - 8

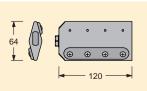


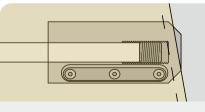


MOD. 609.322

For flat batten.
For 10 mm threaded toggle.

WEIGHT - 0.10 kg FIXING SCREWS - 8





These resin made receptacles are very light, for this reason they can be used also on the leech side.

ALUMINIUM SBR FOR ROUND BATTENS

Main body and side plates are aluminium made with 6 mm A316 screws, the s.steel A316 cap for the batten car toggle connection is available with different threads.

These SBR receptacles are suitable for boats up to 100 ft.

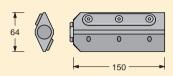




MOD. 609.323

For round batten. For 10-12 mm threaded toggle.

WEIGHT - 0.45 kg FIXING SCREWS - 6 × Ø6

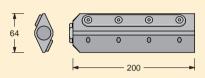




MOD. 609.324

For round batten. For 10-12 mm threaded toggle.

WEIGHT - 0.54 kg FIXING SCREWS - 8 × Ø6

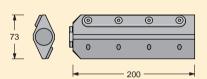




MOD. 609.325

For round batten. For 12-14 mm threaded toggle.

WEIGHT - 0.62 kg FIXING SCREWS - 8 × Ø6

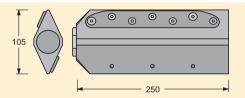




MOD. 609.326

For round batten. For 14-16 mm threaded toggle.

WEIGHT - 1.05 kg FIXING SCREWS - 14 × Ø6





On the same receptacle a number of threads for the connection with the batten slider toggle are available.

So it will be necessary to specify not only the receptacle model (from MOD. 609.323 to MOD. 609.326) but also the thread size: 10, 12, 14 or 16 mm.

RESIN STANDARD RECEPTACLES FOR ROUND AND FLAT BATTENS

Made of high-strength resin with max UV resistance.

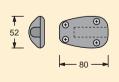
FIXING – 4 screws + 4 self-locking nuts Made for Antal system HS22.40.



MOD. 610.341

For round batten.
For 10 mm threaded toggle.

WEIGHT - 0.06 kg FIXING SCREWS - 4

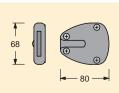




MOD. 610.340

For flat batten.
For 10 mm threaded toggle.

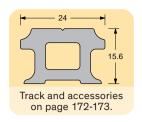
WEIGHT - 0.06 kg FIXING SCREWS - 4







Hook carriages



For boats up to 60 ft



HOOK CARRIAGE

This head carriage has been designed for Antal track HS24 (page 172). It is fitted with a hook that automatically catches specific hook stops on the mast track to unload the halyard.

Two lines from the carriage run down the sail:

- 1. to disengage the hook so that the carriage is free to descend;
- 2. to load the hook, which attaches to the first hook-stop.

These two lines are connected so when one is pulled the other is automatically released.

MOD. HS24.210

→ HOOK CARRIAGE FOR HS24 TRACK WEIGHT - 1.06 kg LENGTH - 210 mm SWL - 2400 kg

The carriage is fitted with a swivelling bracket on which it is possible to mount any headboard from the HS24.6 series (page 161) or the MOD. **HS24.61**, specifically designed for this carriage. The halyard is fixed to the headboard.

MOD. HS24.61

→ SPECIAL HEADBOARD FOR HOOK CARRIAGE SIZES - 120×130 mm WEIGHT - 0.25 kg SWL - 2400 kg

MOD. HS24.17

→ HOOK STOP FOR HS24 TRACK (page 172)
Fitted on a 340 mm long track that is screwed to the mast with 8 × Ø6 mm screws.

MOD. HS24.18

→ AUTOMATIC HOOK-STOP FOR HS24 TRACK (page 172)
Similar to the previous model, it has been designed for the mast head. By simply pulling the halyard for a few centimeters, the carriage moves up, the hook is automatically disengaged and the carriage is free to descend. Therefore, even in the event of breakage of the line that frees the hook, the sail can be lowered.

Hook Stop for HS24 Carbon Track (page 173) is also available (MOD. HS24.07 and MOD. HS24.08).

To avoid too many junctions in the track, Antal offers custom tracks with hook-stops that are already fitted at the required points based on the design of the mainsail and reef locations: one hook-stop at the top and two or three for the reefs along the track.

HOOK CARRIAGE



MOD. HS24.210R

ightarrow HOOK CARRIAGE FOR HS24 TRACK



The carriage is fitted with a swiveling bracket suitable for tying directly on the sail head.

WEIGHT - 1.06 kg LENGTH - 210 mm **SWL - 2400 kg**



For boats up to 40 ft



MINI HOOK CARRIAGE

This head carriage has been designed for Antal track HS22 (page 170). It is fitted with a hook that automatically catches specific hook stops on the mast track to unload the halyard.

Two lines from the carriage run down the sail:

- 1. to disengage the hook so that the carriage is free to descend;
- **2.** to load the hook, which attaches to the first hook-stop.

MOD. HS22.160R

→ MINI HOOK CARRIAGE FOR HS22 TRACK (page 170) WEIGHT - 0.42 kg LENGTH - 160 mm SWL - 1400 kg

MOD. HS22.17

→ HOOK-STOP FOR HS22 TRACK (page 170) Fitted on a 340 mm long track that is screwed to the mast with 7ר5 mm screws.

MOD. HS22.27

→ HOOK-STOP FOR HS22 CARBON TRACK (page 171)
Fitted on a 340 mm long track that is screwed to the mast with 4ר5 mm screws.

2:1 MINI HEADBOARD SLIDER FOR HS22 TRACK



This model, designed for class 40ft, is fitted with a 40 mm high load sheave for a 2:1 halyard; the mainsail head will be simply tied to the slider with a line.

WEIGHT - 0.45 kg LENGTH - 185 mm **SWL - 2000 kg**

MOD. HS22.185

→ FOR HS22 TRACK (on page 170)

DOUBLE HEAD SLIDER FOR RING CONNECTION



Two 90 mm long sliders with a bracket will be connected to the ring on the head of the mainsail.

WEIGHT – 0.87 kg LENGTH – 240 mm **SWL – 3200 kg**

MOD. HS24.90DY

→ FOR HS24 TRACK (on page 172)

MOD. HS30.90DY

→ FOR HS30 TRACK (on page 174)

DOUBLE HEAD SLIDER WITH SOFT-LINK



Two 90 mm long sliders with a bracket will be tied to the ring on the head of the mainsail.

WEIGHT - 0.65 kg LENGTH - 240 mm **SWL - 3200 kg**

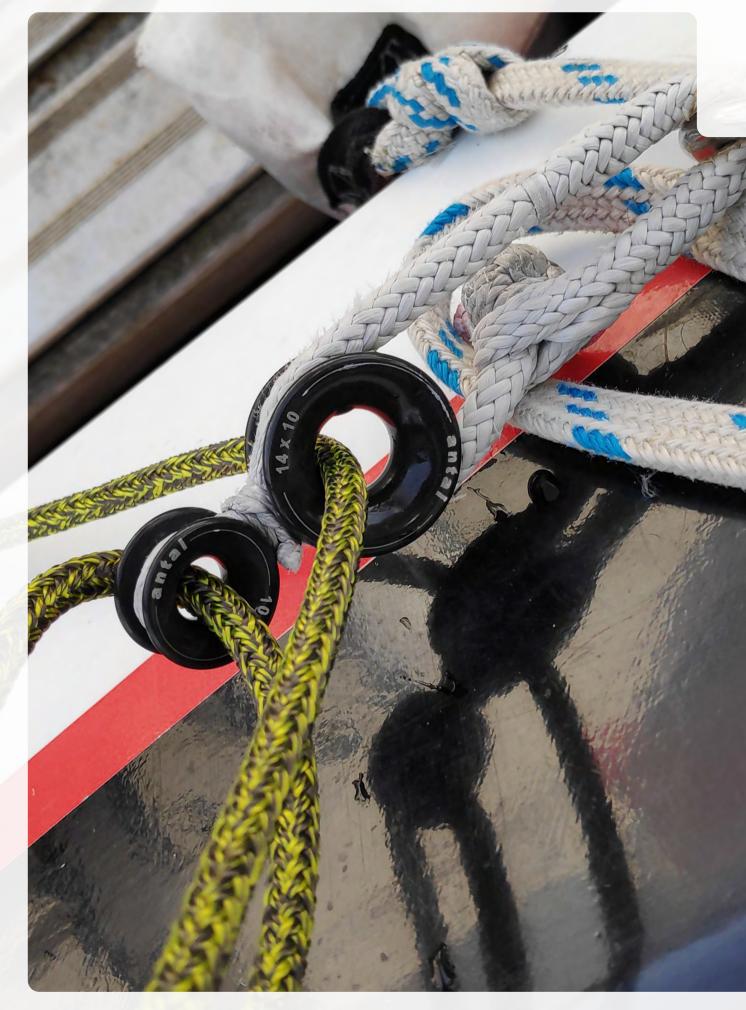
MOD. HS24.90DX

→ FOR HS24 TRACK (on page 172)

MOD. HS30.90DX

→ FOR HS30 TRACK (on page 174)





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Soft links



antal	Dyneema [™] pad-eyes	184
	T-Lock	185
	Deck rings	186
	Low friction rings	188
0	Solid rings	189
	Mast fairleads	190
	Rings and loops	192
	Hook	192
	SectoRing	193
5	Snap loops	194

Soft links

The use of Dyneema[™] lines, characterized by high stiffness and strength and by excellent smoothness, resulted in the development of new equipment that exalts these properties.

First the fastenings called soft-links: Dyneema[™] loops and snap loops that replace shackles, snapshackles and other metal connections.

Then the rings, now produced in different versions and many sizes that exploit the excellent sliding of Dyneema[™] lines, replace sheaves and blocks for more and more manoeuvres.

The advantages of this new equipment are: high resistance, increased lightness, a reduction in size and significant cost savings.

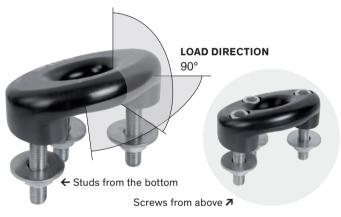


DYNEEMA™ PAD-EYES

Special extremely light, "low profile" pad-eye, designed for Dyneema™ loop in hard black anodized aluminium. The Dyneema™ pad-eye is available in two versions:

- with studs from the bottom and a perfectly smooth upper surface;
- with screws from above.

Studs or screws, washers and nuts included.

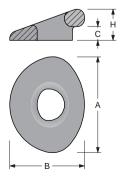


WITH WITH SCREWS STUDS



THE STUDY OF THE PULL DIRECTION

DPE offers great performance on a wide angle. DPE's profile is so low and smooth that it is walkable. This is because we designed this pad-eye starting from its Pull Direction, and not for a simple coupling.



MODEL	MODEL	SOFT LINK mm	A mm	B mm	H mm	C mm	SWL kg	WEIGHT* g	SCREWS NxØ mm
7505	7605	5	43	34	16	7	600	22	2 × Ø6
7506	7606	6	58	45	21	10	1300	50	3 × Ø6
7508	7608	8	77	60	27	12	2200	90	3 × Ø8
7510	7610	10	93	74	34	16	3500	180	3 × Ø10
7512	7612	12	112	89	41	19	5000	370	3 × Ø12
7514	7614	14	123	97	46	21	6800	520	4 × Ø12

^{*} without screws-nuts

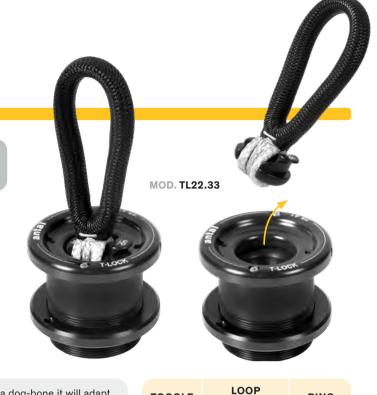
Do not use Antal Dyneema[™] Pad-eyes for boat lifting.

T-Lock

T-LOCK FOR SWIVELLING AND REMOVABLE DECK LOOPS

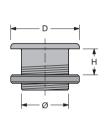
T-Lock is a flush-mounted deck base to which a loop can be connected. A special toggle, which automatically locks-in, fits into the base.

It cannot be removed under load, but can easily be removed without a load on it. The toggle can be locked-in permanently which makes it not-removable. The toggle is swivelling, it can take a load in any direction.



TOGGLE

AND TOGGLE





MODEL

TL22.33

TL28.41

mm

64

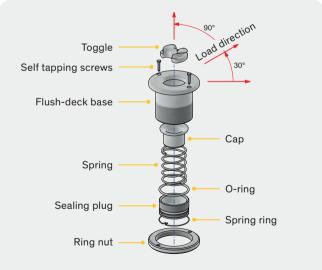
74

When the toggle is used as a dog-bone it will adapt to any Dyneema[™] loop, such as a simple loop, low

wo models are a	h loop and a sna available, sizes ar shown in the tab	d characte	-	Q		
MAX DECK H mm	DECK HOLE Ø mm	SWL kg	WEIGHT g	MODEL	MODEL	MODEL
33	44	2200	170	TT22.33	TD22.33	R20.14
44	54	3500	300	TT28.41	TD28.41	R28.20



← T-Lock basis + Looper blocks



There are two positions for the sealing plug:

- 1. LOW POSITION (unscrewed): in this position it is possible to fit the toggle into the base or to take it off (only if not under load).
- 2. HIGH POSITION (screwed): in this position the toggle is permanently locked into the base and it is not possible to take it off.

For load directions with angles of less than 30°, the sealing plug must be completely tightened so as to lock the slug and avoid accidental unhooking.

Do not use Antal T-Lock for boat lifting.



RING

Deck rings

ALUMINIUM DECK RINGS

Two sizes, highly polished and hard black anodized aluminium deck ring. Screws included.



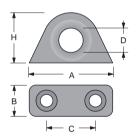
H	D
↑ B	A A

MODEL	A mm	B mm	C mm	D mm	H mm	SWL kg	WEIGHT* g	SCREWS NxØ mm
R14.14	48	18	28	14	29	800	25	2 × Ø6
R20.20	59	19	38	20	39	800	45	2 × Ø6

MOD. R14.14S

S.STEEL DECK RINGS

Two sizes, highly polished s.steel deck ring. Screws included.



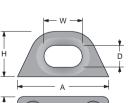
MODEL	A mm	B mm	C mm	D mm	H mm	SWL kg	WEIGHT* g	SCREWS NxØ mm
R14.14S	48	18	28	14	29	800	74	2 × Ø6
R20.20S	59	19	38	20	39	1500	120	2 × Ø8

MOD. R12.25

DOUBLE LINE DECK RINGS

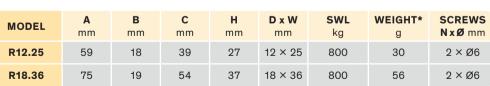
Two sizes, highly polished and hard black anodized aluminium deck ring. The wide hole allows the passage of two lines.

Screws included.



	*	
	D	
\setminus	\downarrow	
)		
)		

* without scr	ews-nuts





MOD. R20,20S

MOD. R18.36



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^{*} without screws-nuts

^{*} without screws-nuts

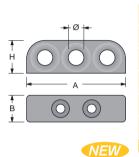
MULTI RING ORGANIZER

Antal Low-Friction products now include a new organizer: MRO, the Multi-Ring Organizer. A CNC-machined body in hard black anodized aluminium, polished finely to guarantee minimum friction. MROs are easy-to-install, extremely lightweight, resistant and practical organizers.

Just like Ring by Antal, they simplify the mechanics and provide great performance. MROs are available from 2 to 7 lines, and fit lines up to 12 mm. Screws **not included**.



MOD. R2.14



MODEL	HOLES NxØmm	A mm	B mm	H mm	SINGLE RING SWL kg	ORGANIZER SWL kg	WEIGHT g	SCREWS NxØ mm
R2.14	2 × 14	73	18	29	800	800	50	2 × Ø6
R3.14	3 × 14	88					98	2 × Ø8
R4.14	4 × 14	116				1500	132	2 × Ø8
R5.14	5 × 14	144	24	29.5	800		165	2 × Ø8
R6.14	6 × 14	172				2250	196	3 × Ø8
R7.14	7 × 14	200				3000	230	4 × Ø8

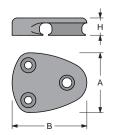
SINGLE RING SWL: the maximum Safe Working Load on the single ring. **ORGANIZER SWL**: the maximum Safe Working Load on the organizer.

MOD. D3008



DEFLECTOR

The Antal Deflector is a low friction ring for deck mounting. One piece aluminium made, polished and hard black anodized. Screws **included**.



MODEL	MAX LINE Ø mm	A mm	B mm	C mm	SWL kg	WEIGHT g	SCREWS NxØ mm
D3008	8	48	60	14	1500	49	$1 \times \emptyset 8 + 2 \times \emptyset 6$
D3610	10	54	75	17	2300	93	1 × Ø10 + 2 × Ø8

^{*} without screws-nuts

^{*} without screws-nuts

Low friction rings

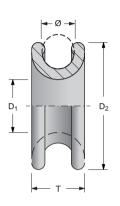




LOW FRICTION RING, THE UNIVERSAL SOLUTION

Six models with holes from 7 to 38 mm, the simplest idea for maximum load and minimum weight.

MODEL	D ₁ mm	D ₂ mm	Ø mm	T mm	WEIGHT g	SWL kg
R07.05	7	18	5	9	3	400
R10.07	10	25	7	12	5	800
R14.10	14	35	10	15	12	1600
R20.14	20	50	14	22	44	3200
R28.20	28	70	20	31	120	6400
R38.28	38	99	28	44	338	10000







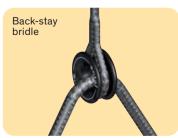
















Solid rings

SOLID RINGS

Five models with holes from 22 to 50 mm, the simplest idea for maximum load and minimum weight.

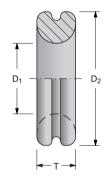
What's good about it

Compared with Antal Ring, Solid Ring has a thinner body and a wider hole with the same extreme working loads. The outer groove is suitable for a hanging line.

Material and finishing

Minimum friction, highly polished, hard black anodized aluminium body. Solid ring has been specifically designed for reefing and for 3D setting of the genoa sheet.

MODEL	D,	D,	Т	WEIGHT	SWL
MODEL	mm	mm	mm	g	kg
R22.44	22	44	14	37	1000
R30.56	30	56	16	62	1800
R34.64	34	64	18	89	2800
R40.76	40	76	22	154	4400
R50.94	50	94	25	266	6500



Solid ring has been specifically designed for reefing and for 3D setting of the genoa sheet.















Mast fairleads

MAST FAIRLEADS

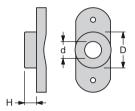
This low-friction fairlead is suitable for mounting on mast, boom and thin wall with no access from behind.

Aluminium made, hard black anodized and highly polished to guarantee minimum friction. 3 sizes with 14, 16 and 18 mm holes for lines up to 10, 12 and 14 mm max.

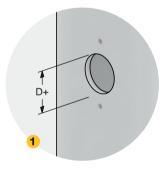
Just drill a hole of appropriate size (30, 35 or 40 mm for the different models) insert the fairlead into this hole and fix it with two screws (**included**).



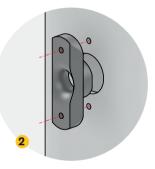
MOD. RF14.30



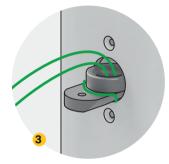
MODEL	d mm	D mm	H mm	WEIGHT g	SCREWS NxØ mm	MAX LINE Ø mm
RF14.30	14	30	10	39	2 × Ø5	10
RF16.35	16	35	12	62	2 × Ø6	12
RF18.40	18	40	14	90	2 × Ø6	14



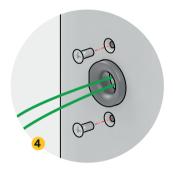
Drill a hole with a hole saw.



Use the Fairlead as a template to mark the position of the two screws and drill the holes.



Tie the Fairlead with a line, insert it into the hole.



Put the Fairlead into place using the line, fit the screws, take off the line and tighten screws.



S-Drive

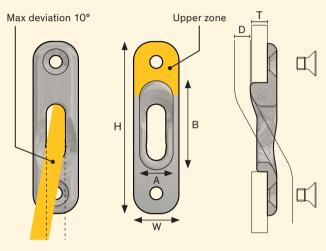


S-DRIVE

S-Drive is a low friction fairlead designed for the mast exit of halyards with medium-low tension but it is also a solution to drive lines underdeck. S-Drive offers all the advantage of the Low friction rings: light weight and minimum sizes, high load resistance, no maintenance and, not last, low prices. S-Drive is offered in three sizes for diameters up to 6, 8 and 10 mm and line tension up to 1800 kg.

On the following table main characteristics are sumarized.





MODEL	MAX LINE Ø	MAX LINE TENSION kg	A x B mm	W x H mm	SCREWS*	MAX T mm	TOTAL WEIGHT
SD06	6	700	15 × 39	22 × 77	2 M5	7	20
SD08	8	1000	17.5 × 50	21.5 × 92	2 M6	9	30
SD10	10	1800	21.5 × 57	29 × 110	2 M8	11	46

Ps. If the wall is very thin – less than the screw diameter – it will be advisable to use some glue (Spabond 345) in the "upper zone". * Screws are **included**.

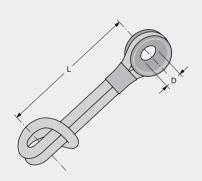


Rings, Loops and Hook



RINGS AND LOOPS

The Antal low friction rings are available also with a Dyneema[™] loop for a fast and easy connection.



MODEL	D mm	L mm	SWL kg	LOOP Ø mm	RING MODEL
RL3.0	7	60	240	3	R07.05
RL4.0	10	70	400	4	R10.07
RL4.5	10	80	700	4.5	R10.07
RL5.0	14	90	900	5	R14.10
RL6.0	14	110	1500	6	R14.10
RL6.1	20	130	1500	6	R20.14

Breaking Load values have been obtained through tests on new Dyneema™ loops, the Safe Working Load (SWL) is obtained from the Breaking Load with a safety factor = 3 to consider the wear and tear of the Dyneema™ lines.

HOOK

It can be easily "hooked" to a genoa or a spinnaker sheet: the lightest and strongest solution for a line control. Aluminium made, highly polished and hard black anodized with a spliced Dyneema™ Snap Loop. A safety spring prevents the line from going out. Spare Dyneena Loops are available. Antal offers a special aluminium pad-eye (page 184) for Dyneema™ Loops.

DYNEEMA™ LOOP SAFETY FACTOR

(Breaking Load / Safe Working Load) = 3

MODEL	MAX LINE Ø mm	L mm	SWL kg	WEIGHT g
HK12	12	110	1500	80
HK16	16	120	2200	130



Highly polished low friction hook, hard black anodized aluminium.

A safety spring keeps the line locked-in, it cannot accidentally

Dog-bone for easy opening and closing of the loop.

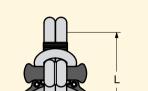
Spliced Dyneema[™] loop. Spare loops available.

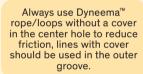
Dyneema[™] with polyester cover to reduce wear and tear.

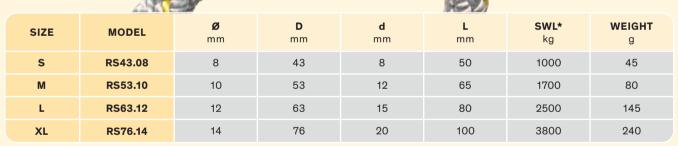


SECTORING

In 2008 Antal introduced the Low Friction Ring to the market, a product that revolutionized the line-handling on sailboats. In 2020 Antal introduces SectoRing, the spinning ring with a guiding cover, small in size and low in weight, the perfect solution for high loads where large and fast movements are not required.







^{*} The **SWL** (Safe Working Load) is **1/3** of the breaking load of the Antal Dyneema[™] snap loop.

SectoRing is also available without the Antal snap loop where it can be used in custom fastening applications (in that case the SWL depends on the strength of the fastening but must not exceed Antal values).

Spare Dyneema™ snap loops are available for each model.

The loop connections should be checked for chafe on a regular basis, especially in case of fast and prolonged rotations under load which could cause the ring to overheat, resulting in possible damage of the loop.



SIZE	MODEL	WEIGHT g
S	RR43.08	35
М	RR53.10	63
L	RR63.12	107
XL	RR76.14	174



SIZE	MODEL	WEIGHT g
S	LS2065	10
M	LS2075	17
L	LS2085	38
XL	LS2105	66

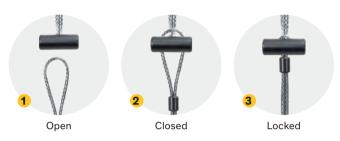
The Antal SectoRing is patent pending.

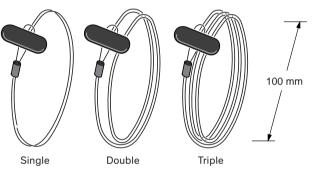


Mini snap loop

MINI SNAP LOOP

It's a Dyneema[™] loop that can be opened, with an easy and safe lock system. Three sizes with 2.5, 4 or 5 mm lines with different lengths. It will be used as a single, double or triple ring.







MODEL	Ø mm	total length cm	FOR	SWL kg
9001	2.5	20	single	250
SL4S		30	single	600
SL4D	4	50	double	1200
SL4T		70	triple	1800
SL5S		30	single	1000
SL5D	5	50	double	2000
SL5T		70	triple	3000





Snap loops

SNAP LOOPS WITHOUT COVER

These snap loops are obtained with a spliced Dyneema™ line without a cover and an aluminium dog-bone. Suitable for Looper blocks (page 80).





MODEL	DYNEEMA	BL	SWL	L	WEIGHT
0222	Ø mm	kg	kg	mm	g
LS2060	4	3000	1000	100	11
LS2070	5	5200	1700	110	20
LS2080	6	6600	2200	125	44
LS2100	8	11000	3800	160	81

The Safe Working Load (SWL) is 1/3 of the breaking load, obtained from traction tests on a new Loop.

SNAP LOOPS WITH COVER

These snap loops are obtained with a spliced Dyneema™ line with a polyester cover, an aluminium dog-bone and a locking sleeve. Suitable for Snatch Looper blocks (page 108).



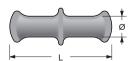


MODEL	DYNEEMA Ø mm	BL kg	SWL kg	L mm	WEIGHT g
LS2061	5	2800	900	110	15
LS2071	6	4800	1600	125	27
LS2081	8	6700	2200	150	51
LS2101	10	10500	3500	200	90

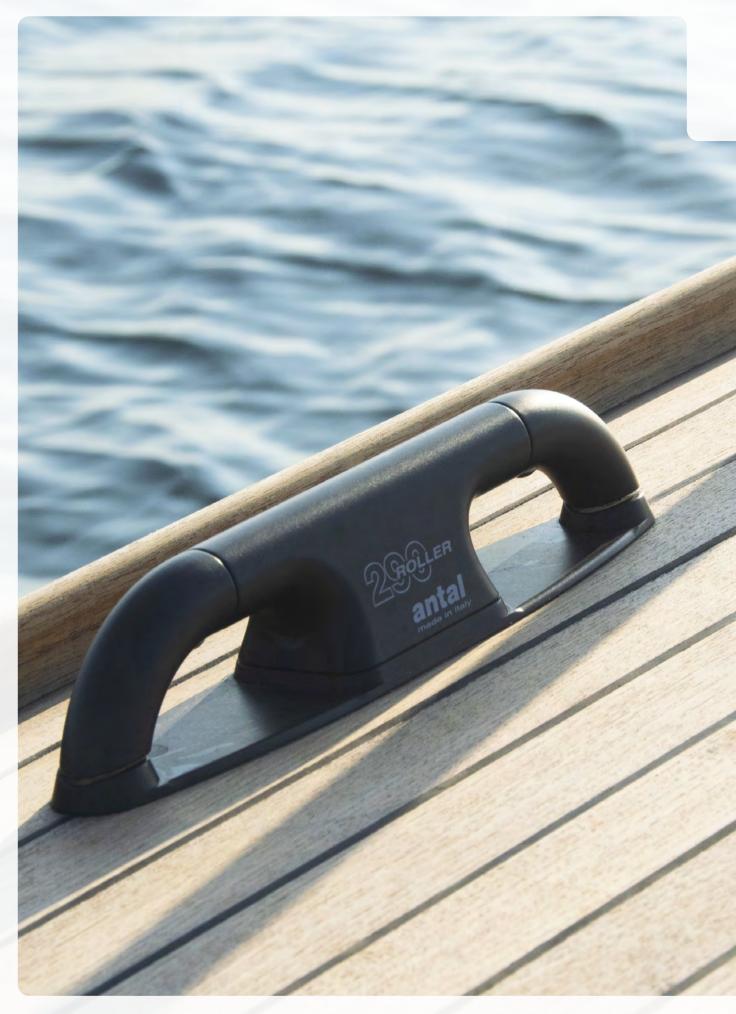
DOG-BONE

You can prepare your special snap loop using Antal aluminium dog-bones, available separately.





MODEL	FOR DYNEEMA Ø mm	Ø mm	L mm	WEIGHT g
LS2062	4	6.5	30	3
LS2072	5	8.0	37	6
LS2082	6	10.0	46	13
LS2102	8	11.5	55	22
LS2122	10	13.5	67	36
LS2142	12	16.0	79	55



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Accessories



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Sliding pad-eyes	202
Promotional items	204

Model index 212

Roller cleat













Roller is a folding cleat with rotating horns: with a simple gesture of your hand, you can open or close roller even with the line on, just by turning one of the horns.

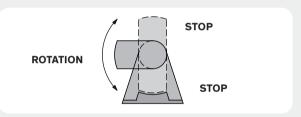
- → ROLLER IS OPEN: You can easily tie or remove the mooring line.
- → ROLLER IS CLOSED: This position minimizes the size and, more important, prevents other lines from getting caught.

The horns can be shut down or turned up even under load. Roller is the only folding cleat you can close with the line on. Roller has perfectly rounded shapes in order not to damage the mooring lines.

Available in 4 sizes and 2 finishes: silver (SI) or black anodized (B). Mounting screws **included**.

↓ HORN ROTATION

The horn can only be rotated on one side (inward). In this way, Roller can act as a footrest (outward rotation is locked).



A safety ball keeps the cleat steady in the open or closed position.

SAFE WORKING LOAD

The SWL may differ according to the pull direction, depending on the type of mooring line used.



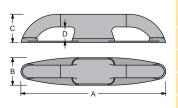
→ MOORING KNOT

The max. load changes with the line direction.



→ SPLICED LINE

The max. load remains the same for any line direction.



MODEL*	A mm	B mm	C mm	D mm	SWL kg	WEIGHT kg	SCREWS N x Ø	MAX LOA ft
RC230	232	46	46	21	2000	0.44	$2 \times \emptyset 10 + 2 \times \emptyset 6$	36
RC290	287	55	56	28	4000	0.77	$2 \times \emptyset 14 + 2 \times \emptyset 6$	46
RC350	346	64	65	31	7500	1.33	$4 \times \emptyset 12 + 2 \times \emptyset 6$	58
RC420	418	76	77	36	11500	2.30	$4 \times \emptyset 14 + 2 \times \emptyset 8$	70

^{*} For black finishing add **B** to the model number, add **SI** for the silver.

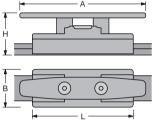
Track adjustable cleat

TRACK ADJUSTABLE CLEAT

Two moveable cleats for either 32 mm or 40 mm T-Track. Cleats and slider are CNC machined from hard black anodized aluminum, low profile design. Single screw-in stop pin keeps the cleat firmly locked in any position along the track, or locked open for easy of movement. Nylon insert on the slider for easier movement.

S.steel version available, add **S** after the model number.





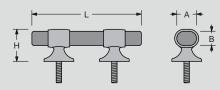
MODEL	T-TRACK mm	PIN Ø mm	A mm	B mm	H mm	L mm	WEIGHT g
622.412	32×6	11	170	49	55	132	0.45
623.412	40×8	14	200	60	67	160	0.78



CLASSIC CLEATS

This cleat is a classical look cleat formed by a teak beam and a double s.steel basis.

Teak Cleat is available in two sizes.



MODEL	A mm	B mm	H mm	L mm	SCREWS Ø mm
7412	36	26	60	320	10
7413	48	31	73	400	16

No Welding pad-eyes

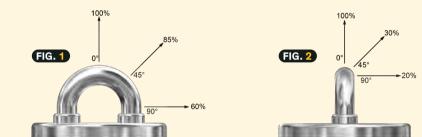


NO WELDING PAD-EYES

No Welding: no corrosion, guaranteed performances. No-Welding products guarantee absence of defects (cracks) and therefore maximum and constant performances. No Welding products avoid completely corrosion problems due to overheating. The possibility of disassembly allows easy connections with spliced lines and joints. 316 S.steel, highly polished pad eyes.







The pad-eye should be positioned so that the direction of the main load is in the plane of the arc. For different load directions appropriate reduction of the SWL must be considered (see **FIG.1**).

Loads in the transverse plane can cause deformations of the arc therefore appropriate reductions of the SWL must be considered (**FIG.2**). However with side loads small deformations will always be possible.

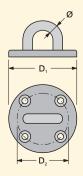
PAD-EYES



MOD. 7216

These models, made in AISI 316 s.steel, are fixed to the deck with 2/4/6 screws that guarantee the best distribution of the load, making them the right solution for heavy loads. They can be fitted with a block and a stand-up spring.





MOD. 7206

MODEL	Ø mm	D ₁ mm	D ₂ mm	SCREWS N x Ø	WEIGHT kg	SWL kg	FOR BLOCK Ø mm
7206	6	44.5	31	2 × Ø6	0.10	800	60
7208	8	65	49	4 × Ø6	0.16	1500	70
7210	10	75	53	4 × Ø8	0.26	2500	80
7212	12	80	59	4 × Ø8	0.38	3600	100
7214	14	99	74	4 × Ø10	0.68	4600	120
7216	16	110	84	6 × Ø10	1.10	6500	140 - 150
7220	20	129	104	6 × Ø10	1.80	9000	180

SCREWED EYEBOLTS

Made of AISI 316 s.steel. This solution allows an easy removal of the eyebolt from the deck. They can be fitted with a block and a "stand-up" spring. Blocks with screwed eyebolts include: block with spring and (removable) eyebolt and the base (fixed to the deck). The same base is suitable for blocks of different sizes: same base for 70 and 80 mm blocks, same for 100 and 120 mm blocks and one for 140, 150 and 180 mm.





The small MOD. 7306 is not build-in but is completely over the deck.



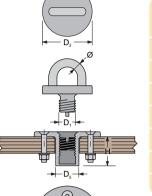


MOD. 7312





MOD. 7316



MODEL	Ø mm	D ₁ mm	D ₂ mm	D ₃ mm	D ₄ mm	D ₅ mm	H mm	SCREWS N x Ø mm	WEIGHT kg	SWL kg	FOR BLOCK Ø mm
7306	6	12	40	46	30	-	-	2 × Ø6	0.23	800	60
7308	8	20	50	70	50	28	35	4 × Ø6	0.56	1500	70
7310	10	20	60	80	56	28	35	4 × Ø8	0.58	2500	80
7312	12	24	78	90	64	32	38	4 × Ø10	0.72	3600	100
7314	14	24	70	90	64	32	38	4 × Ø10	1.09	4600	120
7316	16	30	84	120	92	42	56	6 × Ø10	2.20	6500	140 - 150
7321	20	36	100	120	92	46	56	6 × Ø10	3.60	9000	180

Do not use Antal Pad-Eyes for boat lifting.



Sliding pad-eye

MOD. SP10.48

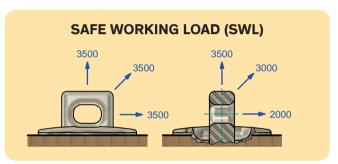
SLIDING PAD-EYE

A sliding pad-eye with two positions:

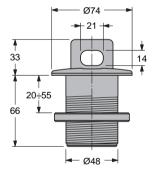
- OPEN: for a Dyneema[™] line connection or an HR shackle 10 mm connection;
- **CLOSED**: to offer a completely flush deck.

Made from highly polished 316 stainless steel.

WEIGHT - 850 g SWL - 3500 kg

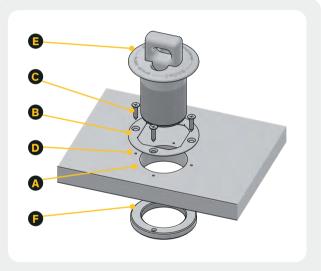


Do not use Antal Sliding Pad-Eyes for boat lifting.









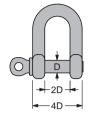
- Drill a Ø48 mm hole (A) on a reinforced area of the deck.
- Center washer (B) on the hole and turn it so that the pad-eye is along the direction of the maximum load.
- Put some sealant under the washer and fix it with the 4 self-tapping screws (C) (first drill 4 holes of Ø3 mm – D).
- Put some sealant on the washer and insert cylinder (E) into the hole. Rotate the cylinder until it enters the square hole of the washer.
- Lock the cylinder by screwing ring-nut (F)
 from under the deck. The ring-nut is
 provided with two threaded holes for Ø5
 mm screws (not supplied) that can be used
 for strong tightening.

202 2022 - 2023

Shackles and U-Bolts

SHACKLES AISI316 AND HR

Antal supplies standard shackles made in AISI 316 and HR high resistance s.steel. The HR version offers higher values of the Safe Working Load.



AISI316 MODEL	D mm	BL kg	SWL kg	ANTAL BLOCKS Ø mm
005SS	5	1200	600	50
006SS	6	1600	800	60
008SS	8	2700	1300	-
010SS	10	4300	1900	-
012SS	12	6000	2600	-
014SS	14	8000	3500	-

HR MODEL	D mm	BL kg	SWL kg	ANTAL BLOCKS Ø mm
-	-	-	-	-
006HR	6	2600	1300	70
008HR	8	4700	2200	80
010HR	10	7500	3500	100
012HR	12	10900	5000	120
014HR	14	13000	6500	140 - 150

Breaking Load and Safe Working Load are indicative as each manifacturer declares different values.

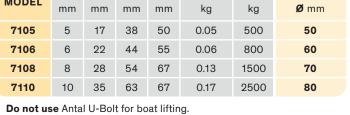


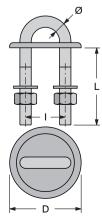
U-BOLTS

Made of AISI 316 stainless steel. They can be fitted with a block and a "stand-up" spring.



MODEL	Ø mm	l mm	D mm	L mm	WEIGHT kg	SWL kg	FOR BLOCK Ø mm
7105	5	17	38	50	0.05	500	50
7106	6	22	44	55	0.06	800	60
7108	8	28	54	67	0.13	1500	70
7110	10	35	63	67	0.17	2500	80



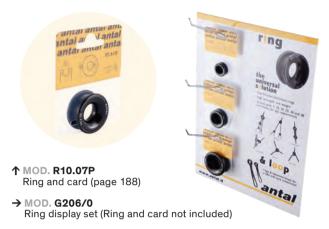


Promotional items

RING AND CARD

Rings MOD. R07.05, R10.07, R14.10 and R20.14 are available with packaging (add P after the Ring code) and Ring Display Set.

Contact Antal for more info.



DISPLAY FOR SHOPS

5 models available, sizes: 245×335 mm. Blocks, rings and winch handle are **included**.



↑ MOD. G201B Low friction rings and loops (page 192)



↑ MOD. G202 Snatch blocks (page 106)



↑ MOD. G204 Winch handle (page 35)



↑ MOD. G205 Dynablock (page 105)



↑ MOD. G207 Hook (page 192)





CUSTOM

Custom products are designed, produced and tested on request.



WEBSITE

2021-2022 Antal catalogue is available on www.antal.it. Also our CAD library is available in our website download section.



PRODUCTS INFO

User guides, drilling templates, exploded views and other drawings are available on our website.



CAD LIBRARY

Upon request we can give architects, designers, yards and other professionals credentials to access our server CAD library (write to antal@antal.it).



CATALOGUE

Photos by Studio Light (Padova) – Printing at Centrooffset (Padova). Printed during August 2021.





Vismara, V50DS Dragon



f 🔯 in 🕞 @antal.sailing

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antal

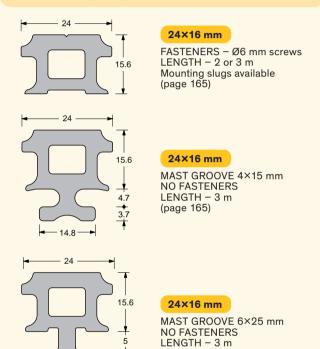
Antal tracks

FULL BATTEN MAST TRACKS

Material and finish: hard black anodized and Teflon-coated aluminium.

Silver finish only on request.

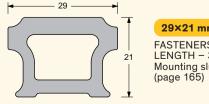
FOR SLIDERS WITH HS FIBRE GUIDES OR FIBREBALL SLIDERS



24×20 mm 20.3 LENGTH – 3 m Profile to be glued (page 173)

(page 165)

FOR FIBREBALL SLIDERS

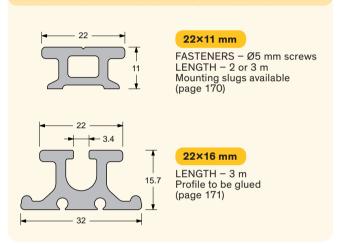


29×21 mm

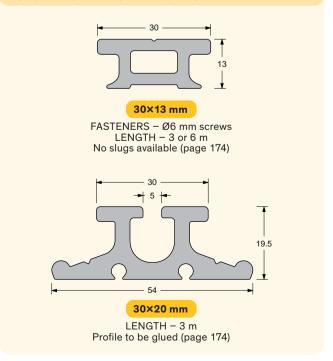
FASTENERS – Ø8 mm screws LENGTH – 3 m Mounting slugs available (page 165)



FOR SLIDERS WITH PLASTIC OR HS FIBRE GUIDES



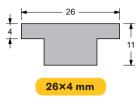
FOR SLIDERS WITH HS FIBRE GUIDES



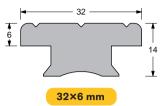
T-TRACKS

Material and finish: hard black or silver anodized and Teflon-coated aluminium.

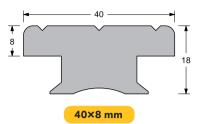
T-Tracks for sliders with plastic guides.



FASTENERS – \emptyset 5 mm screws Any length up to 3 m (page 112)

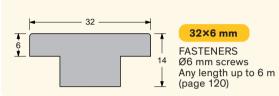


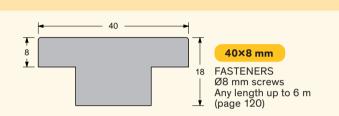
FASTENERS – Ø6 mm screws Any length up to 6 m (page 114)



FASTENERS – Ø8 mm screws Any length up to 6 m (page 116)

MATERIAL AND FINISH: POLISHED 316 STAINLESS STEEL



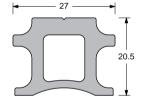


4RACE TRACKS

Material and finish: hard black anodized and

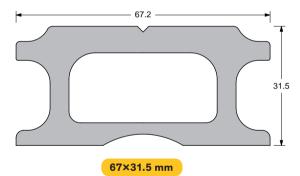
Teflon-coated aluminium.

Silver finish only on request.
4Race tracks for ball bearings sliders.

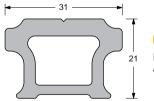


27×20 mm

FASTENERS – Ø5 mm screws Any length up to 3 m (page 129)

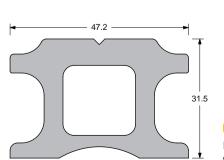


FASTENERS - Ø12 mm screws Any length up to 6 m (page 150)



31×21 mm

FASTENERS – $\emptyset 8 \text{ mm}$ screws Any length up to 6 m (page 132)

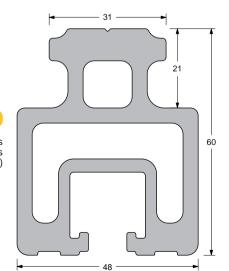


31×60 mm

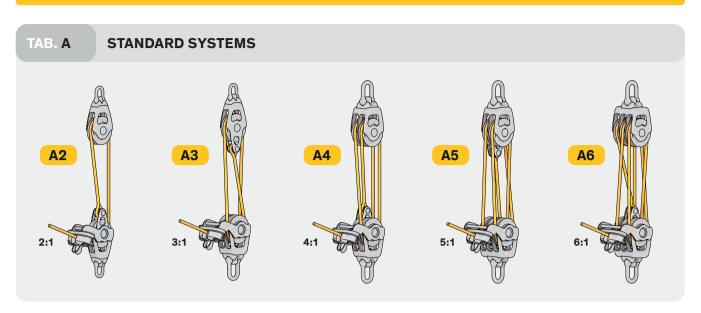
FASTENERS – Ø8 mm screws on sliding slugs Any length up to 6 m (page 132)

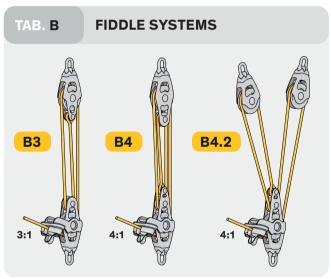
47×31.5 mm

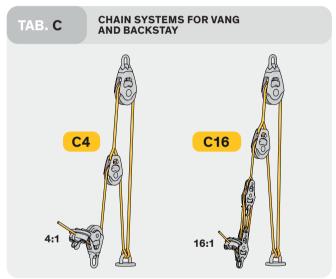
FASTENERS - Ø10 mm screws Any length up to 6 m (page 146)

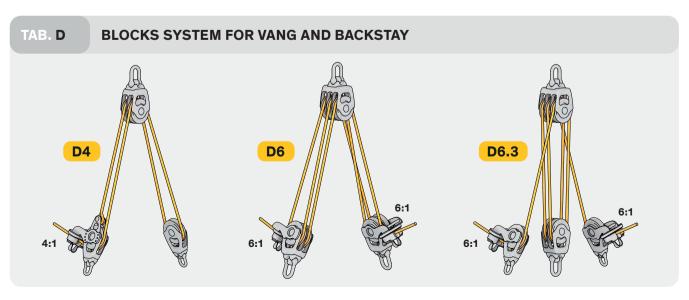


Block systems

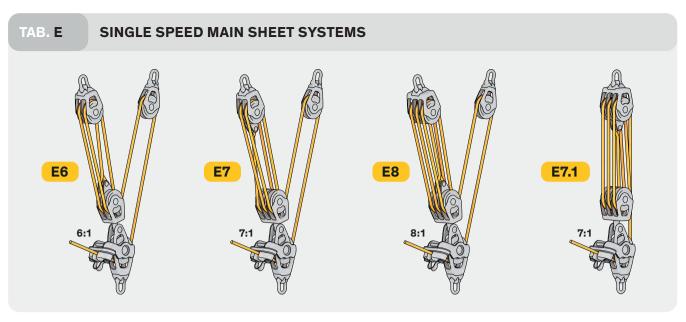


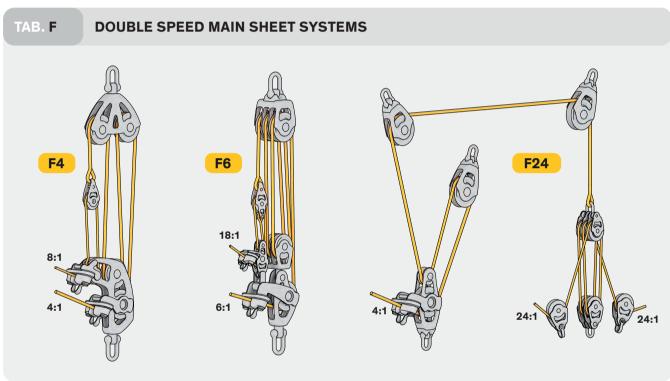


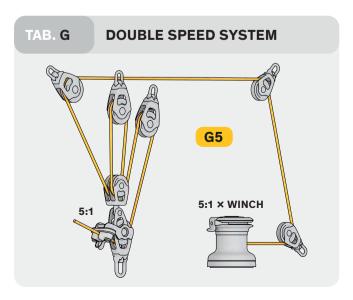




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Rigging loads

BREAKING LOADS

Reported breaking loads are average values: real values may vary greatly according to the supplier. Working loads will be obtained with appropriate safety factors: **1/2** for steel wire, **1/4** for rope.

	POLYESTER cover and core						
Ø mm	BL kg	Ø inch	BL lb				
4	450	5/32	1000				
5	600	3/16	1300				
6	750	1/4	1650				
8	1300	5/16	2850				
10	2100	3/8	4600				
12	2900	1/2	6400				
14	3900	9/16	8600				
16	5000	5/8	11000				
18	6200	11/16	13600				
20	7500	13/16	16500				
22	9000	7/8	19800				

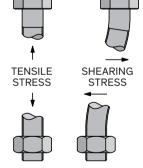
5 1000 3/16 2200 6 1800 1/4 3950 8 3000 5/16 6600 10 4600 3/8 10100 12 6600 1/2 14500	-	POLYESTER cover DYNEEMA core						
5 1000 3/16 2200 6 1800 1/4 3950 8 3000 5/16 6600 10 4600 3/8 10100 12 6600 1/2 14500	~							
6 1800 1/4 3950 8 3000 5/16 6600 10 4600 3/8 10100 12 6600 1/2 14500	4	700	5/32	1550				
8 3000 5/16 6600 10 4600 3/8 10100 12 6600 1/2 14500	5	1000	3/16	2200				
10 4600 3/8 10100 12 6600 1/2 14500	6	1800	1/4	3950				
12 6600 1/2 14500	8	3000	5/16	6600				
	10	4600	3/8	10100				
14 8900 9/16 1960	12	6600	1/2	14500				
11 0000 0710 1000	14	8900	9/16	19600				
16 11000 5/8 2420	16	11000	5/8	24200				

S	S.STEEL AISI 316 1 × 19					
Ø mm	BL kg	Ø inch	BL lb			
3	800	1/8	1700			
4	1400	5/32	3100			
5	2100	3/16	4600			
6	3100	1/4	6800			
7	4100	9/32	9100			
8	5200	5/16	11400			
10	8000	3/8	17600			
12	11000	1/2	24200			
14	14500	9/16	31900			
16	19000	5/8	41900			
18	23500	11/16	51800			

•							
5		S.STEEL AISI 316 7 × 19					
Ø mm	BL kg	Ø inch	BL lb				
3	550	1/8	1200				
4	900	5/32	2000				
5	1500	3/16	3300				
6	2200	1/4	4800				
7	2900	9/32	6400				
8	3800	5/16	8400				
10	6000	3/8	13200				
12	8500	1/2	18700				

BREAKING LOADS

Screws AISI 316 class 50.



BL 7	TENSILE STRESS	SHEARING STRESS
D mm	BL kg	BL kg
5	1000	600
6	1400	800
8	2600	1500
10	4000	2400
12	5600	3300
14	7600	4600

CONVERSION FACTOR

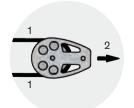
mm → inch x 25.4 i
cm → inch x 2.54 i
cm → ft x 30.48
m → ft x 0.305
m² → ft² x 0.093
gr → oz. x 28.35
kg → lb x 0.454

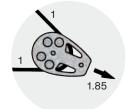
inch inch ft ft ft \rightarrow cm x 0.039 \rightarrow cm x 0.033 \rightarrow m x 3.281 \rightarrow m² x 10.76 oz. lb \rightarrow kg x 2.205

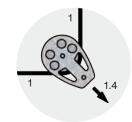
SWL is the abbreviation of Safe Working Load, it is half of the Breaking Load (**BL**).

BLOCK LOADING

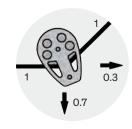
Block loading depends on the angle of the line. Values for typical angles are reported in the table.











ANGLE = 0°

ANGLE = **45°**

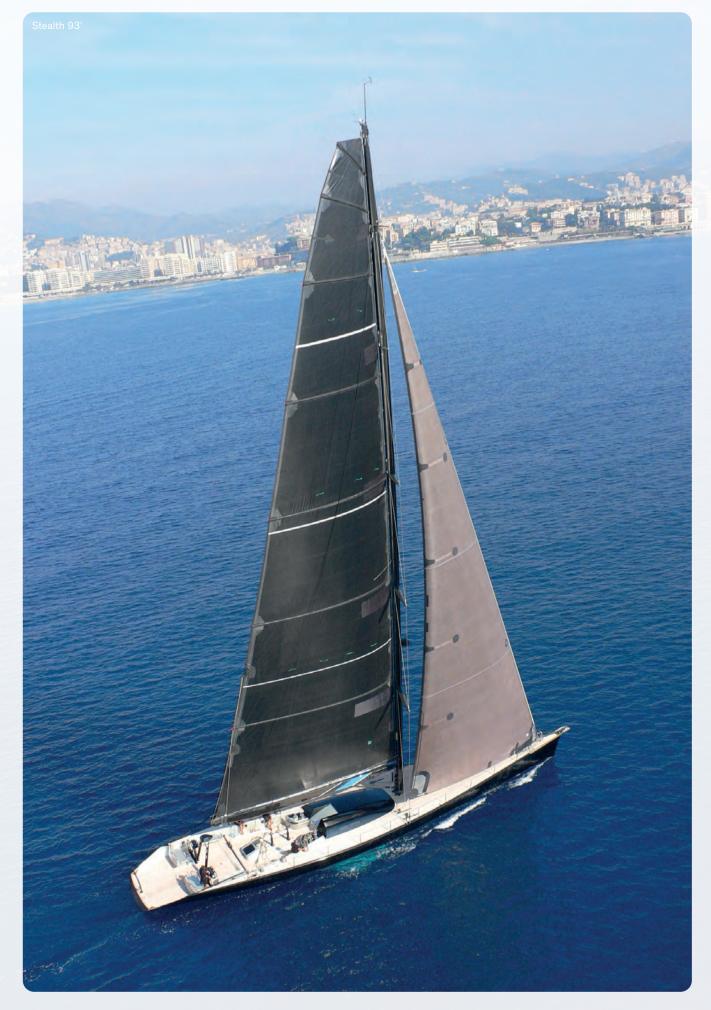
ANGLE = **90°**

ANGLE = **135°**

ANGLE = **135°**

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FB24.60D		HS22.322	170	HS24.70Q	162	LS1071	
FB24.60J		HS22.330	171	HS24.74	162	LS1072	82
FB24.60S		HS22.40D	157	HS24.76	162	LS1073	82
FB24.605 FB24.90D		HS22.40DR	157	HS24.79	162	LS1080	82
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FB24.90J		HS22.40JR	157	HS24.90DY	181	LS1082	82
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LIMITED WARRANTY

Antal guarantees its equipment to be free of defects in material and workmanship for 3 years from the date of purchase. During this period defective parts will be repaired or replaced by Antal.

Warranty does not cover:

- Products incorrectly installed;
- Products used in applications for which they are not intended;
- Products used under loads exceeding the product's stated loads;
- Products not properly maintained.

Warranty **does not cover** defects due to corrosion, U-V degradation, and normal wear and tear. Products subject to warranty claim will be returned to Antal for examination and possible repairing or replacement. Antal is not responsible for installation or shipping costs.

MAINTENANCE

Remove salt deposits with fresh water; frequently washing will avoid corrosion that is activated from salt water. Grease (Hydrolub) or Loctite or anticorrosive product will protect aluminium; it will be useful to use some grease on s. steel parts: screws, washers, pin to reduce the contact with aluminium.

Although all Antal products are made only with anti U-V plastic it will be better to reduce the exposure to sunlight.



SOLAR PLANT

The new Antal photovoltaic solar plant with a surface of 500 m² and a power of 20 kw will supply 20% of the energy necessary for the production.

Our passion for sailing is also care for the environment.























ARGENTINA

C.D.S.N. PABLO MONSEGUR Mob: (+54) 911 159058118 (+54) 911 59058222 infomastiles@gmail.com

AUSTRALIA

DECKHARDWARE Tel: (+61) 02 9905 9400 info@deckhardware.com.au

CARIBBEAN

FKG MARINE RIGGING NV Tel: (+1) 721 544 4733 VoIP: (+1) 954 495 4497 info@fkgmarine.com

CROATIA

VIRGA SAILING EQUIPMENT Tel: (+385) 21 358188 Mob: (+385) 98 510652 sales@virga.hr

DENMARK

RIGGERNE ApS Tel: (+45) 31793001 info@riggerne.com

FRANCE

XPO ANTAL FRANCE Tel: (+33) 5464 52582 Fax: (+33) 5464 48178 infxpo@xporganisation.fr

GERMANY

PFEIFFER MARINE GMBH Tel: (+49) 7732 99500 Fax: (+49) 7732 995050 info@pfeiffer-marine.de

GREECE

MELTEMI YACHT RIGGING LTD Tel: (+30) 210 9849983 Fax: (+30) 210 9844356 info@meltemi-yachting.gr

HOLLAND

ALLPA BV Tel: (+31) 24 3777773 Fax: (+31) 24 3777770 info@allpa.nl

HOLLAND

A+ RIGGING NEDERLAND BV Tel: (+31) 227 544096 info@aplusrigging.nl

ANTAL SRL

Via del Progresso, 10 35127, Padova (IT)

MALTA

PROLINK LTD
Tel: (+356) 99207007
matt@prolink.com.mt

NEW ZEALAND

HALL SPARS NZ LTD Tel: (+64) 9 4275472 infonz@hallspars.com

POLAND

TAURUS SEA POWER LTD Tel: (+48) 58 3020225 Fax: (+48) 58 3020225 taurus@taurus.gda.pl

SOUTH AFRICA

MANEX & POWER MARINE LTD Tel: (+27) 21 5117292 Fax: (+27) 21 5101487 manex@manex.co.za

SPAIN

TACK VELAS S.L.
Tel: (+34) 93 2218212
Mobile: (+34) 620388754
info@tackvelas.com

SWEDEN

SÖDERGREN SAILING GEAR AB Tel: (+46) 72 303 1616 mail@sailinggear.se

THAILAND

EAST MARINE CO. LTD Tel: (+66) 76 239113 Mobile: (+66) 8 10828811 sales@eastmarineasia.com

TURKEY

BARAN MAKINA Tel: (+90) 216 3499024 Fax: (+90) 216 3499025 mail@baran-group.com

UNITED KINGDOM

MARINEWARE LTD Tel: (+44) 2380 624555 Fax: (+44) 2380 624559 sales@marineware.com

USA

EURO MARINE TRADING INC. Tel: (+1) 401 8490060 Fax: (+1) 401 8493230 info@euromarinetrading.com



Tel. (+39) 049 8701265 Fax 049 760906 www.antal.it – antal@antal.it